



# RTC Testing and diagnostics

Personnel Certification body  
accredited by UKAS according to EN ISO/IEC 17024:2012



0278

## WELDER'S QUALIFICATION TEST CERTIFICATE № 0709-2018-01

### EN ISO 9606-1 135 T FW FM1 S t10,0 D76,0 PB ml

WPS № 937

Welder's name

**Chirkov Aleksey**

Date and place of birth

**22.10.1977, Russia**

Employer

**«BIODOM-KOSTROMA Ltd»**

Testing standard

**EN ISO 9606-1:2013**



JOB KNOWLEDGE	ACCEPTABLE	
WELDING PARAMETERS	TEST PIECE	RANGE OF QUALIFICATION
Welding process(es)	135	135, 138
Transfer mode	globular	
Product type (plate or pipe)	T	T, P
Type of weld	FW	FW
Parent material group(s)/subgroups	1.1	
Filler material group(s)	FM1	FM1, FM2
Filler material (Designation)	S	S, M
Shielding gas	M21	
Type of current and polarity	DC, +	
Material thickness (mm)	10,0 mm	≥ 3,0 mm
Deposited thickness (mm)		
Outside pipe diameter (mm)	76,0 mm	≥ 38,0 mm
Welding position	PB	PA, PB
Weld details		
Multi-layer/single layer	ml	sl, ml

Type of test	Performed and accepted	Not tested
Visual testing	X	-
Radiographic testing	-	X
Fracture test	X	-
Bend test	-	X
Notch tensile test	-	X
Macroscopic examination	-	X

Confirmation of the validity by employer/welding coordinator for the following 6 months (refer to 9.2)

Date	Signature	Position or title

Name of Certification body

**RTC Testing and diagnostics**

Address: **Volgogradskiy prosp. 183/2 109507  
Moscow, Russia**

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Signature of Head certification

A.Mullin

Date of issue: **27.06.2018**

Valid until (item 9.3.a): **27.06.2021**

