

Österreich: Art. 15 a BV-G hinsichtlich der „Schutzmaßnahmen betreffend Kleinfeuerungen“ (1998) und der „Einsparung von Energie“ (1995).

Accordi austriaci secondo l'art. 15 a della BV-G sulle "misure di protezione in riferimento gli impianti di combustione di piccole dimensioni" (1998) e sul "Risparmio energetico" (1995).

Prüfbericht Report di Prova

**Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen,
Nenn-Wärmeleistung bis 500 kW**

Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW

BIODOM - BIODOM 27 C5

BIODOM 27 d.o.o.

OIC Hrpelje, 14A - 6240 - Kozina - Slovenija

Datum / Data 8.08.2013	Inhaltsverzeichnis <i>Indice</i>	kiwa Partner for progress 
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Datum / Data 8.08.2013	Deckblatt Intestazione	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaje per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page D1

Prüfinstitut / Ente notificato

Kiwa Italia Spa

Standort / Sede legale

Via Mameli Goffredo, 20

Anschrift / Indirizzo

20129 Milano (MI) - Italy

Administrativort / Sede amministrativa

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NB 0694

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Vertrieben von / Commercializzato da

BIODOM 27 d.o.o.

Marke / Marchio commerciale

BIODOM

Anschrift / Indirizzo

OIC Hrpelje, 14A

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E-mail

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Web site

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Datum / Data 8.08.2013	Konformität des Gerätes Conformità dell'apparecchio	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page KG1

San Vendemiano,

9.08.2013

Da gerät heizkessel für festge brennstoffe

L'apparecchio caldaia per combustibili solidi

Vertrieben von: **BIODOM 27 d.o.o.**
Commercializzato da:

Marke: **BIODOM**
Marchio commerciale:

Modell: **BIODOM 27 c5**
Modello:

entspricht auf der Basis der durchgeführten Prüfungen den Anforderungen der österreichischen Abkommen gemäß Art 15 a der BV-G hinsichtlich der „Schutzmaßnahmen betreffend Kleinf Feuerungen“ (1998) und der „Einsparung von Energie“ (1995).

In base ai risultati delle prove a cui è stato sottoposto risulta conforme ai requisiti degli accordi austriaci secondo l'art. 15 a della BV-G sulle "misure di protezione in riferimento gli impianti di combustione di piccole dimensioni" (1998) e sul "Risparmio energetico" (1995).

Genehmigt durch Unterschrift: / Firma per approvazione:

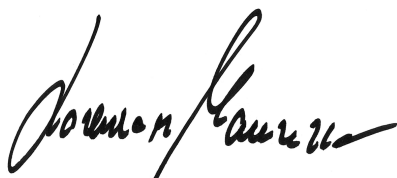


Michele Gardenal

Test Engineer

Certification

Kiwa Italia S.p.a.



Ing. Maurizio Lorenzon

Business Unit Manager

Energy Using Products

Kiwa Italia S.p.a.

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Datum / Data 8.08.2013	Bemerkungen Osservazioni	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page B1

a) Der vorliegende Prüfbericht stellt eine Erweiterung der ursprünglichen Typenprüfung Nr. 130402174 von 8.08.2013 hinsichtlich der Konformität des Gerätes mit der Norm EN 303-5:2012 dar. Für weitere technische Informationen ist es notwen.

a) Il presente report rappresenta un'estensione del test report n. 130402174 del 8.08.2013 inerente la conformità dell'apparecchio alla norma EN 303-5:2012. Per ulteriori informazioni tecniche è necessario consultare tale report.

Datum / Data 8.08.2013	Bemerkungen Osservazioni	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page B2

b) In Übereinstimmung mit punkt 5.1.4 der richtlin EN 303-5:2012 erklärte die firma BIODOM 27 d.o.o., dass das gerät

b) In conformità al punto 5.1.4 della norma EN 303-5:2012, l'azienda BIODOM 27 d.o.o.. ha dichiarato che l'apparecchio

Handelsname <i>Marchio commerciale</i>	Modell <i>Modello</i>
BIODOM	BIODOM 27 c5

repräsentativ für die produktfamilie ist zu der die folgenden modelle gehören

è rappresentativo della famiglia a cui appartengono i seguenti modelli:

Handelsname <i>Marchio commerciale</i>	Modell <i>Modello</i>
BIODOM	BIODOM 27 c5
BIODOM	BIODOM 27 E
BIODOM	BIODOM 27 LX
BIODOM	BIODOM 33

Datum / Data 8.08.2013	Zusammenfassung der ergebnisse <i>Riepilogo risultati</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page ZE1

Prüfergebnisse / Risultati dei test

Gerät / Apparecchio	BIODOM 27 c5
Abgaskonfiguration <i>Configurazione scarico fumi</i>	Heck <i>Posteriore</i>
Brennstoff <i>Tipo di combustibile</i>	Holzpellets <i>Pellet di legno</i>

Nennwärmeleistung <i>Potenza nominale</i>	kW	30,80
Wirkungsgrad Nennwärmeleistung <i>Rendimento potenza nominale</i>	%	91,94
CO bei Nennwärmeleistung <i>CO alla potenza nominale</i>	mg/MJ	5,83
NO_x bei Nennwärmeleistung <i>NO_x alla potenza nominale</i>	mg/MJ	91,44
OGC bei Nennwärmeleistung <i>OGC alla potenza nominale</i>	mg/MJ	0,15
Stäube bei Nennwärmeleistung <i>Polveri alla potenza nominale</i>	mg/MJ	9,2

Teillast <i>Potenza ridotta</i>	kW	8,65
Wirkungsgrad Teillast <i>Rendimento alla potenza ridotta</i>	%	91,92
CO bei Teillast <i>CO alla potenza ridotta</i>	mg/MJ	90,88
NO_x bei Teillast <i>NO_x alla potenza ridotta</i>	mg/MJ	85,10
OGC bei Teillast <i>OGC alla potenza ridotta</i>	mg/MJ	1,43
Stäube bei Teillast <i>Polveri alla potenza ridotta</i>	mg/MJ	10,9

Datum / Data 8.08.2013	Durchgeführte Prüfungen <i>Prove effettuate</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaje per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page DP1

Für die Prüfung verwendeter Brennstoff

Combustibile utilizzato per il test

Bezeichnung <i>Tipologia</i>	Holzpellets <i>Pellet di legno</i>
Beliefern <i>Fornitura</i>	201301712
Feuchtigkeitsgehalt <i>Tenore di umidità</i>	5,2 %
Wasserstoffgehalt (trockenasche-grundlage gefeuert) <i>Tenore d'idrogeno</i>	5,6 %
Kohlenstoffgehalt (trockenasche-grundlage gefeuert) <i>Tenore di carbonio</i>	47,8 %
Nettoheizwert (trockenmasse) <i>Potere calorifico inferiore (base secca)</i>	18795 KJ/kg
Länge <i>Lunghezza</i>	Ø 6 x ~ 30 mm

Datum / Data 8.08.2013	Durchgeführte Prüfungen <i>Prove effettuate</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page DP2

Messgeräte

Apparecchiature di misurazione

Gemessene Parameter: <i>Parametri misurati:</i>	Messtolleranz: <i>Incertezza di misura:</i>
Gas analysis CO ₂	2,0 %
Gas analysis CO - hight	6,0 %
Gas analysis CO - low	12 ppm
Gas analysis NO/NO _x	2,0 %
Gas analysis THC	2,0 %
Temperature flue gas	5,0 K
Temperature ambient room	1,5 K
Temperature water	0,5 K
Temperature surface	2,0 K
Temperature touchable areas	2,0 K
Mass fuel consumption	20,0 g
Mass residue	5,0 g
Mass fuel load	5,0 g
Rate of electrical power input	2,0 W
Water flow	5,0 l/h
Static pressure	0,1 Pa

Datum / Data 8.08.2013	Durchgeführte Prüfungen <i>Prove effettuate</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page DP3

Leistungsprüfung (Siehe Klauseln 4.4 und 5.3 der norm EN 303-5:2012)

Prove di prestazione (vedi paragrafo da 4.4 a 5.3 della norma EN 303-5:2012)

Bei händisch beschickten Feuerungen ist die kleinste Teillast 50% der Nennleistung und bei automatisch beschickten Feuerungen 30% der Nennleistung.

Per focolai alimentati manualmente il carico minimo è il 50% della portata termica e per focolai alimentati automaticamente il 30% della portata termica.

Die Prüfung hinsichtlich der Emissionsgrenzwerte wird unter Bedingungen der Nennwärmeleistung und Mindestteilbeschickung durchgeführt. Der Wert der Staubentwicklungen wird als Mittelwert der während 3 Zeiträumen von jeweils 30 Minuten registrierten Mittelwerte kalkuliert. Falls die Verbrennungszeit weniger als 90 Minuten beträgt, wird die Emissionsmenge entsprechend der Mittelwerte von 2 Zeiträumen zu jeweils 30 Minuten kalkuliert.

La prova del rispetto dei valori limite delle emissioni viene effettuata in condizioni di potenza termica nominale e di minimo carico parziale. Il valore delle emissioni delle polveri è calcolato come media dei valori medi registrati su 3 periodi di 30 minuti. Se il periodo di combustione è inferiore a 90 minuti, la quantità delle emissioni viene calcolata in base ai valori medi di 2 periodi di 30 minuti.

Die Instrumentierung der Stichprobenprüfung wurde in einer Weise reguliert, dass während eines Zeitraums von 15 Minuten unter normalen Bedingungen (273 K und 1013 bar) ein Abfuhrgasvolumen von $135 \pm 6,75$ Litern anfällt. Die Abgase wurden bei einer Geschwindigkeit von 4m/Sek. und einer Temperatur von ca. 70°C gehalten, um die Möglichkeit eines Absinkens unter den Taupunkt zu vermeiden.

La strumentazione di campionamento è stata regolata in modo da estrarre in un periodo di tempo di 15 minuti, in condizioni normali (273 K e 1013 bar), un volume dei gas di scarico pari a $135 \pm 6,75$ litri. I gas di scarico sono stati mantenuti ad una velocità di 4 m/s ed ad una temperatura di circa 70 °C, in modo da evitare la possibilità di scendere al di sotto del punto di rugiada.

Datum / Data 8.08.2013	Durchgeführte Prüfungen <i>Prove effettuate</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page DP4

Performance-tests bei nennleistung

Prove di prestazione alla potenza Termica Nominale

Gerät / Apparecchio	BIODOM 27 c5
Versuchs-Nummer / Numero di progetto	130402174

Test-Ergebnisse <i>Risultati dei test:</i>	Maß.		Verbrennung Testergebnisse 1	Genehmigt
Nennwärmeleistung * <i>Potenza termica nominale *</i>	kW		30,80	✓
Warmwasser-Wärmeleistung * <i>Potenza termica all'acqua *</i>	kW		30,80	✓
Wirkungsgrad <i>Rendimento</i>	%		91,94	✓
Durchschn. CO emission <i>Emissione media di CO</i>	mg/MJ		5,83	✓
Durchschn. NO _x emission <i>Emissione media di NO_x</i>	mg/MJ		91,44	✓
Durchschn. OGC emission <i>Emissione media di OGC</i>	mg/MJ		0,15	✓
Durchschn. Staub emission <i>Emissione media di polveri</i>	mg/MJ		9,2	✓
Differenzdruck <i>Tiraggio medio</i>	Pa		12,2	✓
Durchschn. Abgastemperatur <i>Temperatura media fumi</i>	°C		114,94	✓
Umgebungstemperatur <i>Temperatura media ambiente</i>	°C		21,36	✓
Class <i>Classe della caldaia</i>			5	✓

(*) = Vom Hersteller angegebenen / *Dichiarato dal Costruttore*

Datum / Data 8.08.2013	Durchgeführte Prüfungen <i>Prove effettuate</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page DP5

Performance-tests bei reduzierter leistung endet

Prove di prestazione alla potenza termica ridotta

Gerät / Apparecchio	BIODOM 27 c5
Versuchs-Nummer / Numero di progetto	130402174

Test-Ergebnisse <i>Risultati dei test:</i>	Maß.		Verbrennung Testergebnisse 2	Genehmigt
Teillast <i>Potenza termica ridotta</i>	kW		8,65	✓
Warmwasser-Wärmeleistung <i>Potenza termica all'acqua</i>	kW		8,65	✓
Wirkungsgrad <i>Rendimento</i>	%		91,92	✓
Durchschn. CO emission <i>Emissione media di CO</i>	mg/MJ		90,88	✓
Durchschn. NO _x emission <i>Emissione media di NO_x</i>	mg/MJ		85,10	✓
Durchschn. OGC emission <i>Emissione media di OGC</i>	mg/MJ		1,43	✓
Durchschn. Staub emission <i>Emissione media di polveri</i>	mg/MJ		10,9	✓
Differenzdruck <i>Tiraggio medio</i>	Pa		6,1	✓
Durchschn. Abgastemperatur <i>Temperatura media fumi</i>	°C		56,84	✓
Umgebungstemperatur <i>Temperatura media ambiente</i>	°C		21,46	✓
Class <i>Classe della caldaia</i>	°C		5	✓

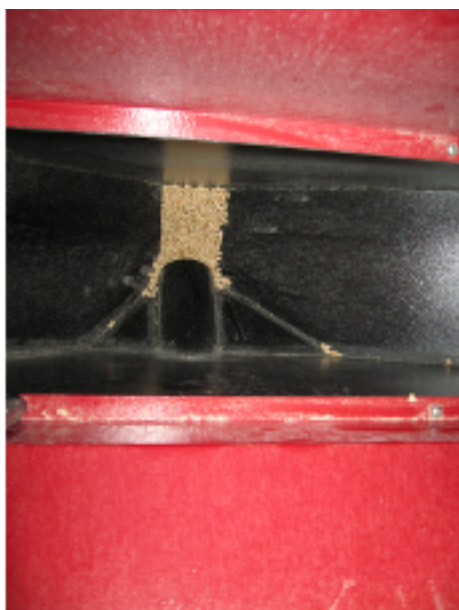
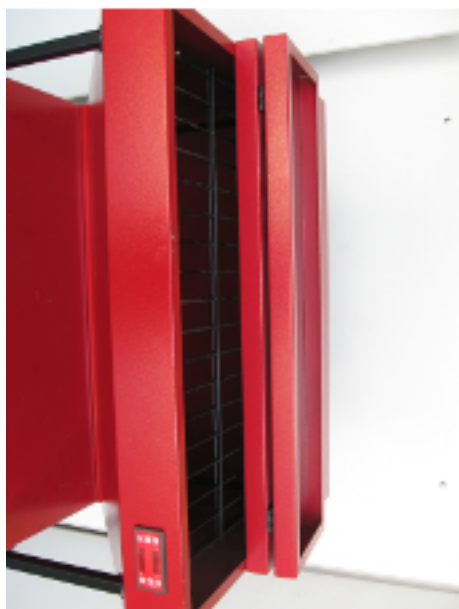
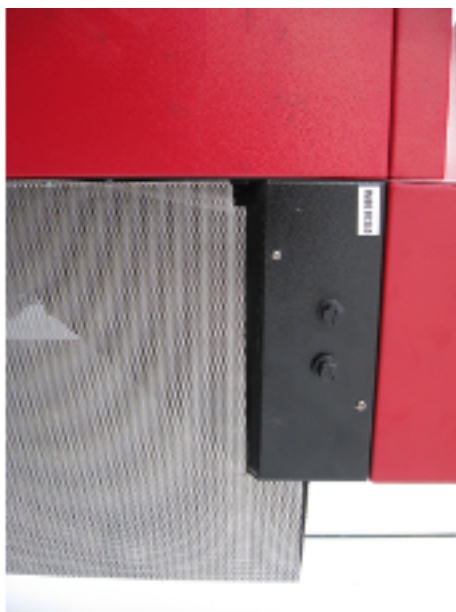
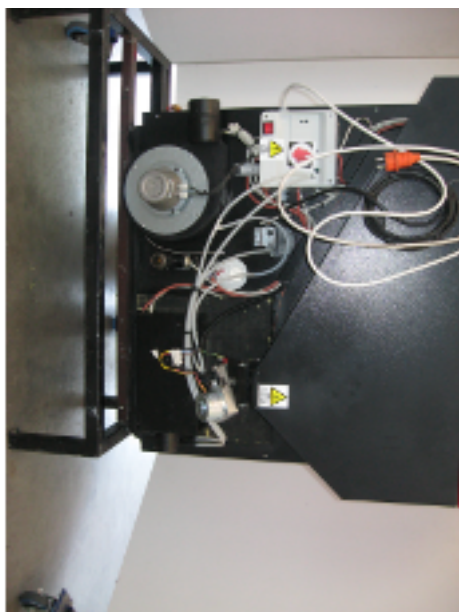
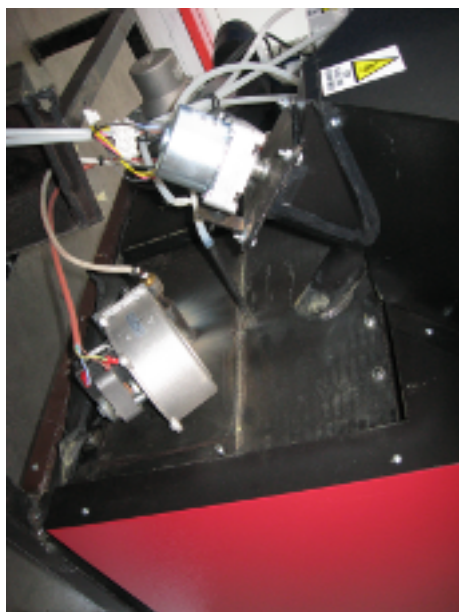
(*) = Vom Hersteller angegebenen / *Dichiarato dal Costruttore*

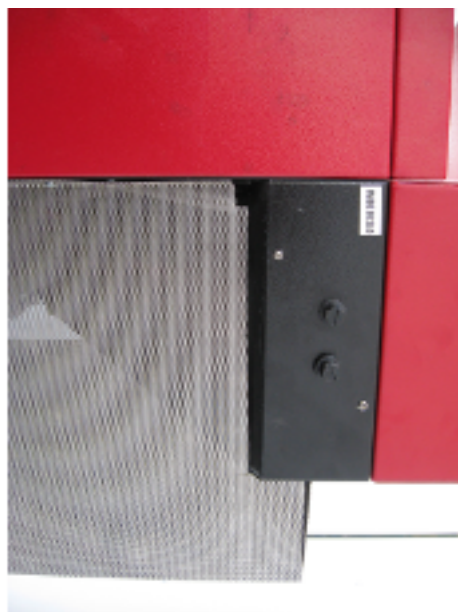
Datum / Data 8.08.2013	Zusätzliche Informationen <i>Informazioni aggiuntive</i>	kiwa  Partner for progress
Heizkessel für feste Brennstoffe, hand- und automatisch beschickte Feuerungen, Nenn-Wärmeleistung bis 500 kW <i>Caldaie per combustibili solidi, con alimentazione manuale e automatica, con una potenza termica nominale fino a 500 kW</i>		Seite / Page Z11

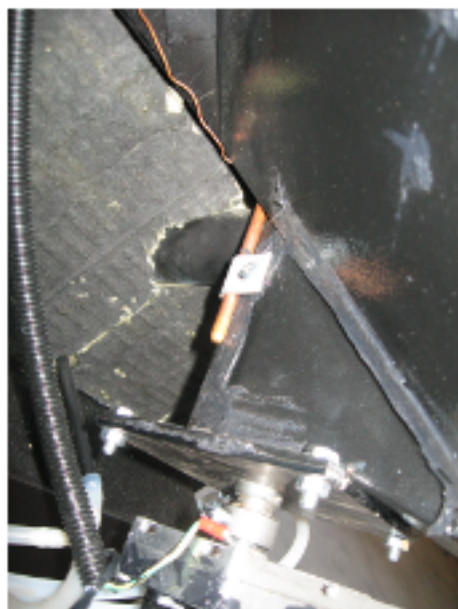
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1	Foto des Gerätes <i>Foto dell'apparecchio</i>	5
2	Angaben auf dem Kesselschild <i>Etichetta</i>	1
3	Zeichnung und allgemeine Abmessungen des Gerätes <i>Disegno e dimensioni generali dell'apparecchio</i>	61







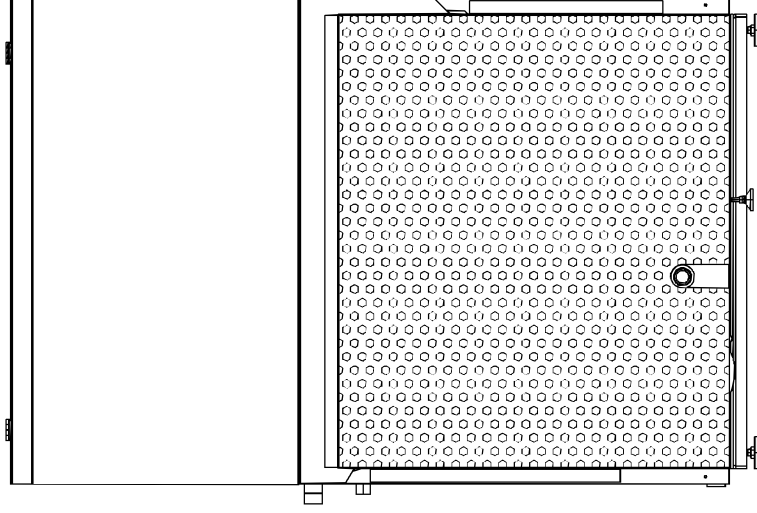
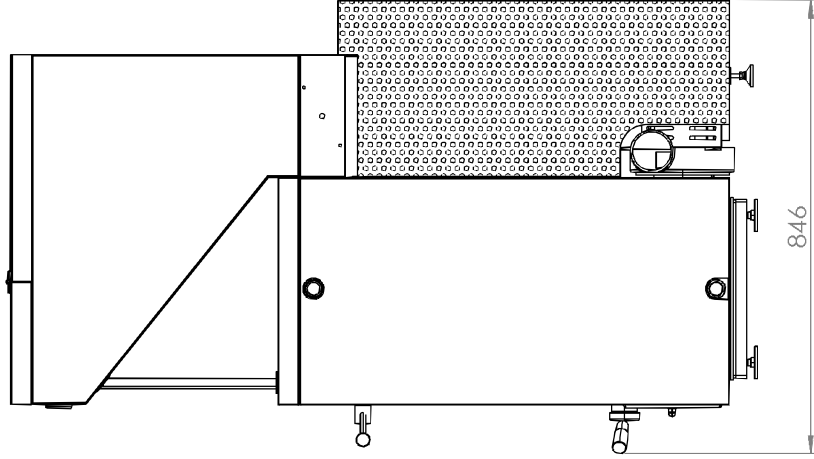
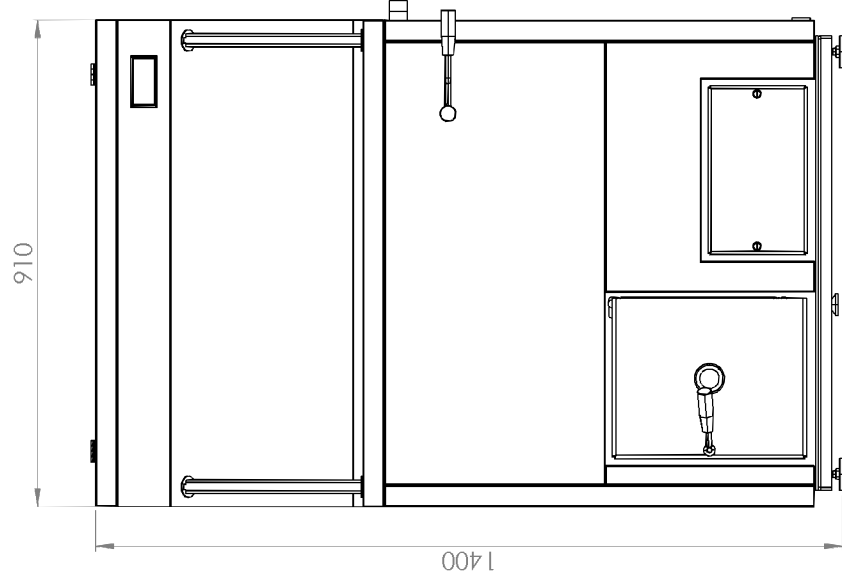




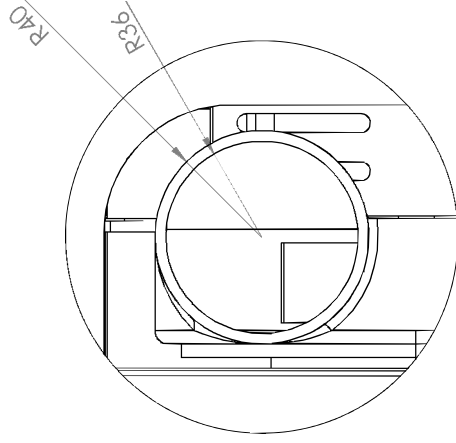
 BIODOM ČOC Hripenje 4A, 6240 Kozina		TIP KOTLA: BIODOM 27c5 MOČ KOTLA: 30,8 kW LETO PROIZVODNJE: 2013 SER.ŠT.:	
GORIVO	PELETI		
NOMINALNA TERMIČNA MOČ	30,8 kW		
MINIM. TERMIČNA MOČ	8,65 kW		
IZKORISTEK NA NOMIN. MOČI	91,94 %		
IZKORISTEK NA MINIM. MOČI	91,92 %		
EMISIJE CO PRI NOM. MOČI (pri 10% O₂)	10 ppm		
ELEKTRIČNI PRIKLJUČEK	220-230 V / 50 Hz		
PORABA EL. ENER. OB VŽIGU	280,5 W		
MIN. PORABA EL. ENERGIJE	19 W		
MAX. PORABA EL. ENERGIJE	63 W		
VSEBNOST VODE V KOTLU	74 lit.		
DIMNIŠKI PRIKLJUČEK	80 mm		
MAX. TEMPERATURA VODE	95 °C		
MAX. DOVOLJEN DELOVNI PRITISK	2 bar		
TEŽA KOTLA	290 kg		
RAZRED KOTLA PO EN 303-5:2012	5		
STOPNJA IP ZAŠČITE	IP 20		
MADE IN SLOVENIJA			

 BIODOM ČOC Hripenje 4A, 6240 Kozina		TIPO CALDAIA: BIODOM 27c5 POTENZA CALDAIA: 30,8 kW ANNO DI PRODUZIONE: 2013 NUMERO DI SERIE:	
COMBUSTIBILE	PELLET		
POTENZA TERMICA NOMINALE	30,8 kW		
POTENZA TERMICA MINIMA	8,65 kW		
RENDIMENTO POTENZA NOMINALE	91,94 %		
RENDIMENTO POTENZA MINIMA	91,92 %		
EMISSIONE CO A POT. NOMIN. (a 10% O₂)	10 ppm		
TENSIONE	220-230 V / 50 Hz		
CONSUMO EL. ALL'ACCENSIONE	280,5 W		
CONSUMO ELETTRICO MINIMO	19 W		
CONSUMO ELETTRICO MASSIMO	63 W		
QUANTITA DELL'ACQUA NELLA CALDAIA	74 lit.		
USCITA FUMI	80 mm		
TEMP. MASS. DELL'ACQUA	95 °C		
MASS. PRESSIONE DI LAVORO AMMISSIBILE	2 bar		
PESO DELLA CALDAIA	290 kg		
CLASSE CALDAIA SECONDO EN 303-5:2012	5		
LIVELLO DI SICUREZZA	IP 20		
MADE IN SLOVENIJA			

 BIODOM ČOC Hripenje 4A, 6240 Kozina		BOILER TYPE: BIODOM 27c5 BOILER POWER: 30,8 KW YEAR OF PRODUCTION: 2013 SERIAL NR.:	
FUEL	PELLETS		
NOMINAL THERMAL POWER	30,8 kW		
MINIMAL THERMAL POWER	8,65 kW		
EFFICIENCY AT NOM. POWER	91,94 %		
EFFICIENCY AT MIN. POWER	91,92 %		
CO EMISSIONS AT NOM. POW. (at 10% O₂)	10 ppm		
ELECTRICAL CONNECTION	220-230 V / 50 Hz		
ELEC. CONSUMPTION AT IGNITION	280,5 W		
MIN. ELECTRICITY CONSUMPTION	19 W		
MAX. ELECTRICITY CONSUMPTION	63 W		
WATER CONTENT IN BOILER	74 lit.		
FLUE GAS CONNECTION	80 mm		
MAX. WATER TEMPERATURE	95 °C		
MAX. ALLOWED OPERATING PRESSURE	2 bar		
BOILER WEIGHT	290 kg		
BOILER CLASS EN 303-5:2012	5		
INGRESS PROTECTION LEVEL	IP 20		
MADE IN SLOVENIJA			

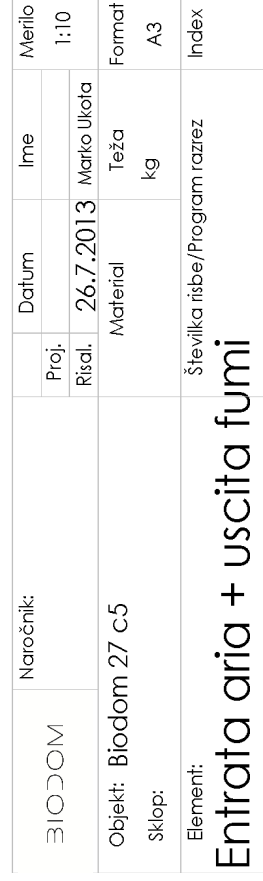


Naročnik:	Datum		Ime		Merilo
	Proj.	Riscl.	26.7.2013	Marko Ukola	
Objekt: Biodom 27 c5		Material		Teža	Format
Sklop:				kg	A3
Element:				Številka risbe/Program razrez	
Biodom 27 c5				Index	

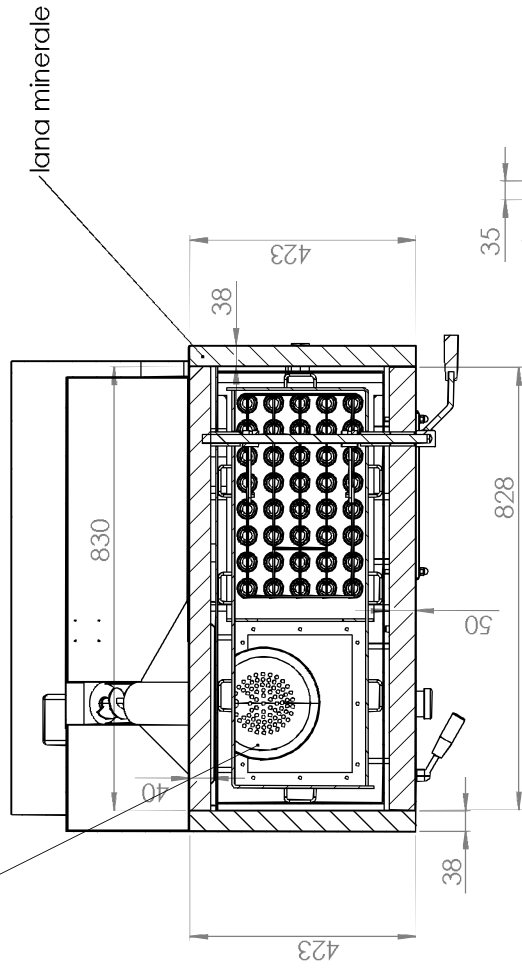
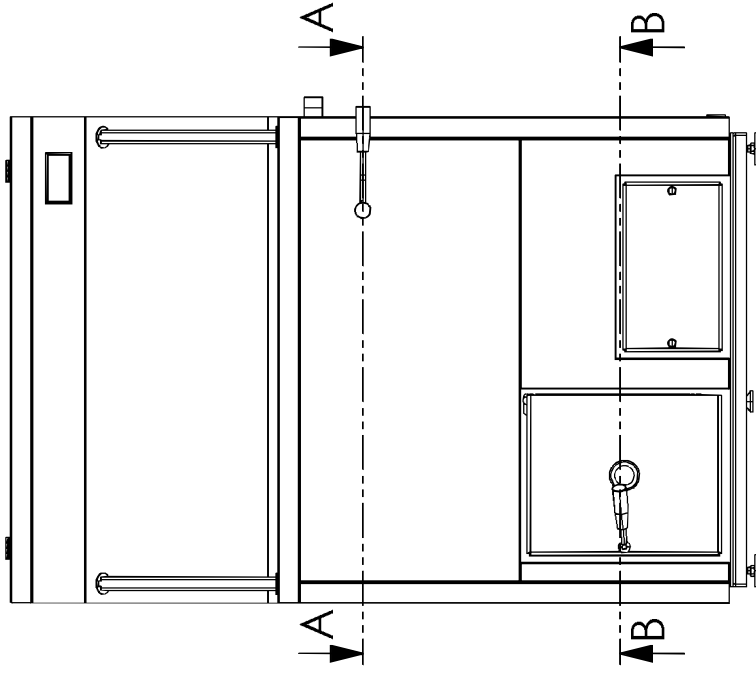


Technical drawing of a circular component. The drawing shows a cross-section of a circular part with a central hole. The outer diameter is labeled $\varnothing 30$. The inner hole has a diameter of $\varnothing 10$. The thickness of the part is 1.5 . The drawing also shows a detail view of the inner hole with a chamfer of $R30.2$ and a fillet of $R26.5$.

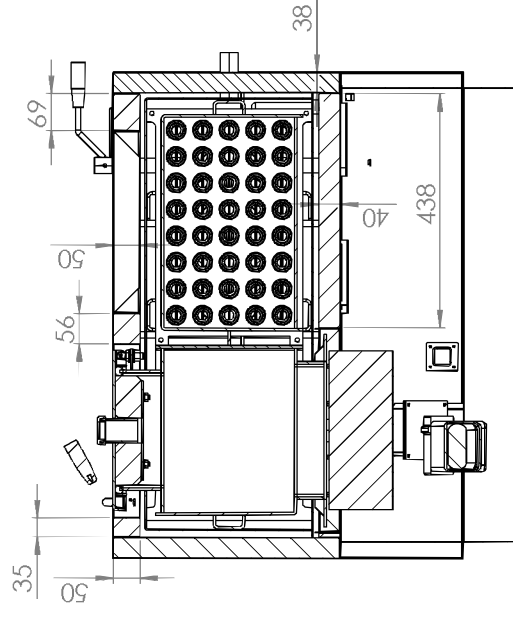
DETAIL B
SCALE 1:2



Braciere indicativo

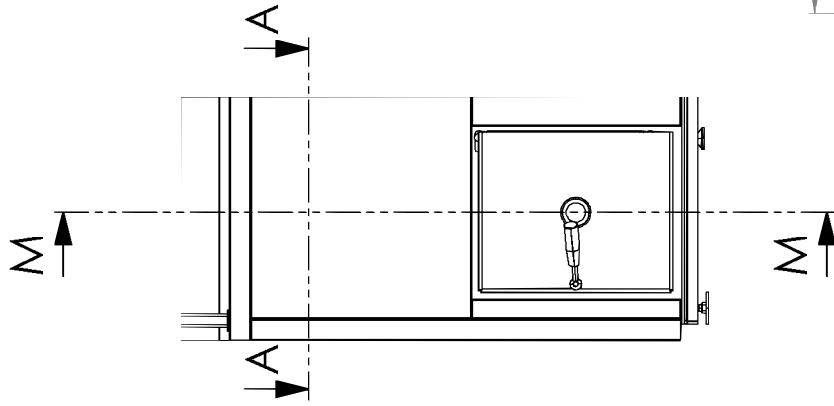


SECTION A-A

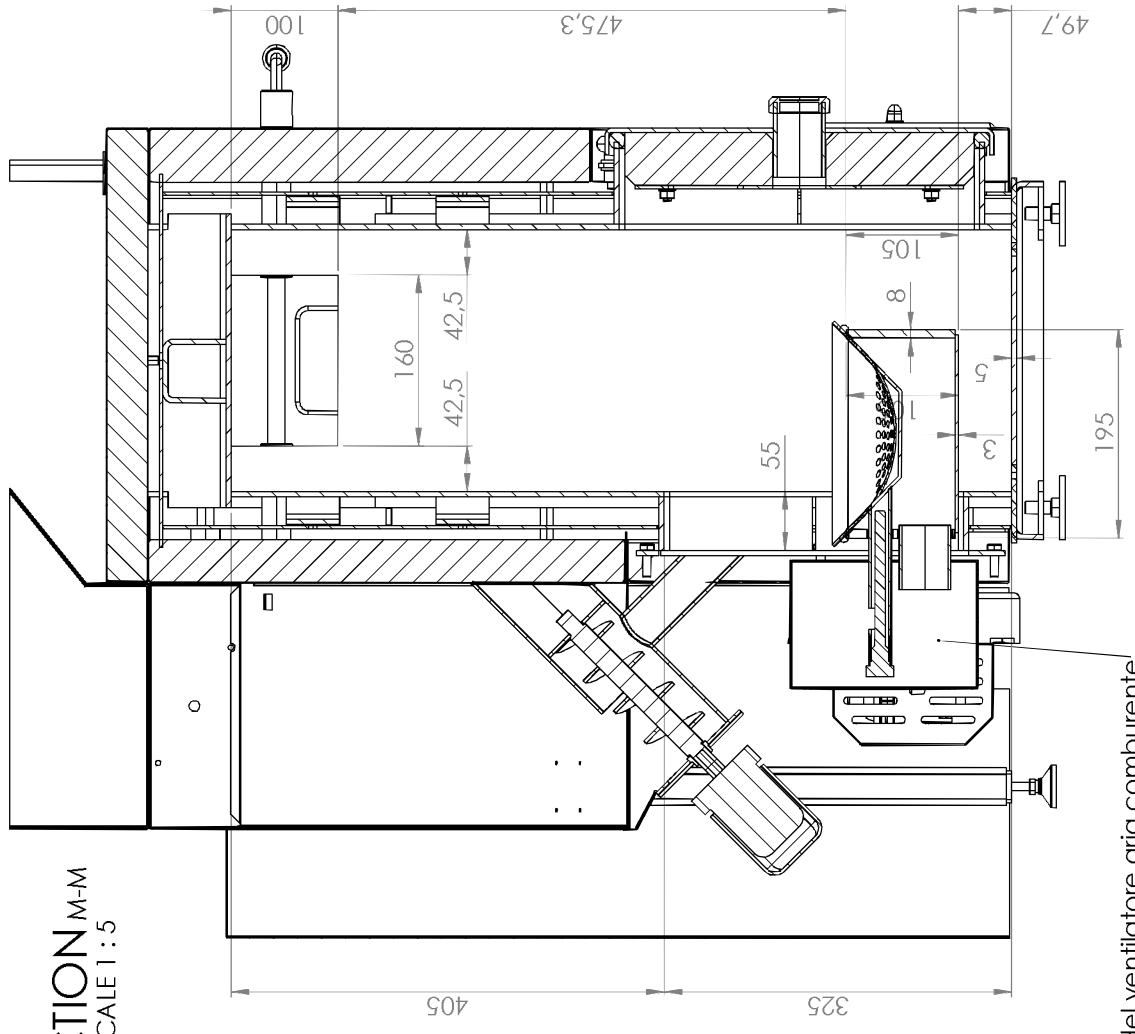


SECTION B-B

BIODOM	Naročnik:		Datum		Ime		Merilo	
			Proj.				1:10	
		Riscl.	26.7.2013	Marko Ukola				
Objekt: Biodom 27 c5		Material		Teža		Format		
Sklop:				kg		A3		
Element:		Številka risbe/Program razrez				Index		
Isolazione laterale								

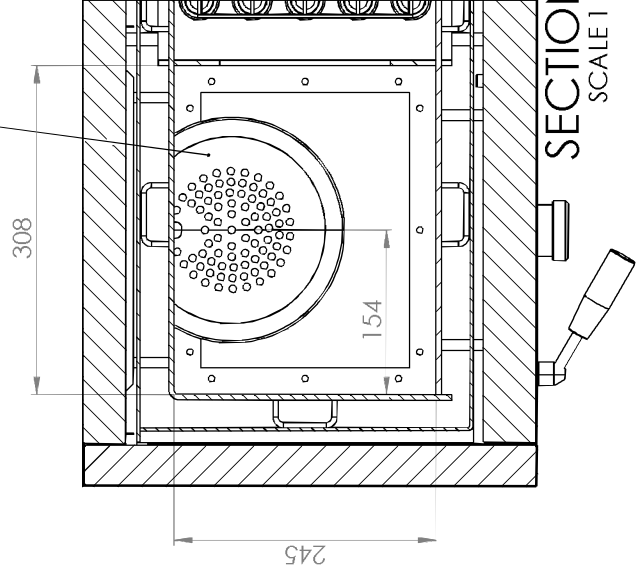


SECTION M-M
SCALE 1 : 5



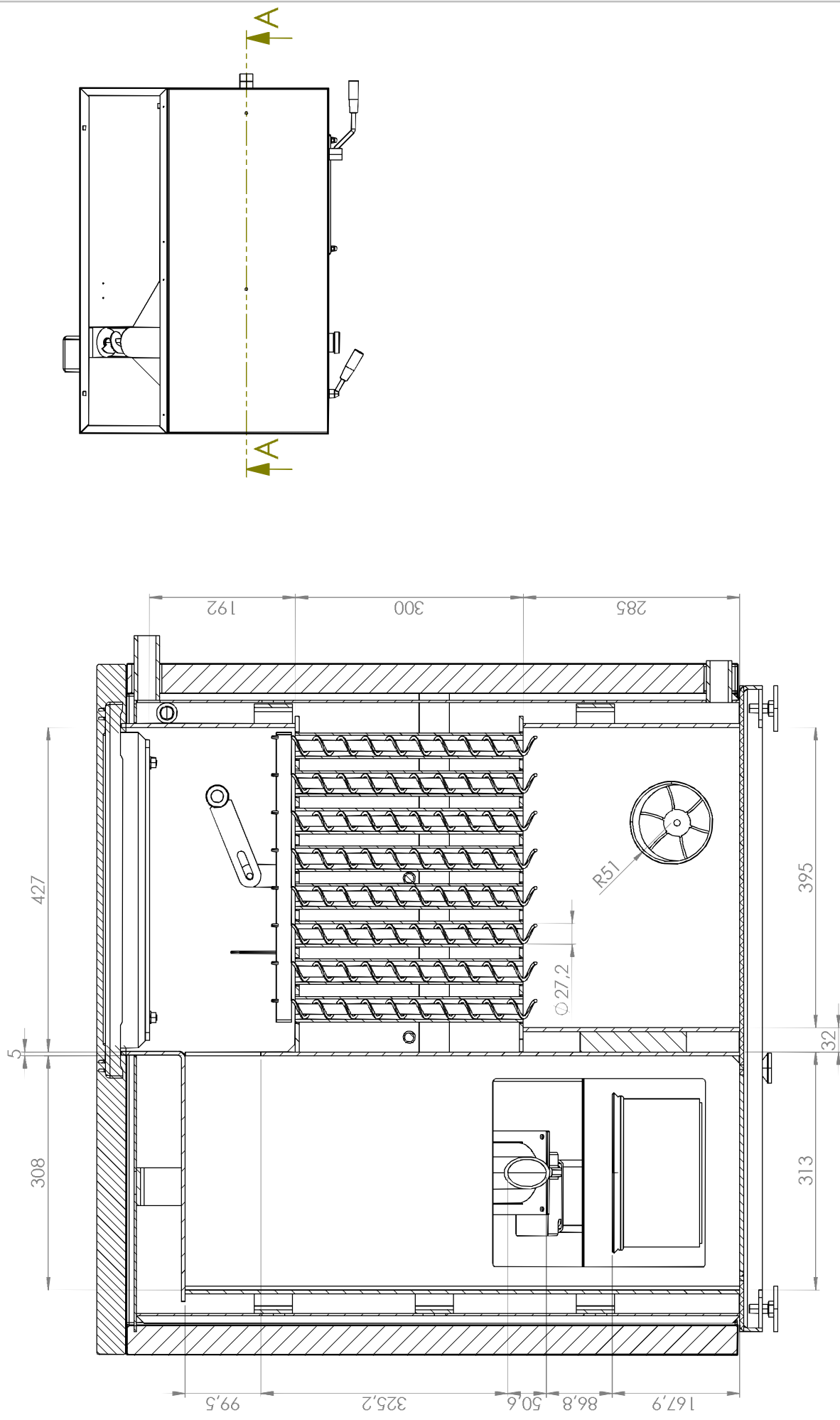
Posizione del ventilatore aria comburente

Braciare indicativo



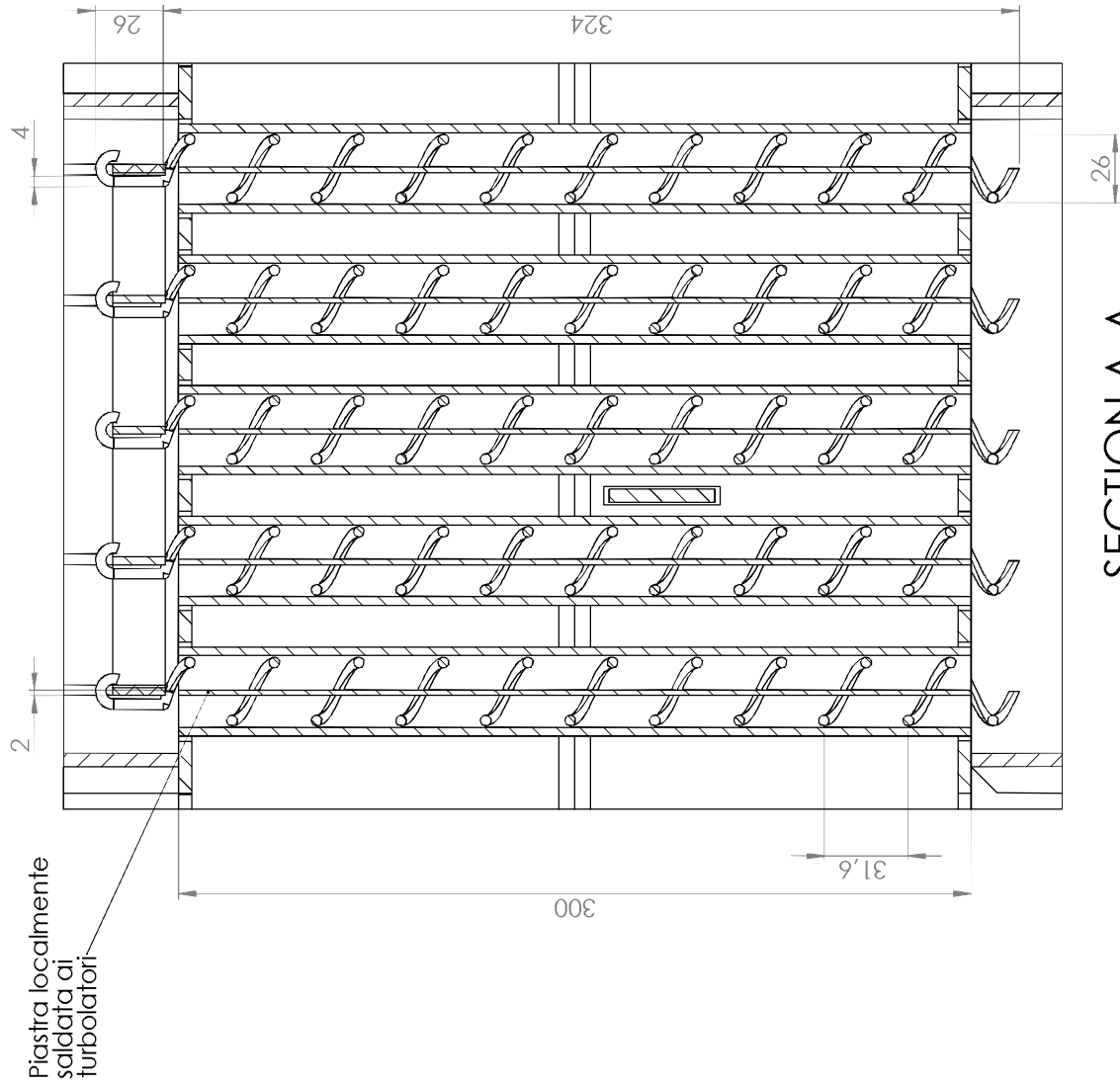
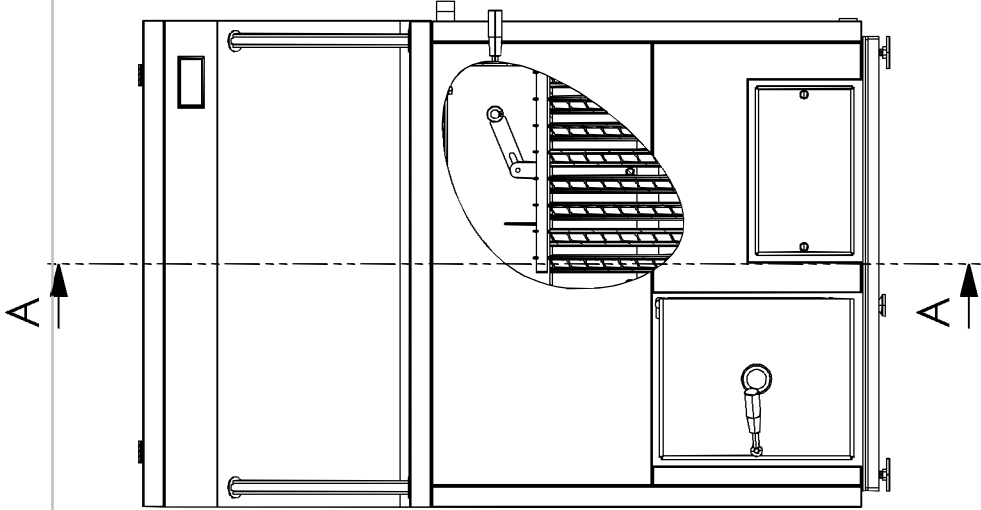
SECTION A-A
SCALE 1 : 5

Naročnik:		Datum		Ime		Merilo	
BIOCOM		Proj.		26.7.2013		Marko Ukola	
Objekt: Biodom 27 c5		Riscl.		Material		Teža	
Sklop:						kg	
Element:						Format	
Camera combustione						A3	
						Številka risbe/Program razrez	
						Index	



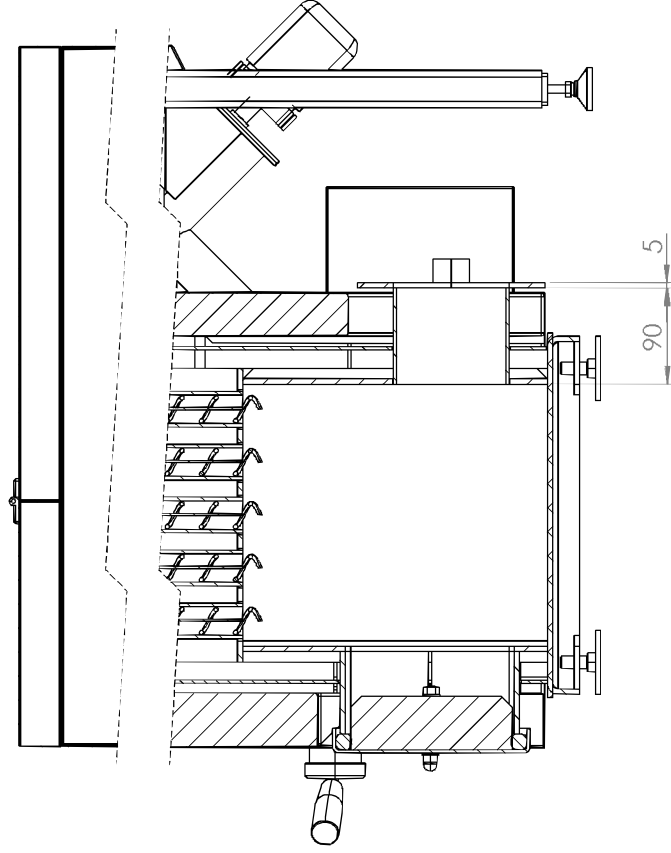
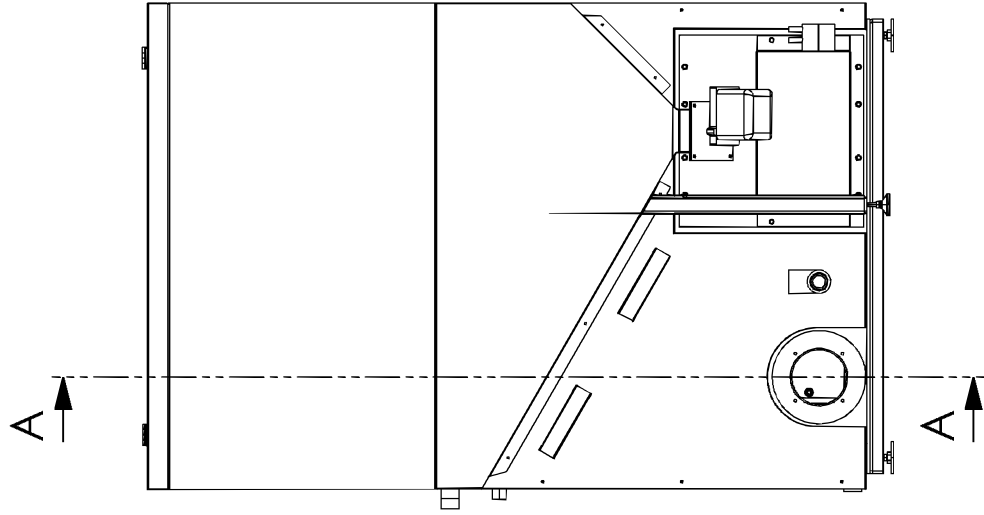
SECTION A-A
SCALE 1:5

Naročnik:		Datum	Ime	Merilo
Proj.				1:10
Risld.	26.7.2013	Marko Ukola		
Objekt: Biodom 27 c5		Material	Teža kg	Format A3
Sklop:				
Element:	Številka risbe/Program razrez			
Passaggio fumi				

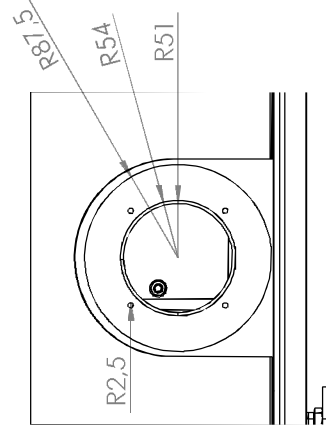


BIODOM	Naročnik:							Merilo
			Proj.					1:10
			Risal.	26.7.2013	Marko Ukola			
Objekt: Biodom 27 c5			Material		Teža		Format	
Sklop:					kg		A3	
Element:					Številka risbe/Program razrez			Index
Turbolatori								

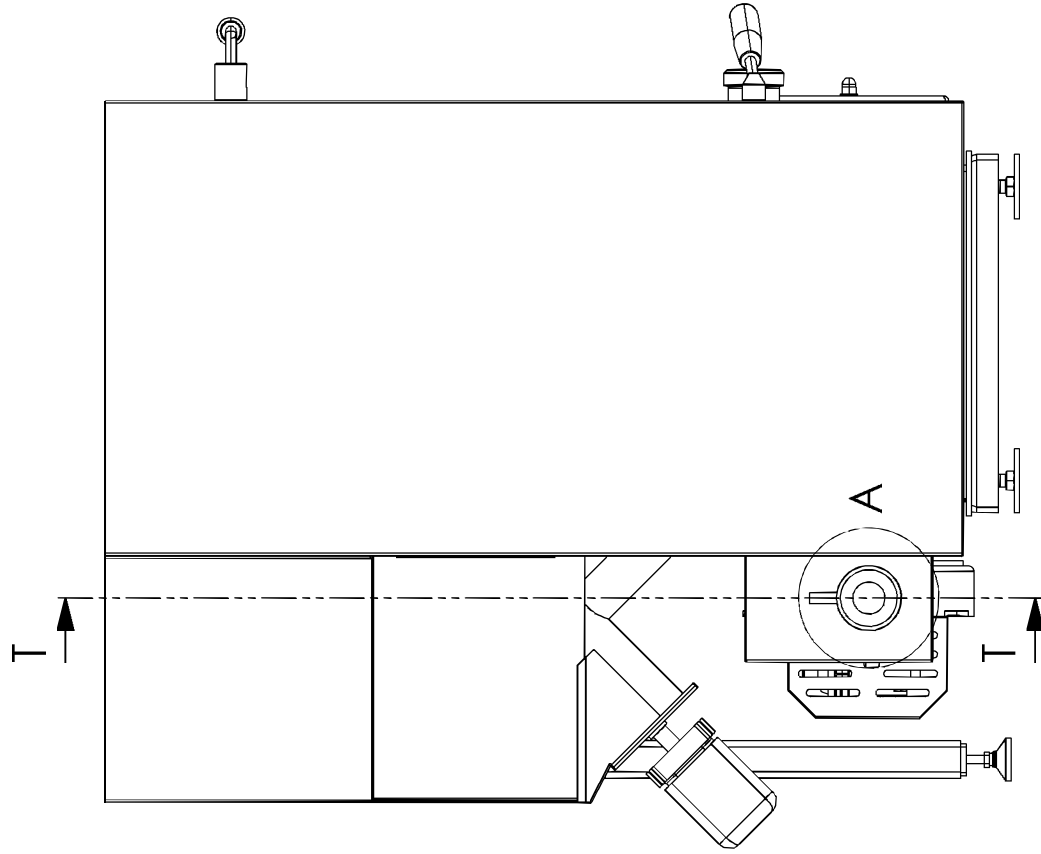
Objekt: Biodom 27 c5			
Sklop:			
Element:			



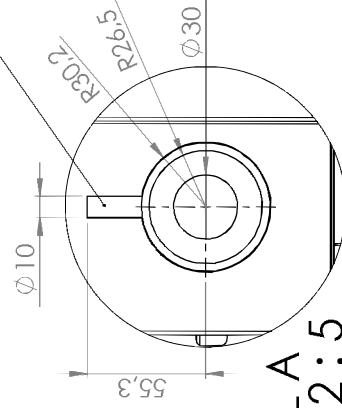
SECTION A-A
SCALE 1:5



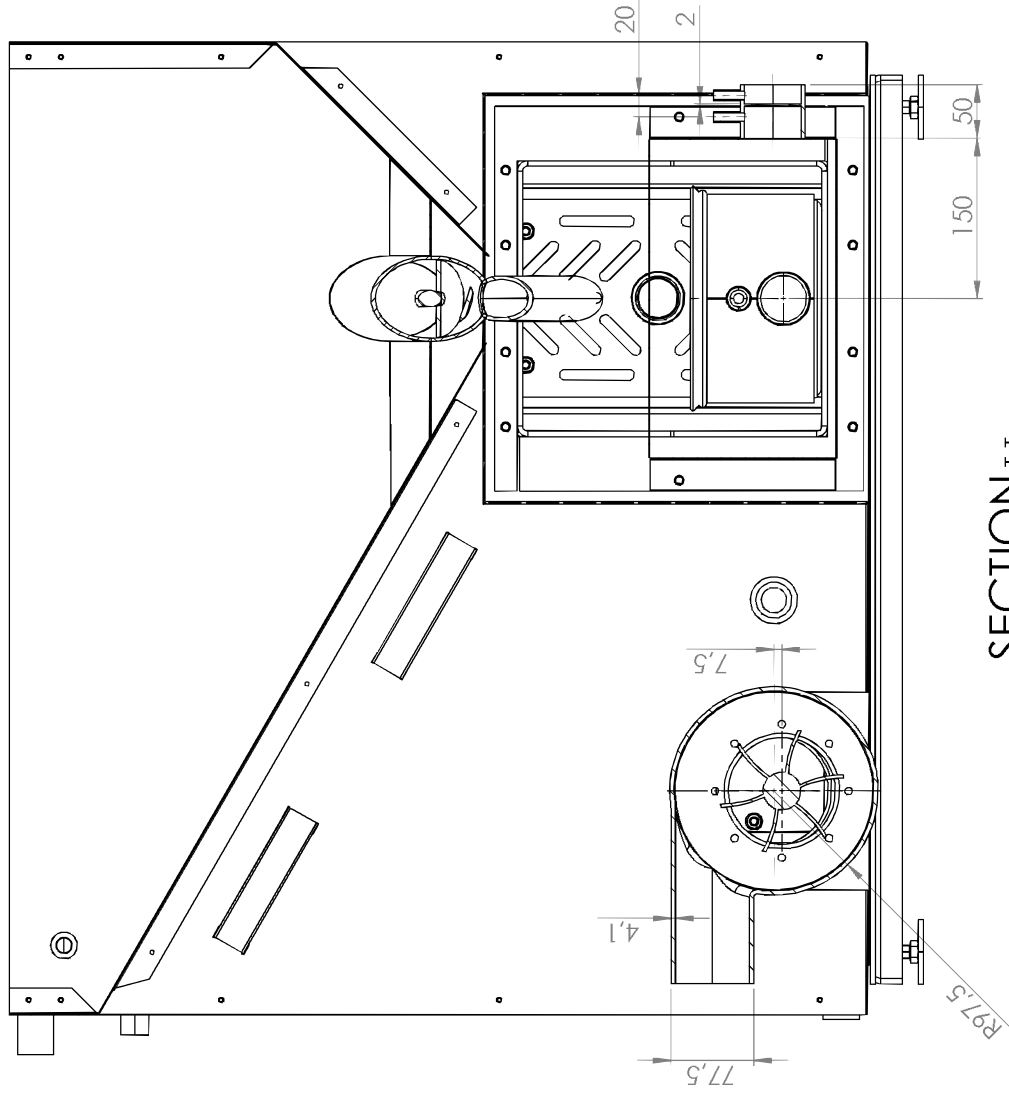
BIODOM	Naročnik:		Datum	Ime	Merilo
	Proj.				1:10
	Riscl.	26.7.2013	Marko Ukola		
Objekt: Biodom 27 c5			Material	Teža	Format
Sklop:				kg	A3
Element:			Številka risbe/Program razrez		Index
Uscita fumi					



Rilevazione di flusso d'aria

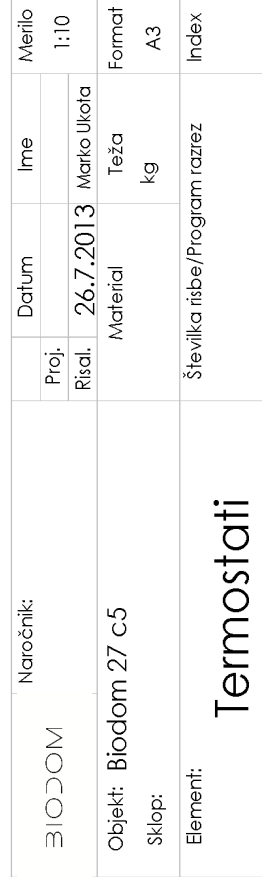
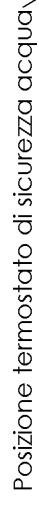


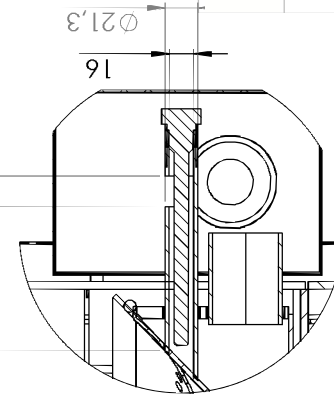
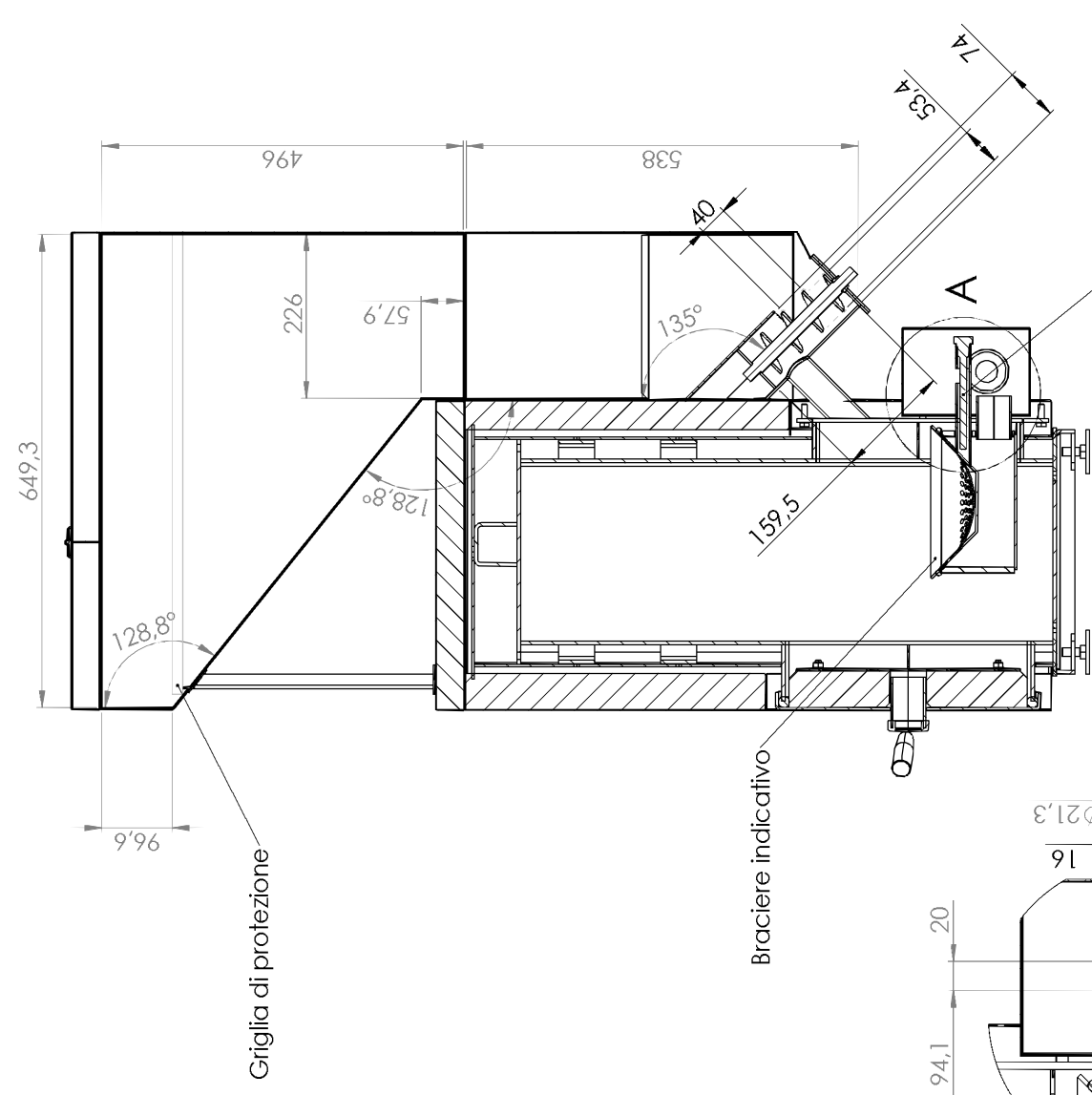
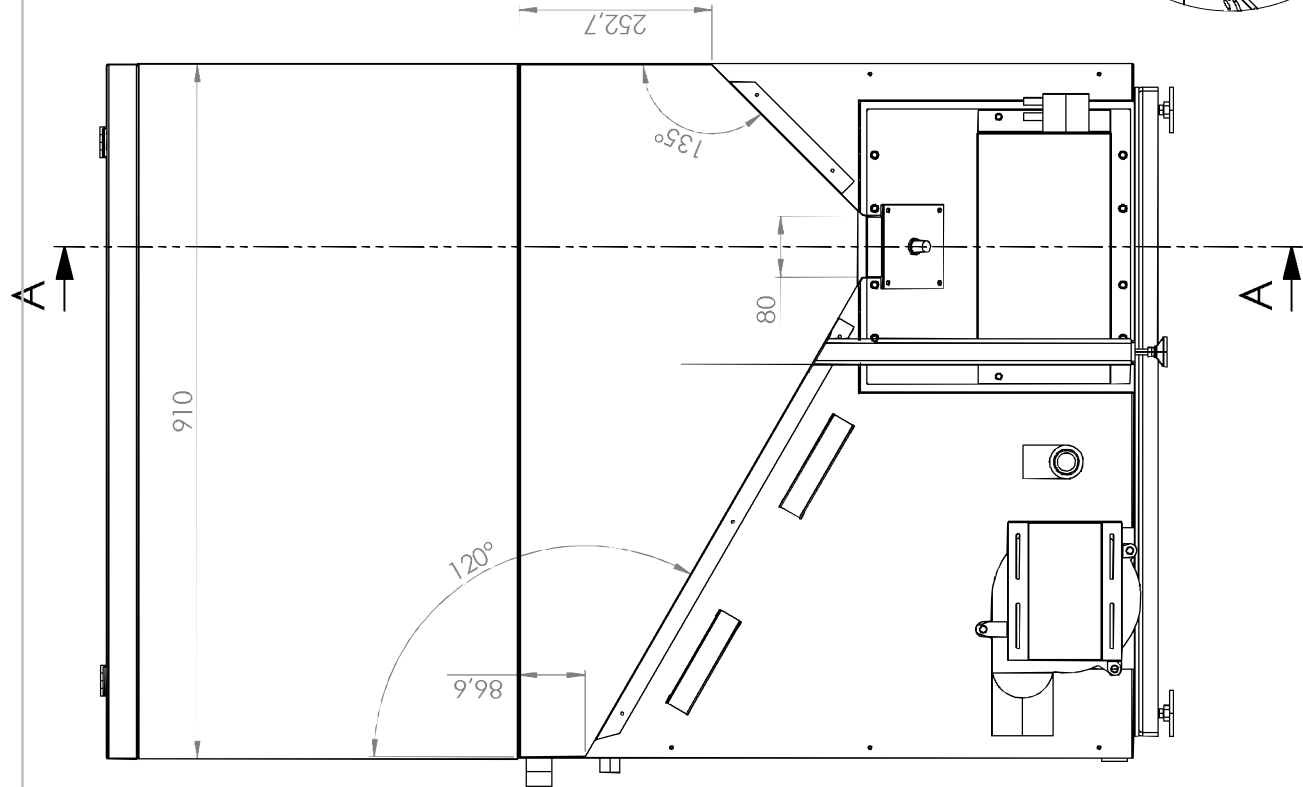
DETAIL A
SCALE 2 : 5



SECTION T-T

BIODOM	Naročnik:		Datum	Ime	Merilo
	Proj.				1:5
	Risol.	26.7.2013	Marko Ukola		
Objekt: Biodom 27 c5			Material	Teža	Format
Sklop:				kg	A3
Element:			Številka risbe/Program razrez		Index
Entrata aria + addattore vent.					



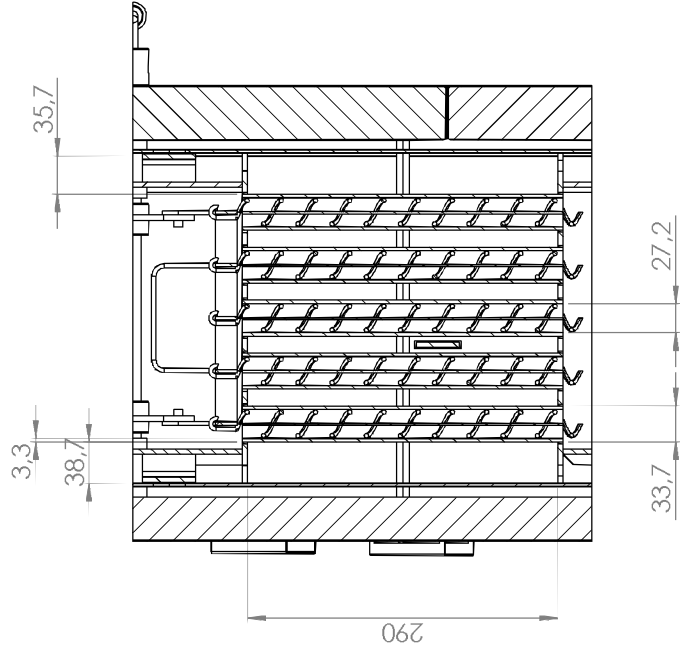
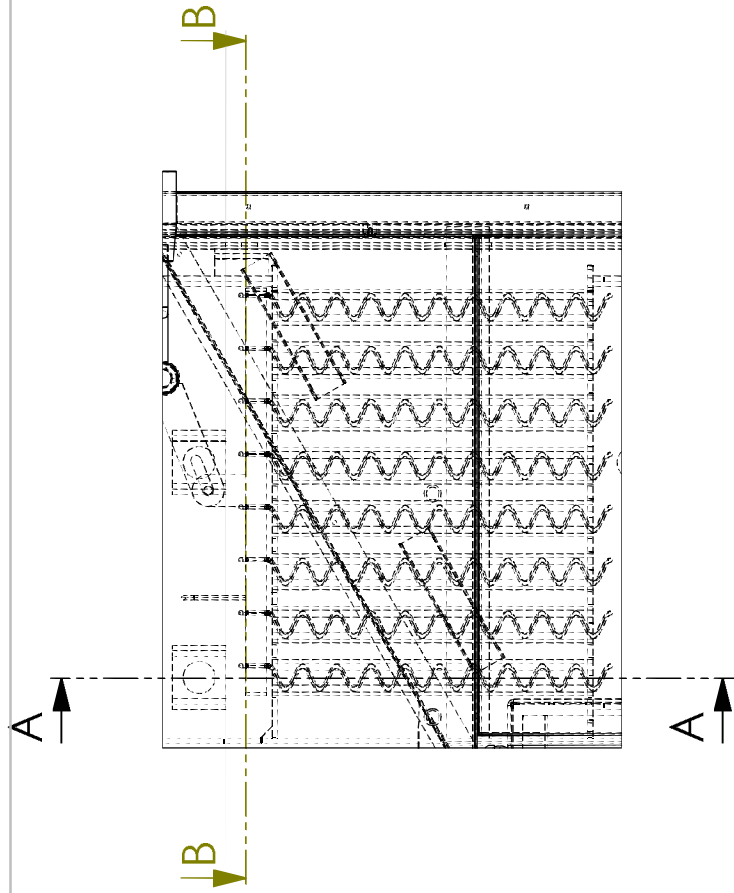


SECTION A-A

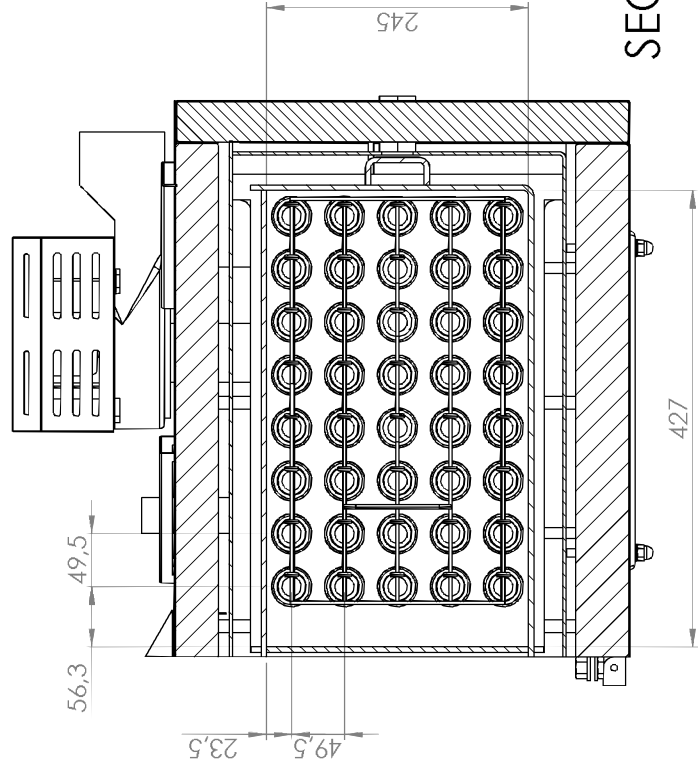
Biodom	Naročnik:		Datum	Ime	Merilo 1:7	
	Proj.					
		Risal.	26.7.2013	Marko Ukola		
Objekt: Biodom 27 c5			Material	Teža	Format	
Sklop:				kg	A3	
Element:			Številka risbe/Program razrez			Index
erbatoio, coclea, candela						

DETAIL A
SCALE 2:7

Serbatoio, coclea, candela

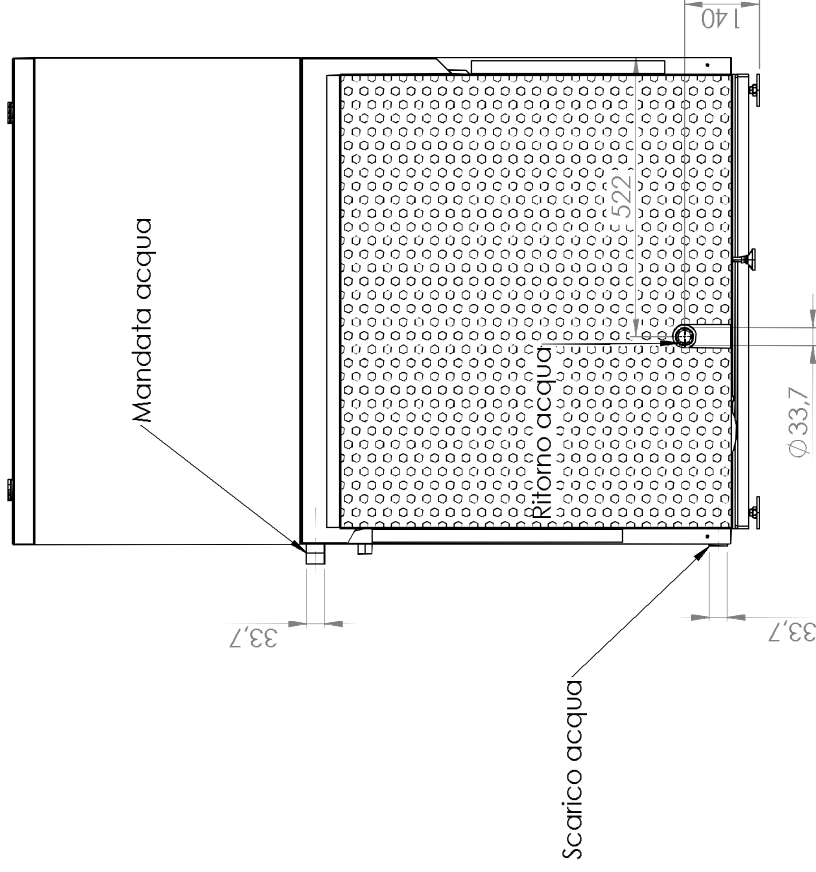
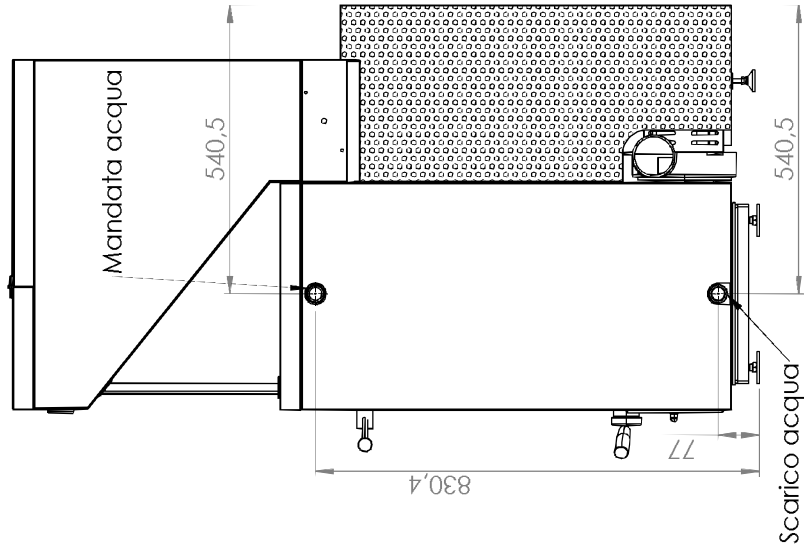


SECTION A-A

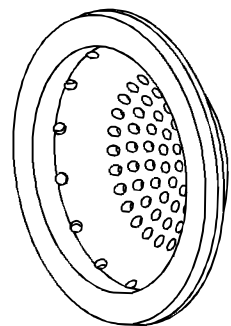
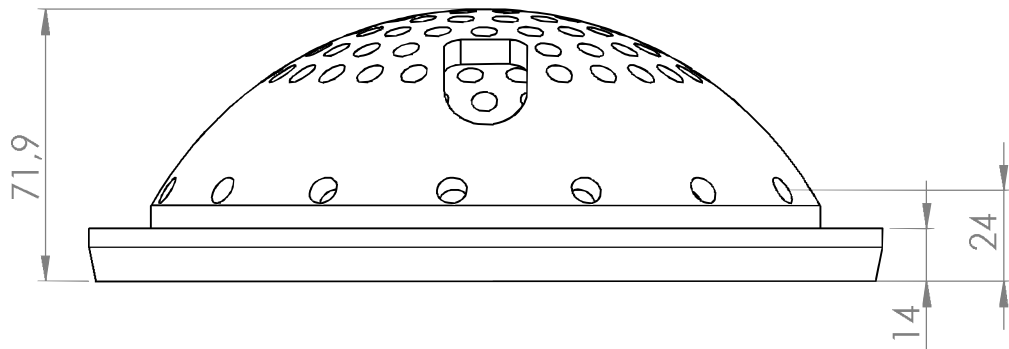
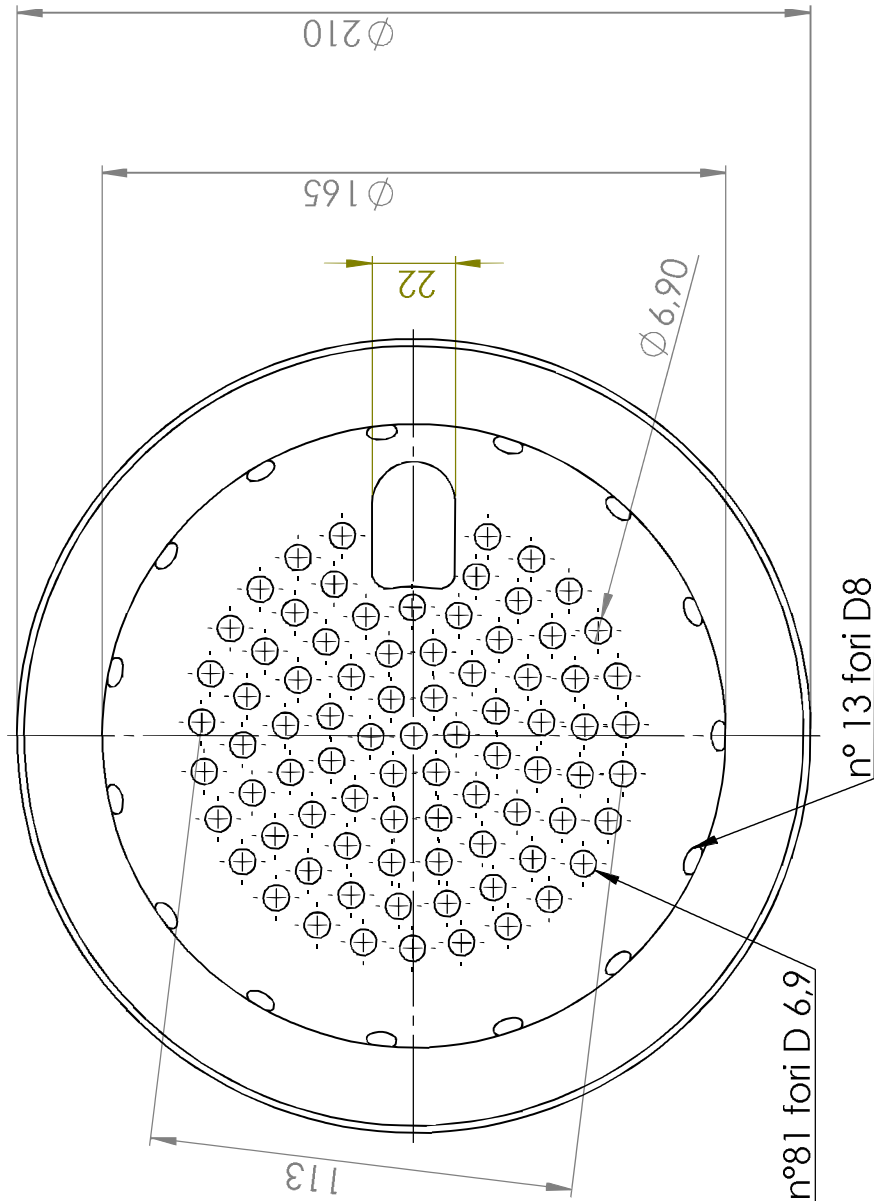


SECTION B-B

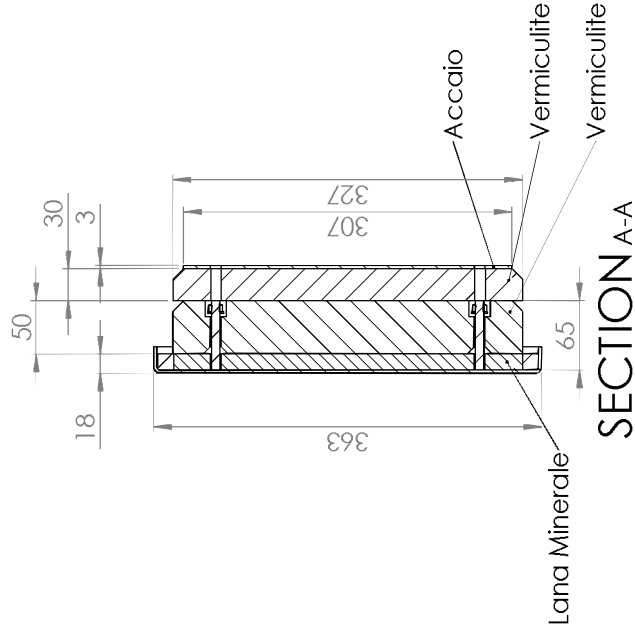
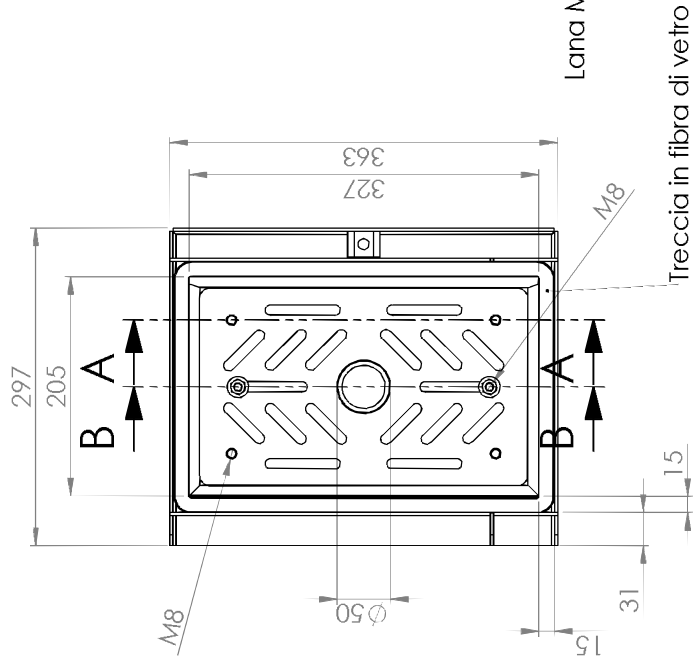
BIODOM	Naročnik:		Datum	Ime	Merilo
	Proj.				1:5
	Risal.	26.7.2013	Marko Ukola		
Objekt: Biodom 27 c5			Material	Teža	Format
Sklop:				kg	A3
Element:			Številka risbe/Program razrez		Index
Scambiatore					



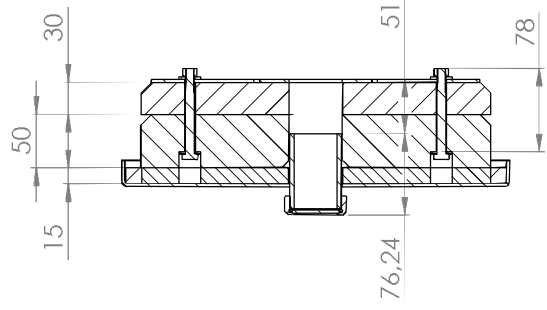
Biodom	Naročnik:		Datum		Ime		Merilo	
	Proj.	Riscl.	26.7.2013	Marko Ukola	Teža	kg	1:10	Format
Objekt: Biodom 27 c5		Material		Teža		kg		A3
Sklop:		Številka risbe/Program razrez		Index				
Element:		Attacchi acqua						



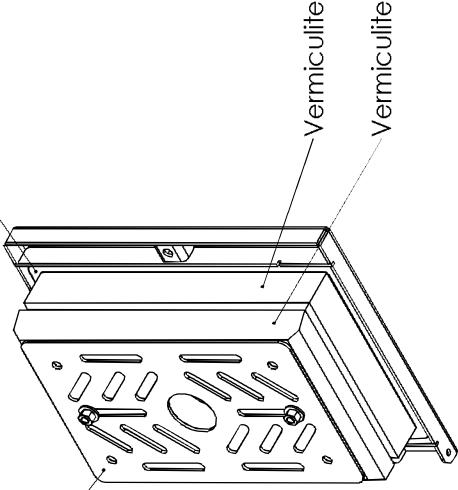
Naročnik:		Datum		Ime		Merilo	
BIODOM		Proj.				1:2	
		Risal.		Jernej Žerjal			
Objekt: Biodom 27c5		Material		Teža		Format	
Sklop:		1.0601 (C60)		2433.96 g		A4	
Element:		Številka risbe/Program razrez		Index			
Bracere		LTZ_VLOZEK kurisca					



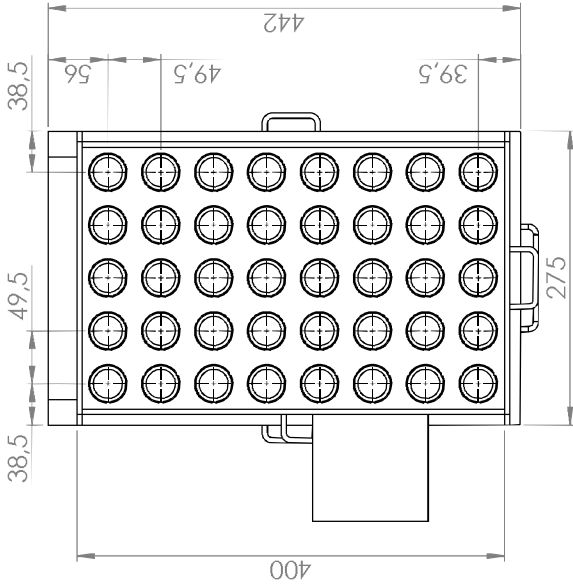
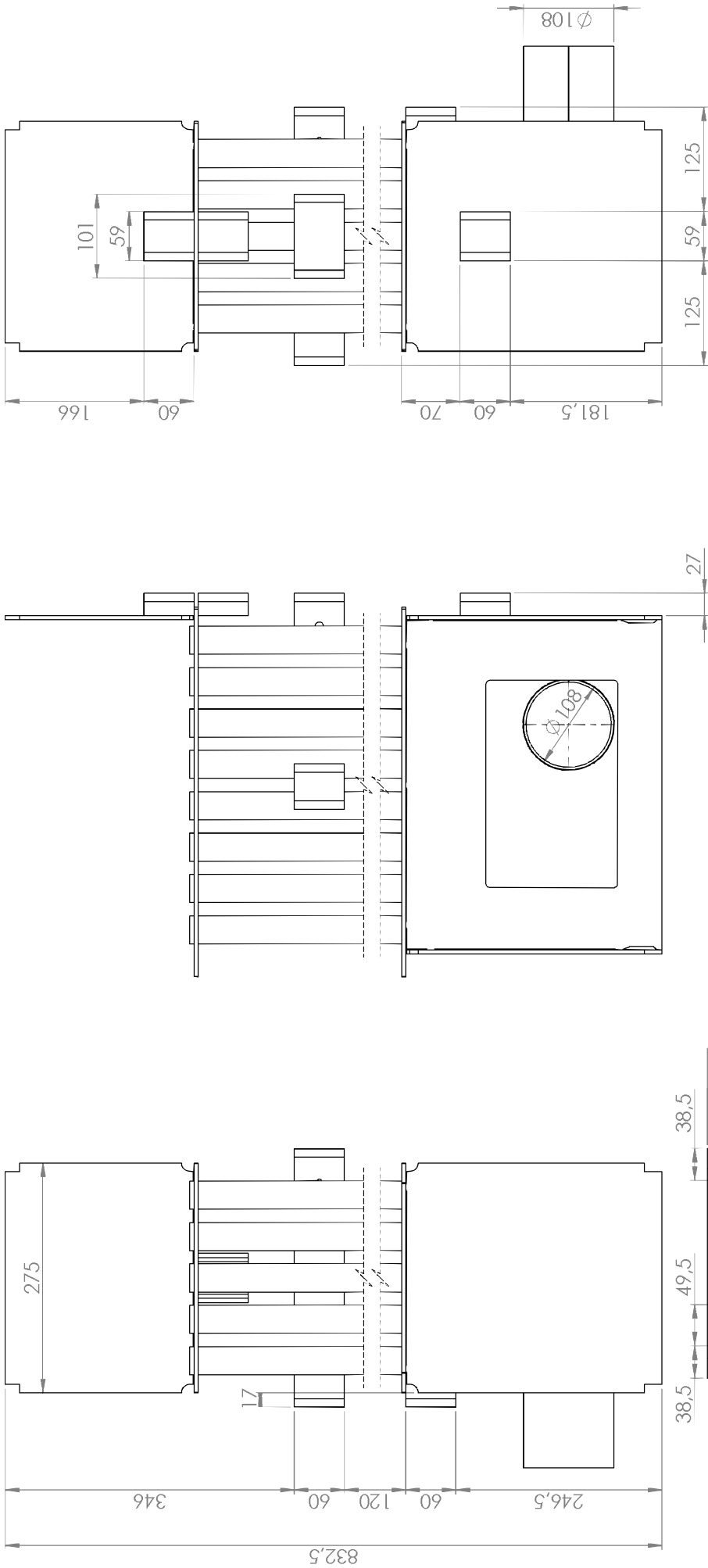
SECTION B-B



Treccia in fibra di vetro

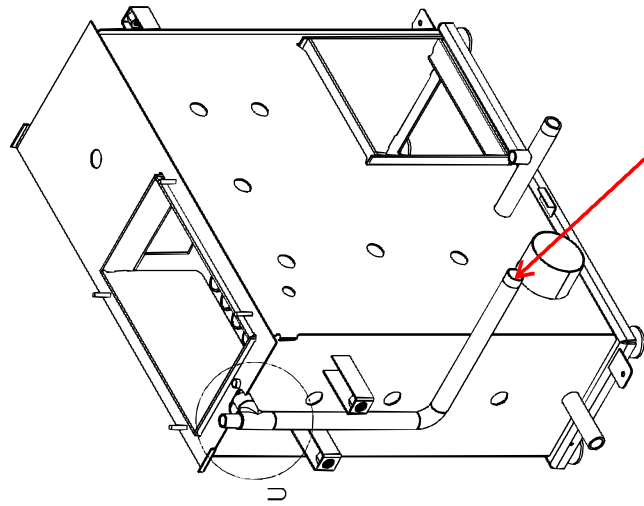


BIODOM	Naročnik:			Datum	Ime	Merilo
	Objekt:		BD 27 c5	Proj.		1:5
				Risal.	11.6.2013	
Sklop:			Material	Teža kg		Format A3
Element:	Številka risbe/Program razrez					Index
Porta focolare						

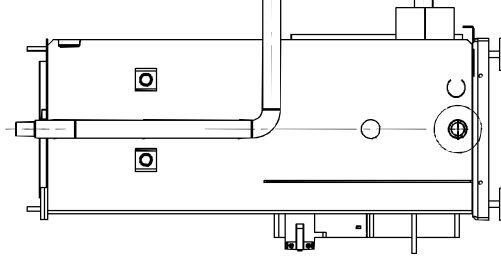


BIODOM	Naročnik:				Datum	Ime	Merilo
			Proj.				1:5
			Risal.		17.5.2013	Marko Ukola	
Objekt: BD27E					Material	Teža	Format
Sklop:						55,2 kg	A3
Element:					Številka risbe/Program razrez		Index
Register							

Register



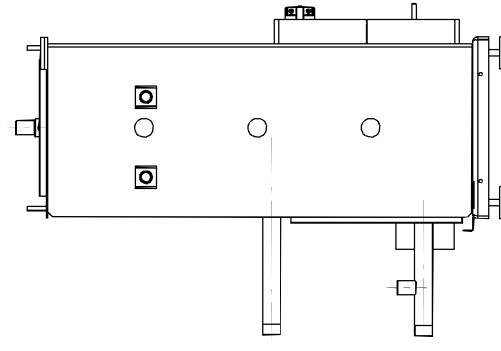
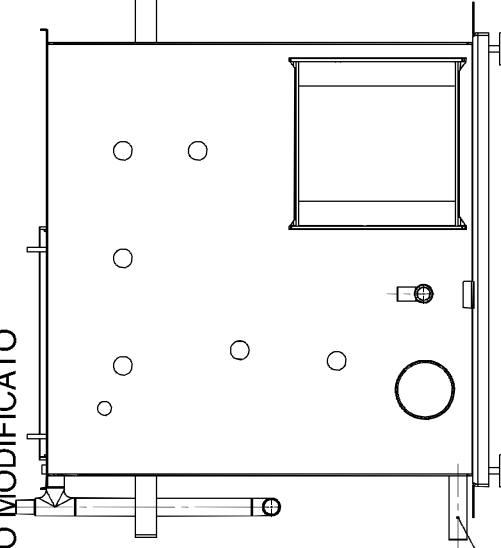
PERCORSO TUBO MODIFICATO



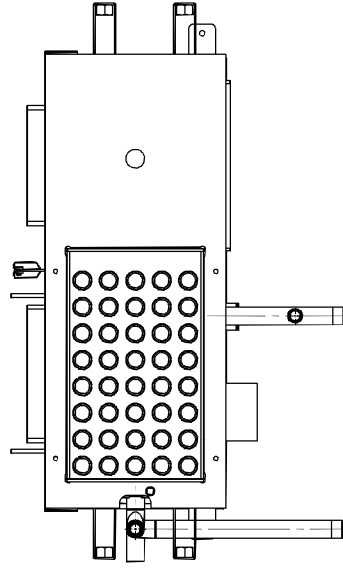
G1" zunanji

G1" zunanji

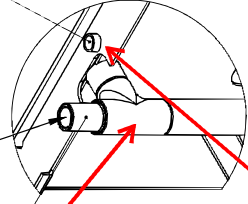
G1/2" notranji



POSIZIONE VALVOLA
SFIATO CAMBIATA



POSIZIONE TERMOSTATO
ACQUA CAMBIATA

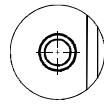


DETAIL U
SCALE 1:5

Odzračevalni ventil

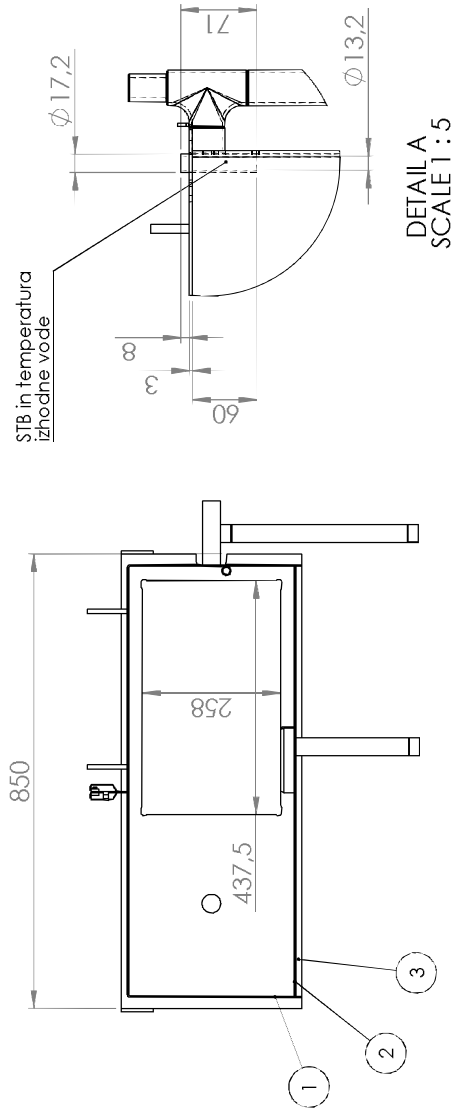
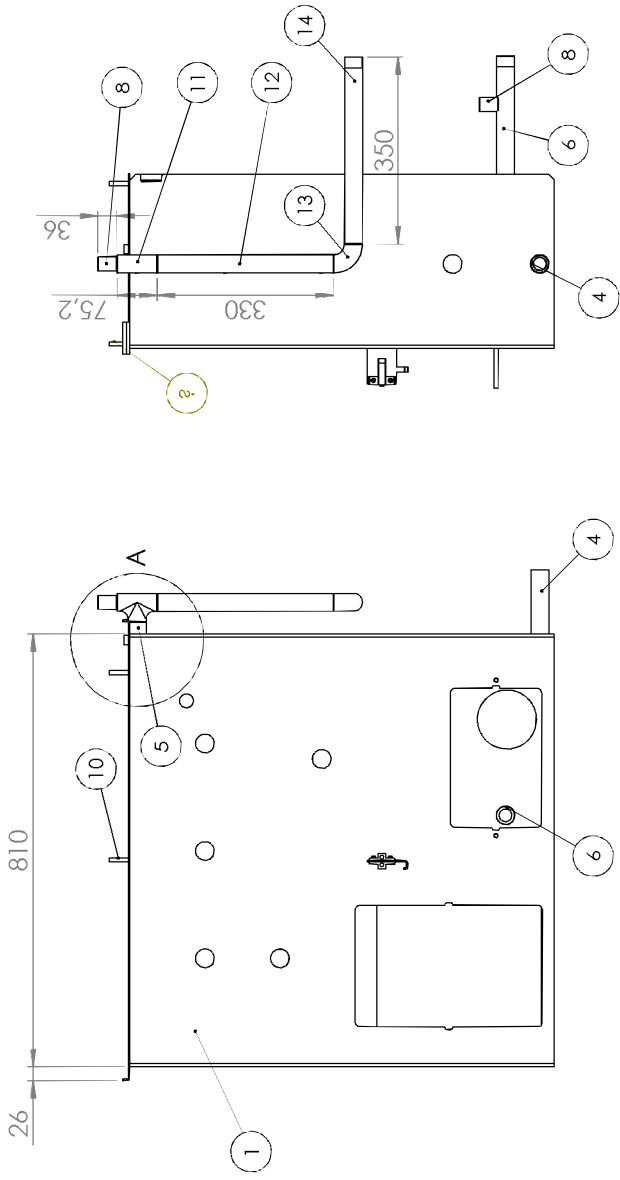
STB in temp. vode

G1/2" notranji



DETAIL C
SCALE 1:5

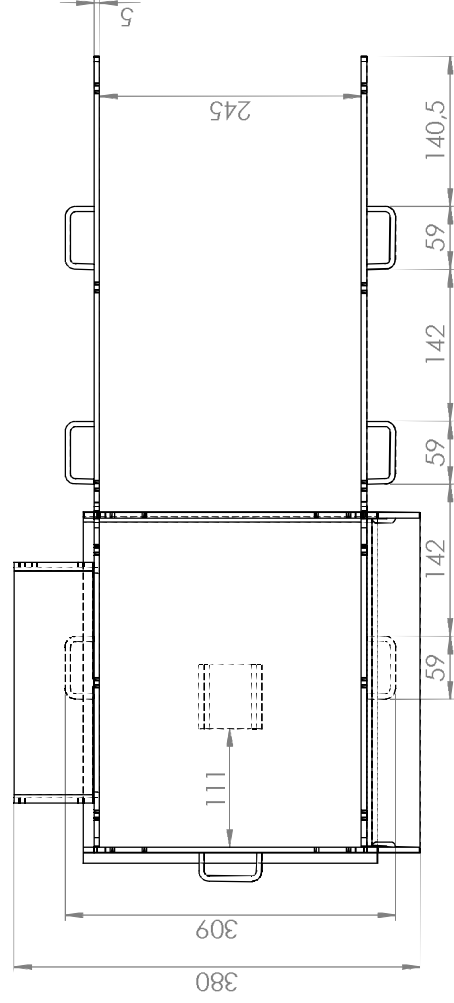
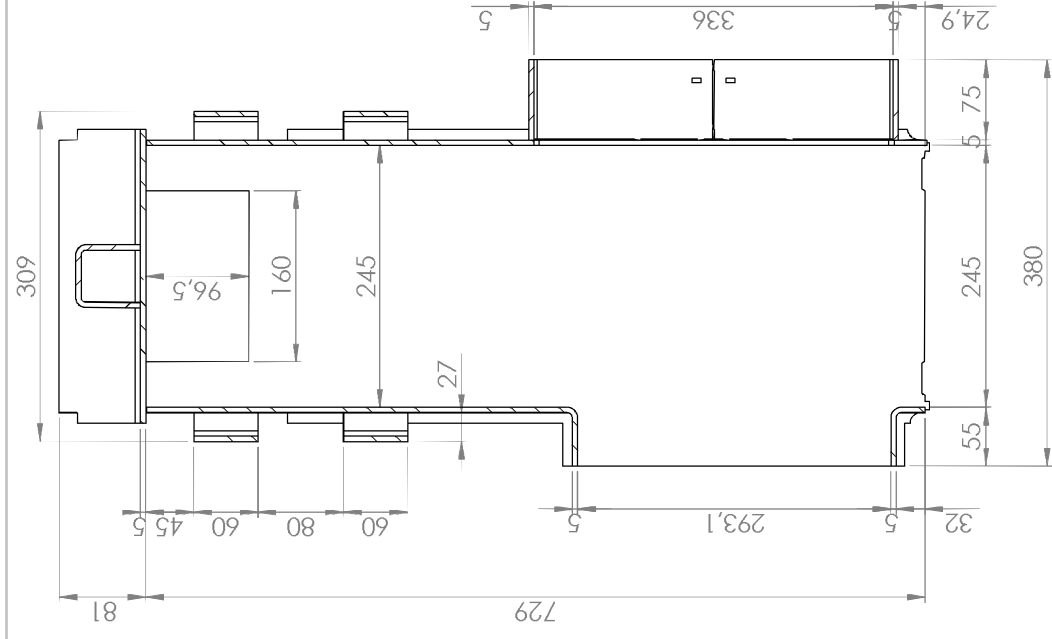
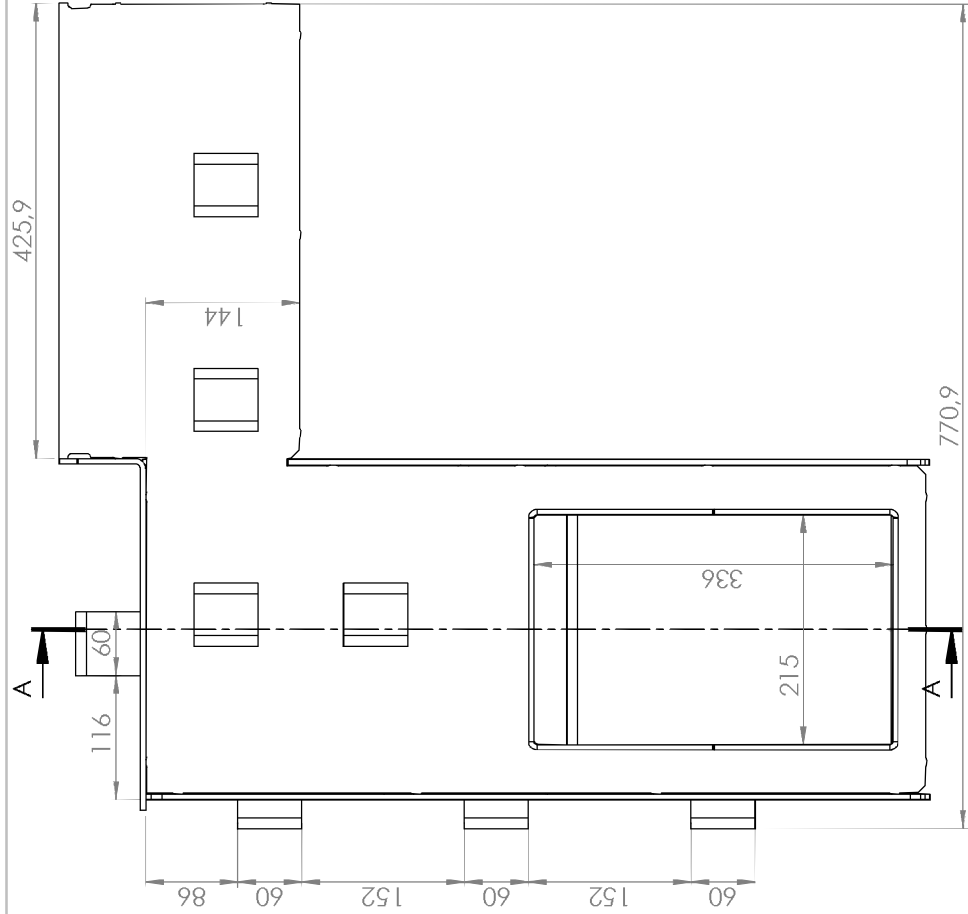
Naročnik:		Datum		Ime		Merilo	
BIODOM	Proj.	Risod.	26.7.2013	Marko Ukola		1:10	
	Objekt: BD27E		Material		Teža		Format
Sklop:				117,3 kg		A3	
Element:		Številka risbe/Program razrez				Index	
BD27E za tlačni preizkus							



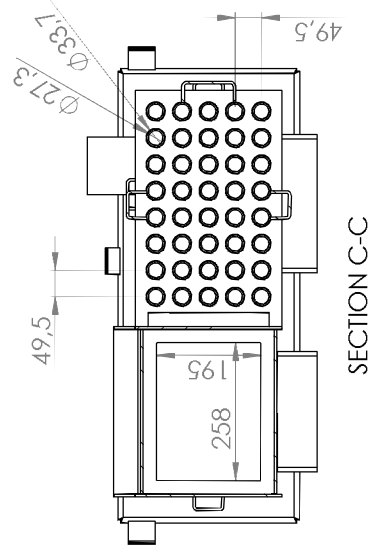
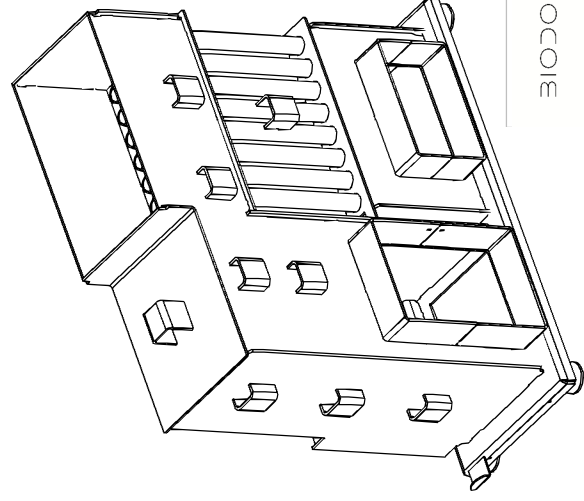
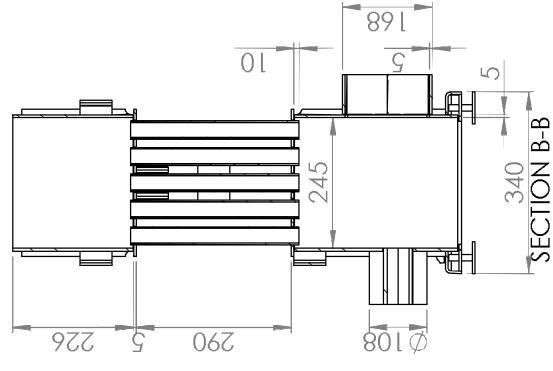
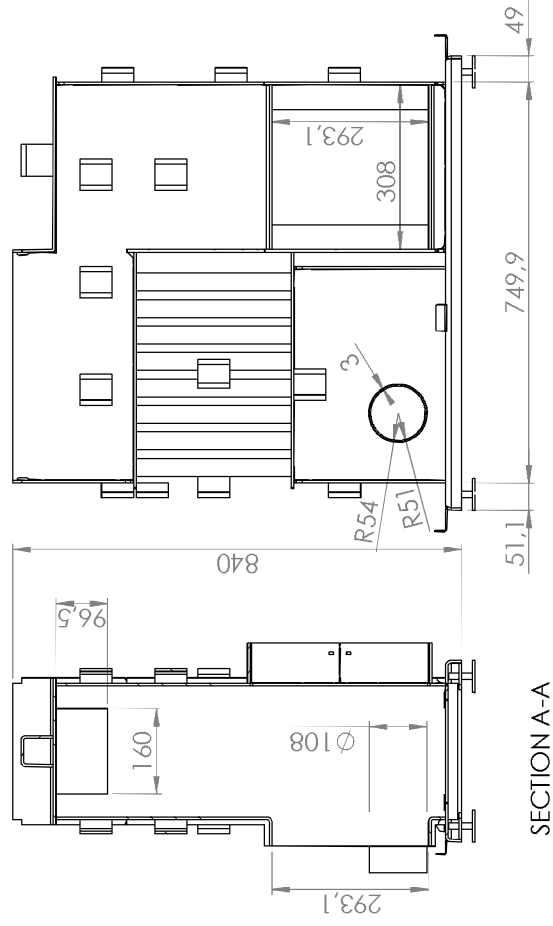
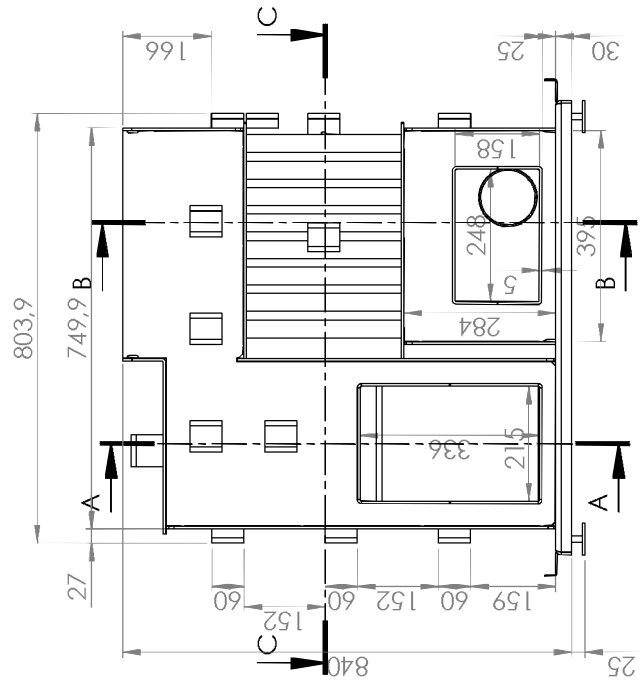
DETAIL A
SCALE 1:5

ITEM NO.	PART NUMBER	QTY.
1	BD27_Zunanja Sprednja V2.1	1
2	BD27_Zunanja Zadnja SLO	1
3	BD27_02_00_03_Zunanja Pokrov V2.1	1
4	Polnilni priključek D33x55	1
5	Odvodni priključek colski 25mm	1
6	Dovodni priključek D33x85	1
8	Mufa - G1-2 - 26.4	2
9	Navojni nastavek M8 x 75	2
10	Navojni nastavek M8 x 50	4
11	T razdelilec colski	1
12	Cev colska 330mm	1
13	Koleno 90°colsko	1
14	Odvodni priključek colski 350mm	1
15	Nastavek za magnetke	1
24	Triosminska cev za sondo temp^BD27_Zunanja OBL. SLO_V2.1	1

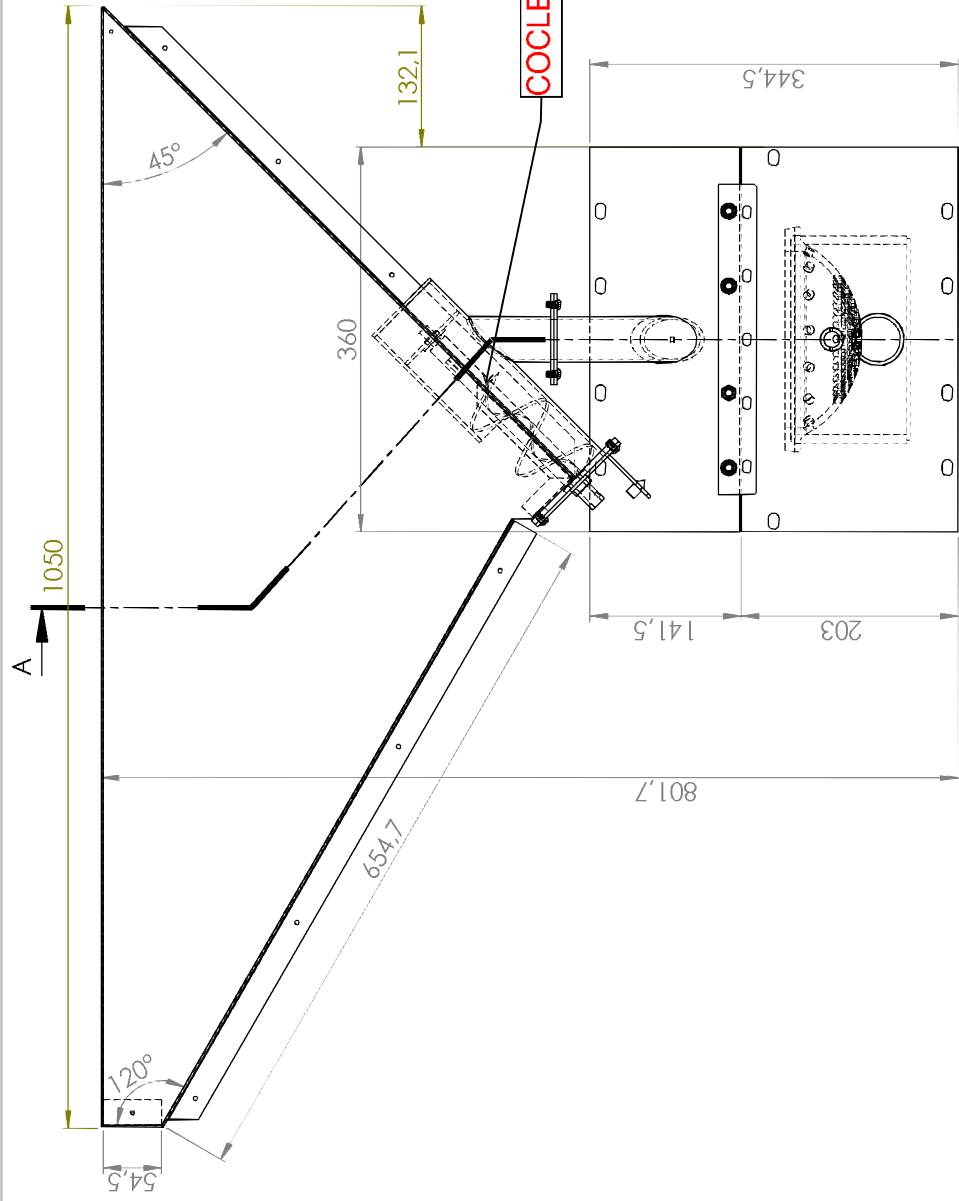
Naročnik:	Datum	Ime	Merilo
3100000	Proj.	26.7.2013	1:10
Objekt: BD27E	Riscl.	Marko Ukola	Format
Sklop:		Teža	A3
Element:		43.5 kg	Index
Številka risbe/Program razrez			
Plašč kotla			



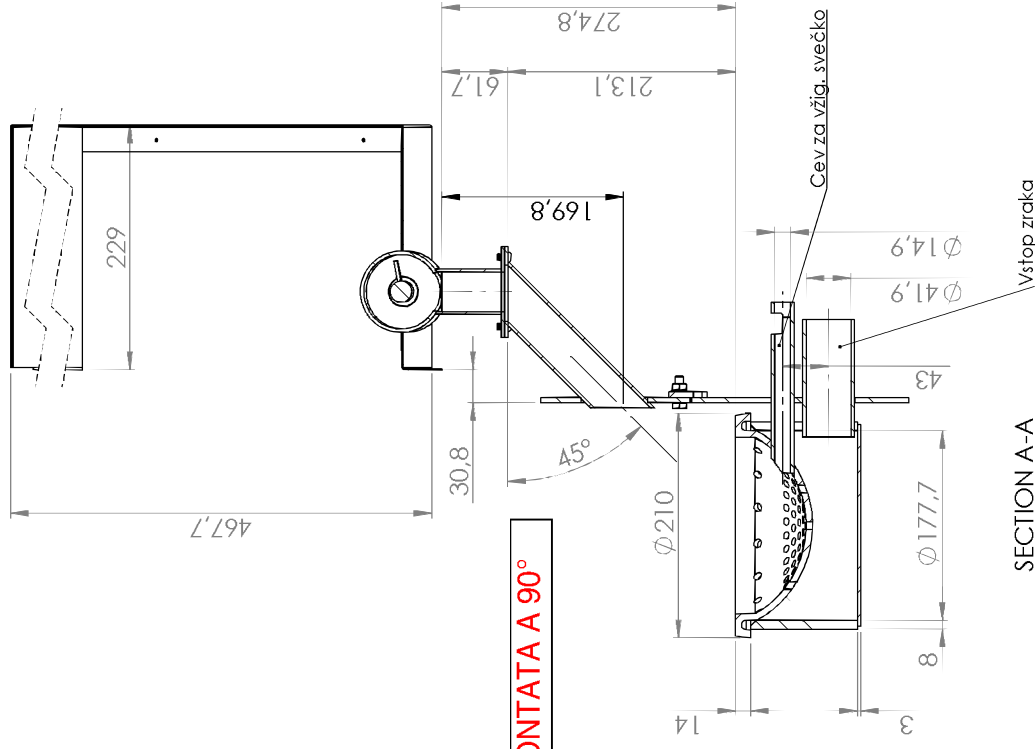
31000M	Naročnik:		Proj.	Datum	Ime	Merilo
			Risld.	17.5.2013	Marko Ukola	1:5
Objekt: BD27E			Material		Teža	Format
Sklop:					46,4 kg	A3
Element:			Številka risbe/Program razrez			Index
31000M		Kurišče				



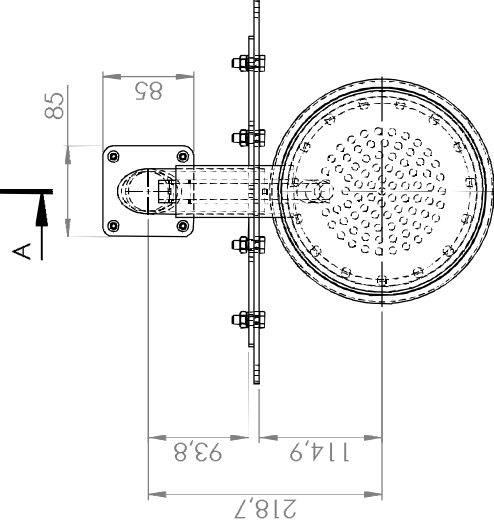
31000M	Naročnik:						Merilo
		Proj.				Ime	1:10
		Risdl.	17.5.2013			Marko Ukola	
Objekt: BD27E				Materiail		Teža	Format
Sklop:						111,5 kg	A3
Element:				Številka risbe/Program razrez			Index
Kurišče in register							



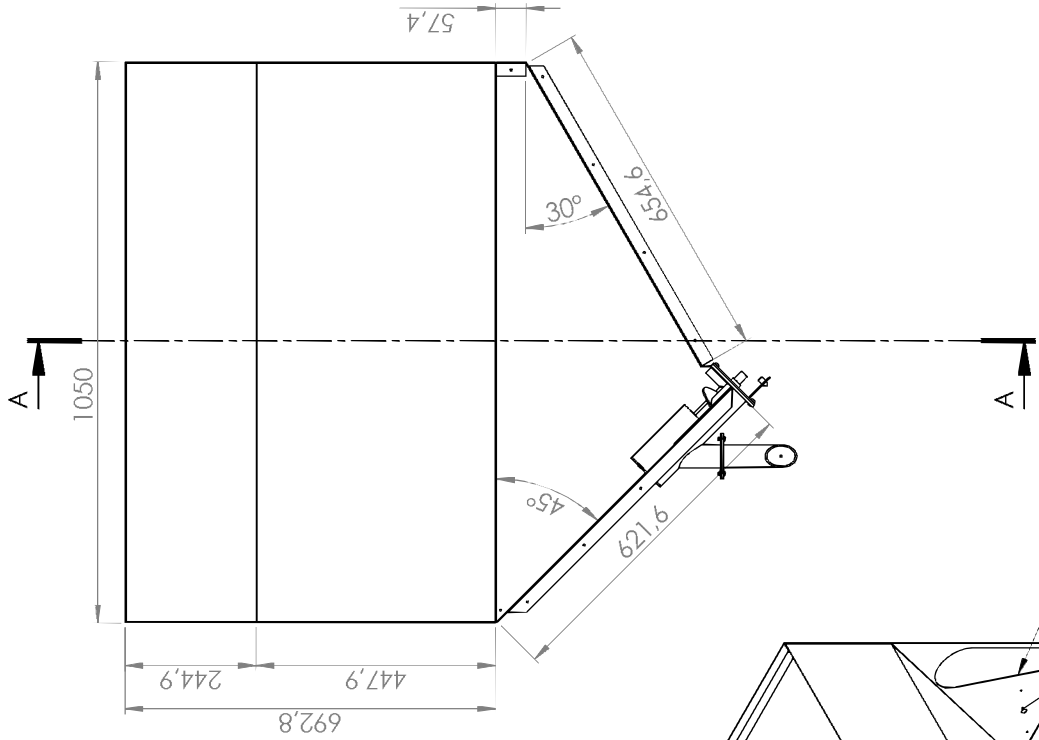
COCLEA MONTATA A 90°



SECTION A-A



Naročnik:	Datum		Ime		Merilo	
	Proj.	Riscl.	Proj.	Riscl.	Proj.	Riscl.
BIOCOM			26.7.2013	Marko Ukola	1:5	
Objekt: BD27E	Material		Teža		Format	
Sklop:			23.7 kg		A3	
Element:	Številka risbe/Program razrez				Index	
Doziranje						



PORTA SERBATOIO

SERBATOIO PELLET
PIU GRANDE (275l)

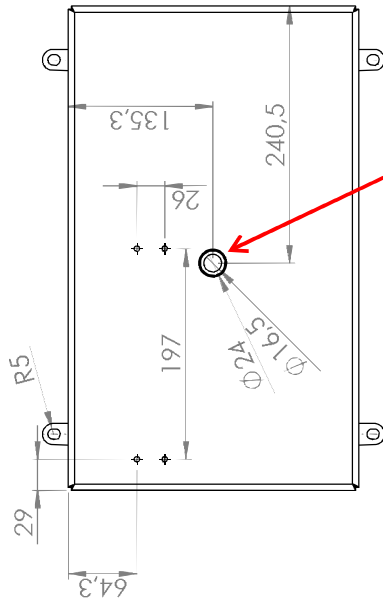
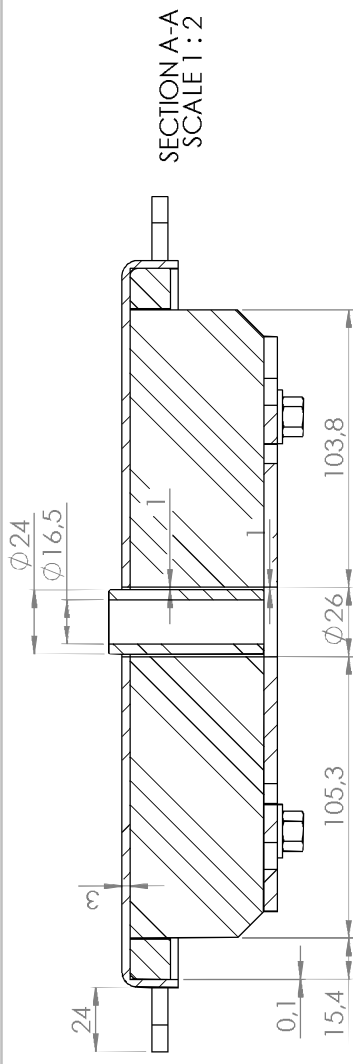
SECTION A-A

l'erez za ročico za rešetanje

Luknja za termo varovalo

BIOCOM	Naročnik:		Datum		Ime		Merilo	
	Objekt: BD27E		Proj.		Riscl.		1:10	
Sklop:			26.7.2013		Marko Ukola		Format	
Element:					Material		Teža	
							31,2 kg	
							Številka risbe/Program razrez	
							Index	

Zalogovnik

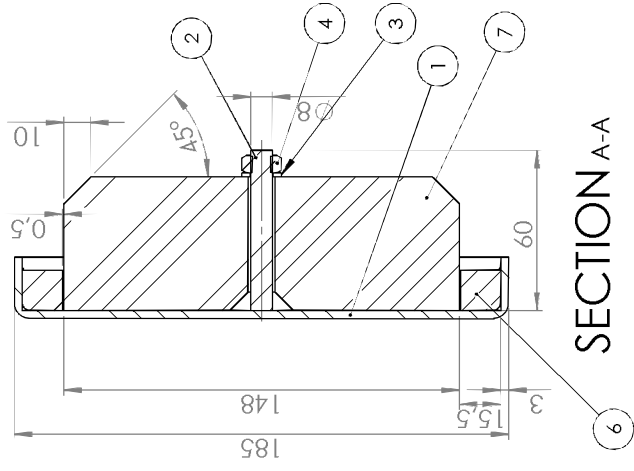
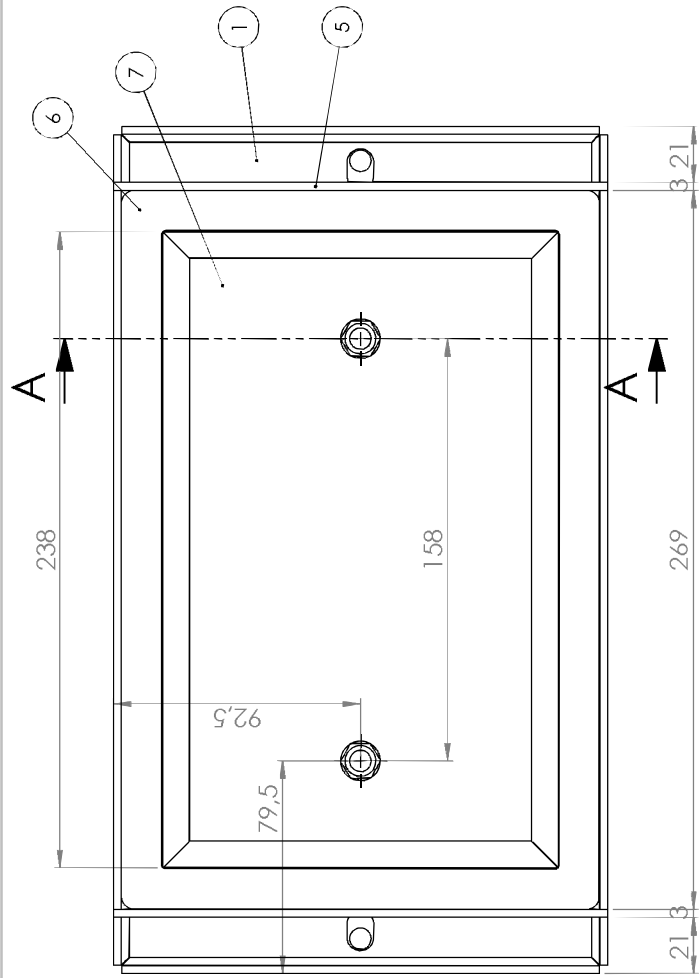


An exploded view diagram of a rectangular box assembly. The diagram shows the following components and their assembly points:

- 1:** Points to the top edge of the box body.
- 2:** Points to the front edge of the box body.
- 3:** Points to the bottom edge of the box body.
- 4:** Points to the bottom edge of the box body.
- 5:** Points to the top edge of the box body.

The box body is shown with several internal dividers and a lid. The lid is shown in an exploded position, with arrows indicating its movement. The box body is shown in an exploded position, with arrows indicating its movement.

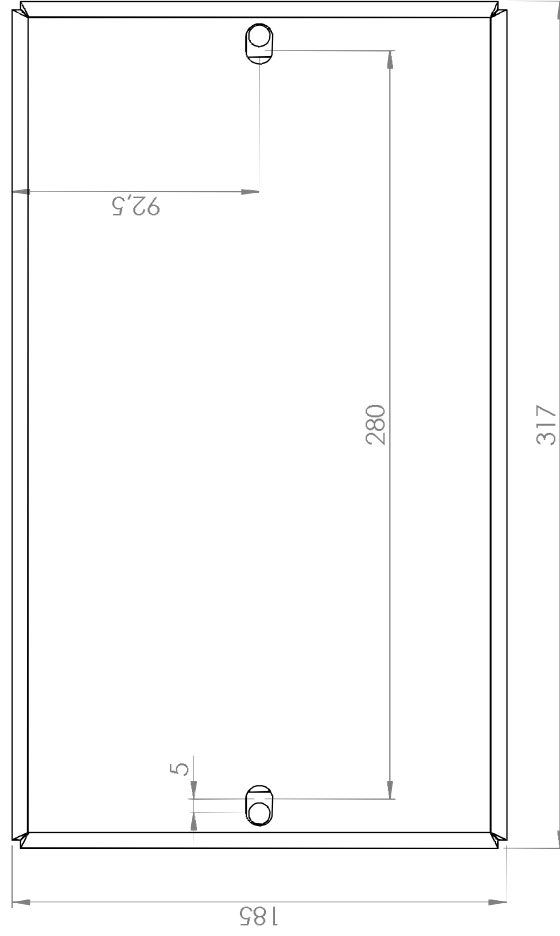
BLOOM	Naročnik:		Datum	Ime	Merilo
	Proj.				1:5
	Risld.	26.7.2013	Marko Ukota		
Objekt: BD27E			Materiail	Teža	Format
Sklop:				17,4 kg	A3
Element:			Številka risbe/Program razrez		
Pokrov čist. odprtine					



SECTION A-A

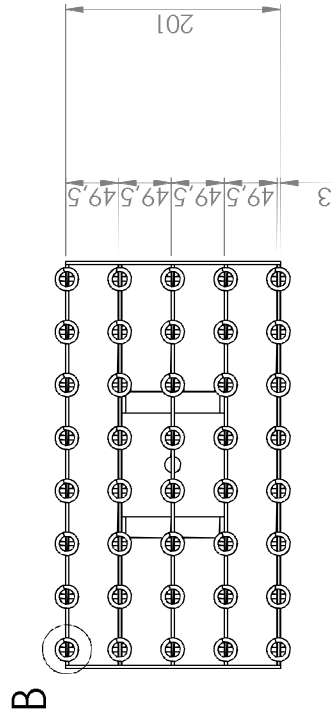
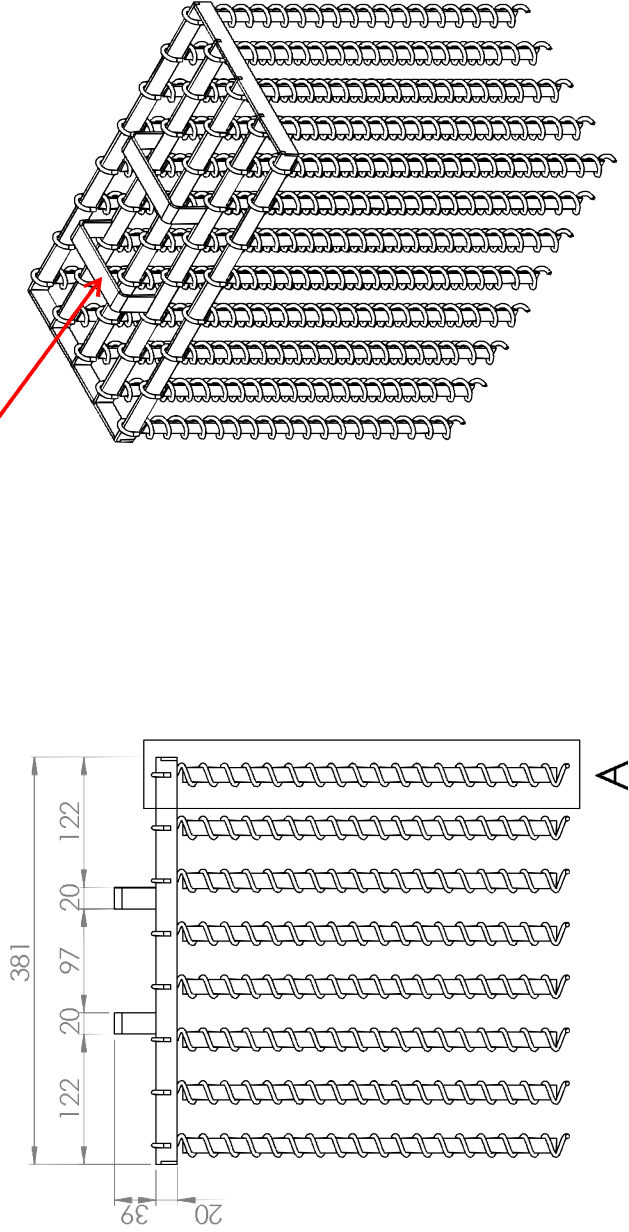
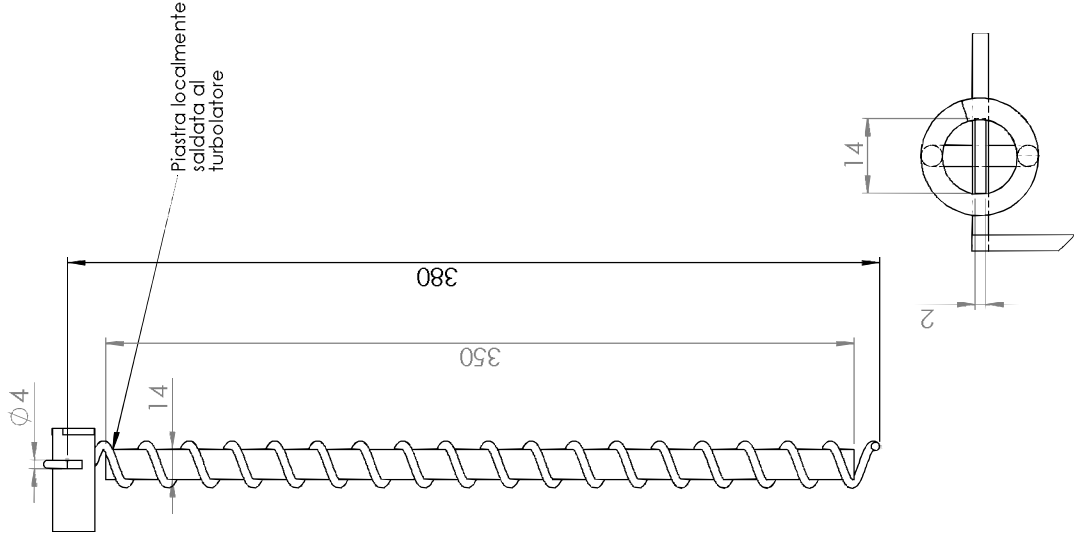
ITEM NO.	PART NUMBER	QTY.
1	BD27_06_00_01_POK_REV_ODP_1	1
2	Navojni nastavak M8 x 60	2
3	DIN 128 - A8	2
4	DIN 555 - Zamejaj z DIN EN 24034 M8	2
5	BD27_06_00_03	2
6	TESNILO REVIZ. ODPRTINE	1
7	BD27_02_40_430	1

BIODOM	Naročnik:		Datum	Ime	Merilo
	Proj.				1:2
	Risid.	17.5.2013	Marko Ukola		
Objekt: BD27E			Material	Teža	Format
Sklop:				6,3 kg	A3
Element:			Številka risbe/Program razrez		Index
Vrata registra					



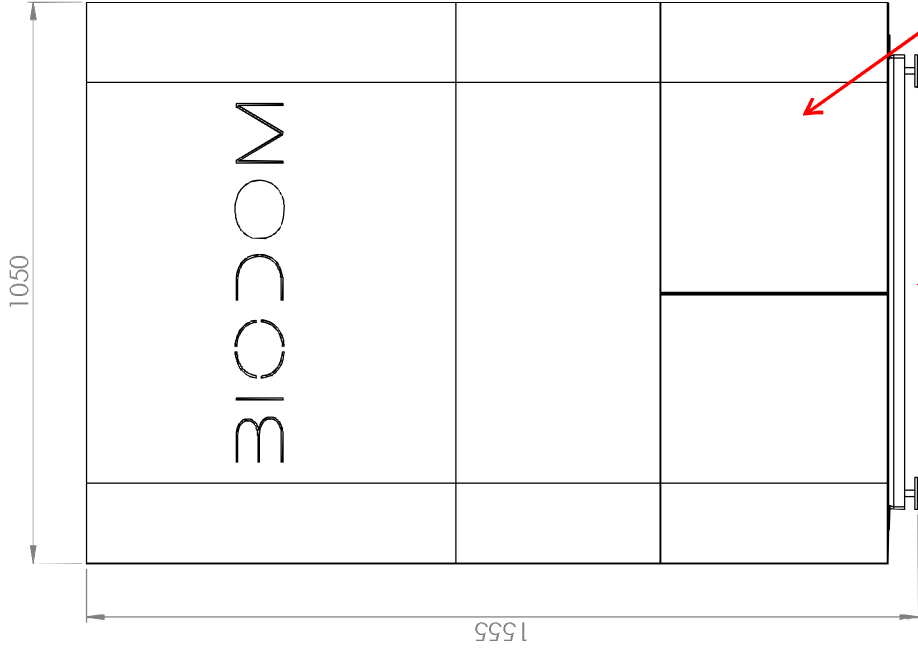
AGGANCIO CULLA
TURBOLATORI CAMBIATO

DETAIL A
SCALE 2 : 5

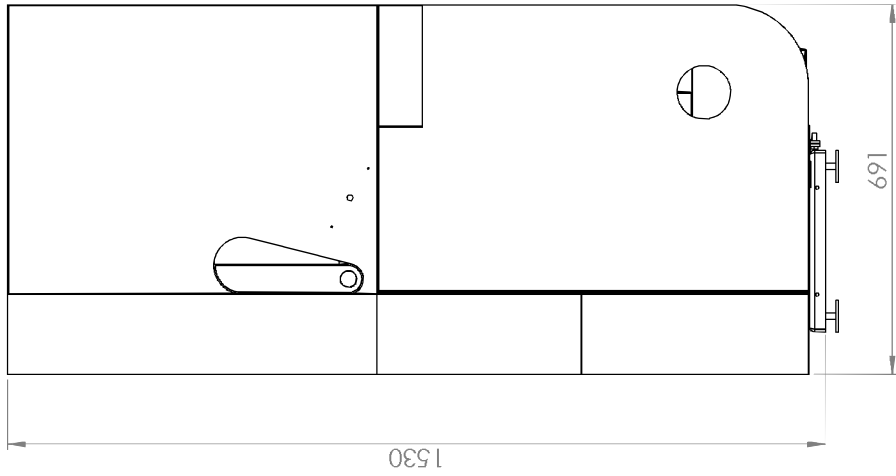


DETAIL B
SCALE 1 : 1

BIOCOM	Naročnik:						Merilo
		Proj.					1:5
		Risal.	26.7.2013	Marko Ukola			
Objekt: BD27E			Material		Teža		Format
Sklop:					5,5 kg		A3
Element:					Številka risbe/Program razrez		Index
Turbolatorji							

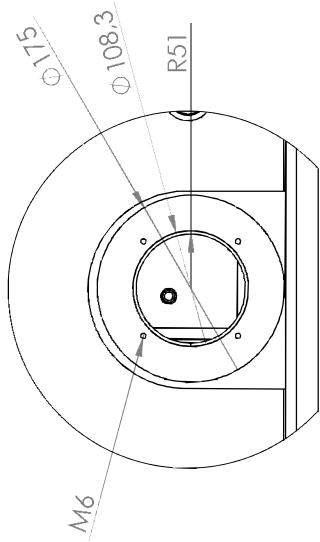


DIMENSIONI TOTALI MAGGIORATE

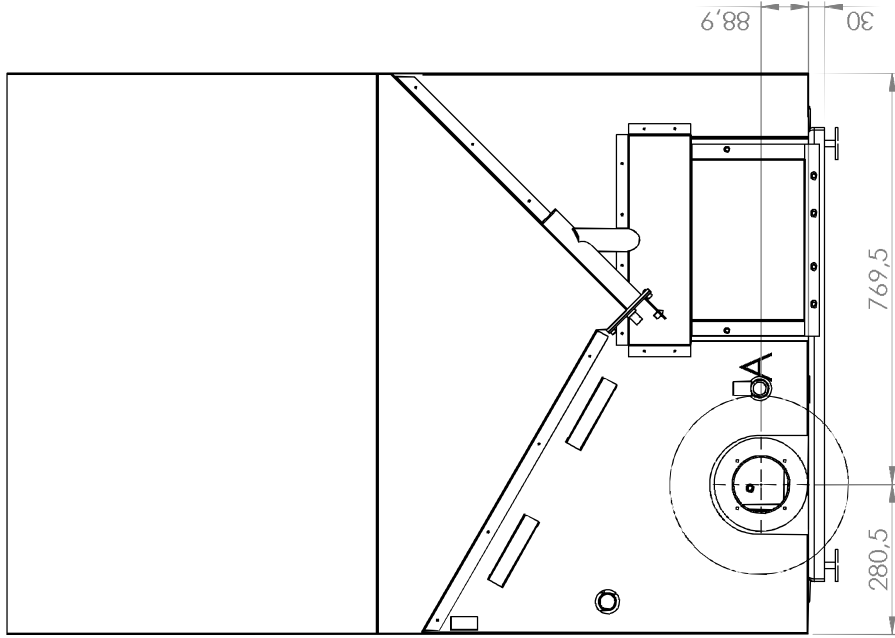
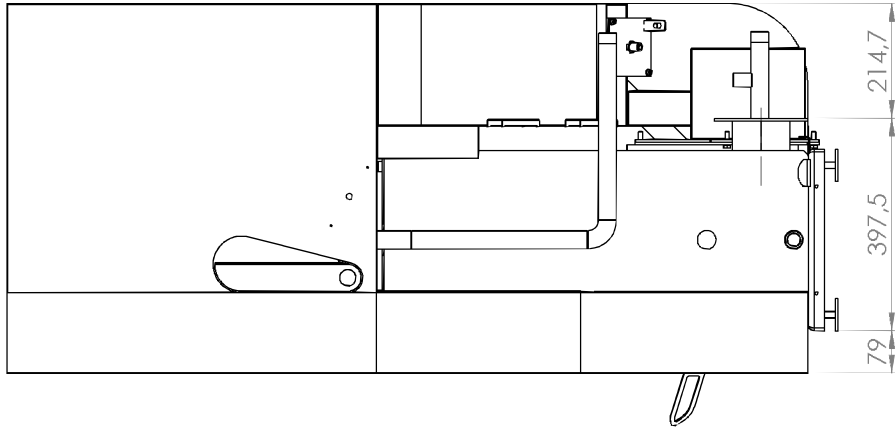


PORTA FOCOLARE E COPERCHIO
REGISTRO COPERTI DALLE PORTE ESTERNI

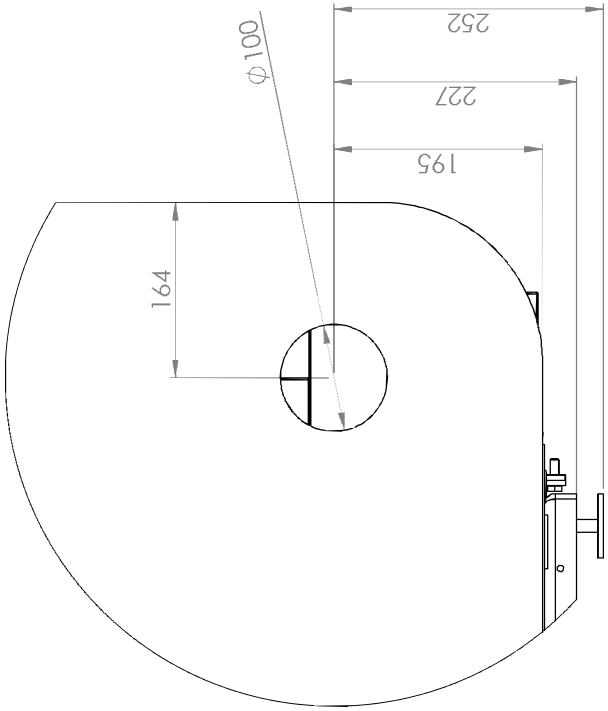
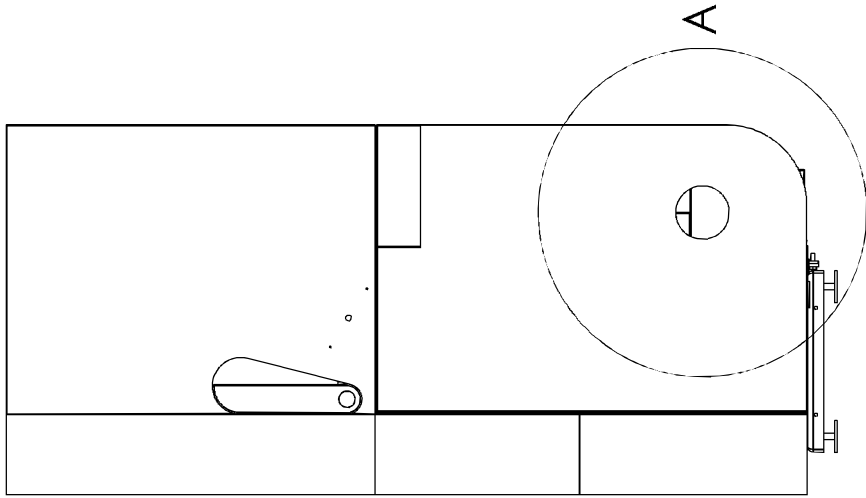
Biodom	Naročnik:		Datum		Ime		Merilo	
			Proj.	Ris.	17.5.2013	Marko Ukola	1:10	
Objekt: BD27E			Material		Teža		Format	
Sklop:					290 kg		A3	
Element:	Biodom 27E		Številka risbe/Program razrez				Index	



DETAIL A
SCALE 1:5

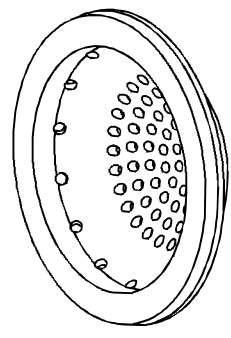
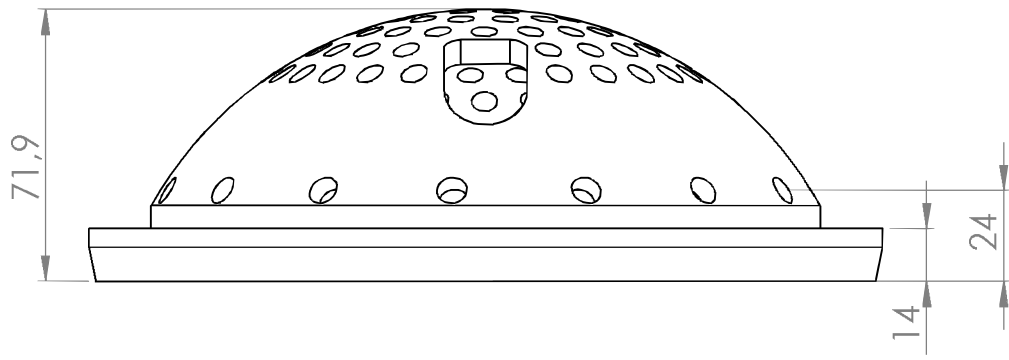
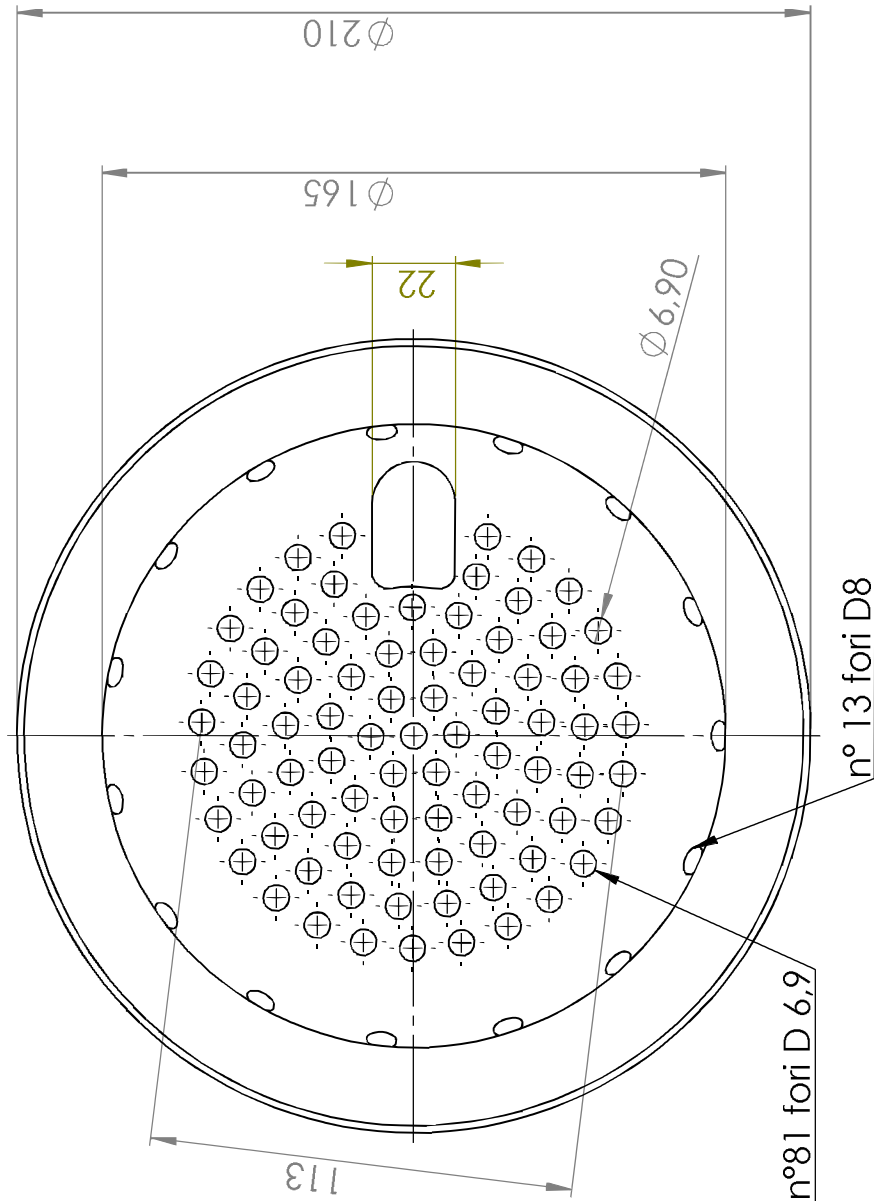


BIODOM	Naročnik:		Datum		Ime		Merilo	
			Proj.				1:10	
Objekt: BD27E		17.5.2013		Marko Ukola				
Sklop:		Material		Teža		Format		
Element:		Številka risbe/Program razrez				A3		
Priroba dimne cevi						Index		



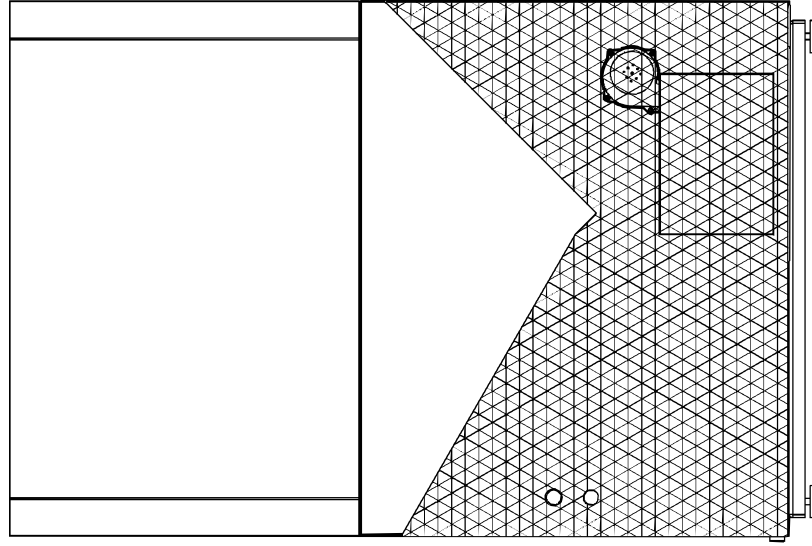
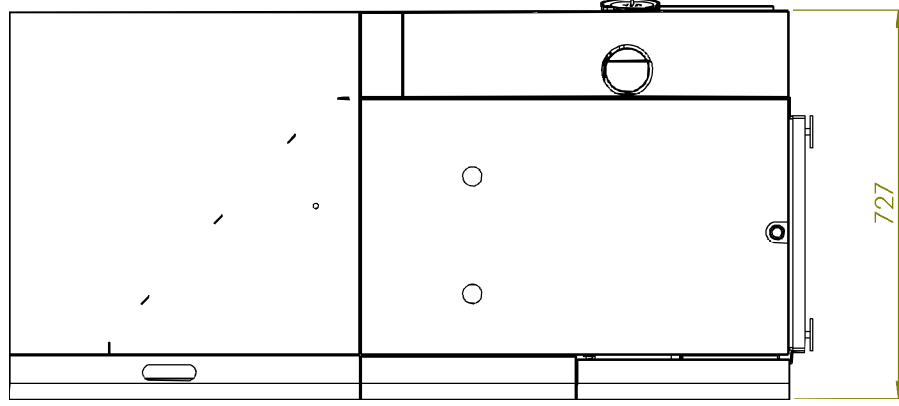
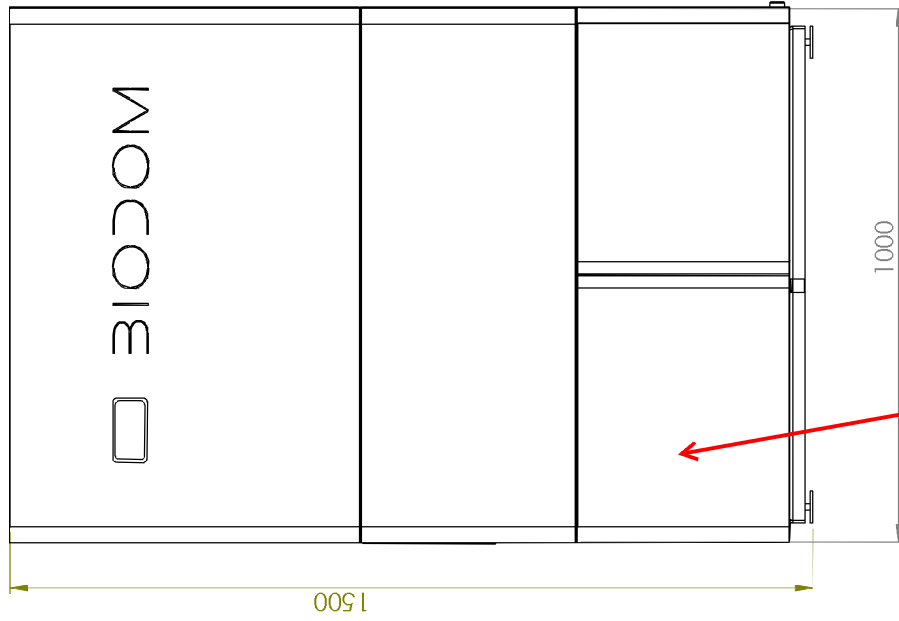
DETAIL A
SCALE 1 : 5

BIOCOM	Naročnik:			Datum	Ime	Merilo
		Proj.				1:10
		Risal.	17.5.2013	Marko Ukola		
Objekt: BD27E			Material	Teža		Format
Sklop:						A3
Element:					Številka risbe/Program razrez	Index
Izhod dimnih plinov						



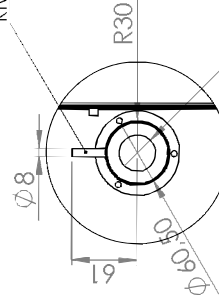
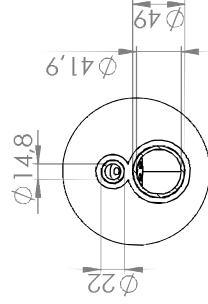
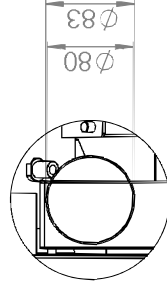
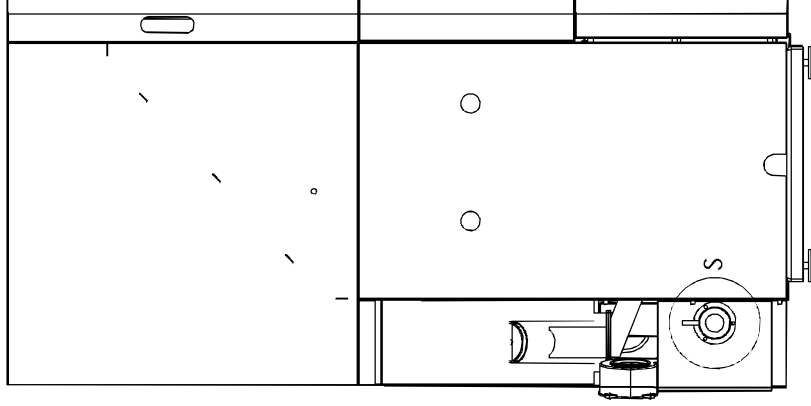
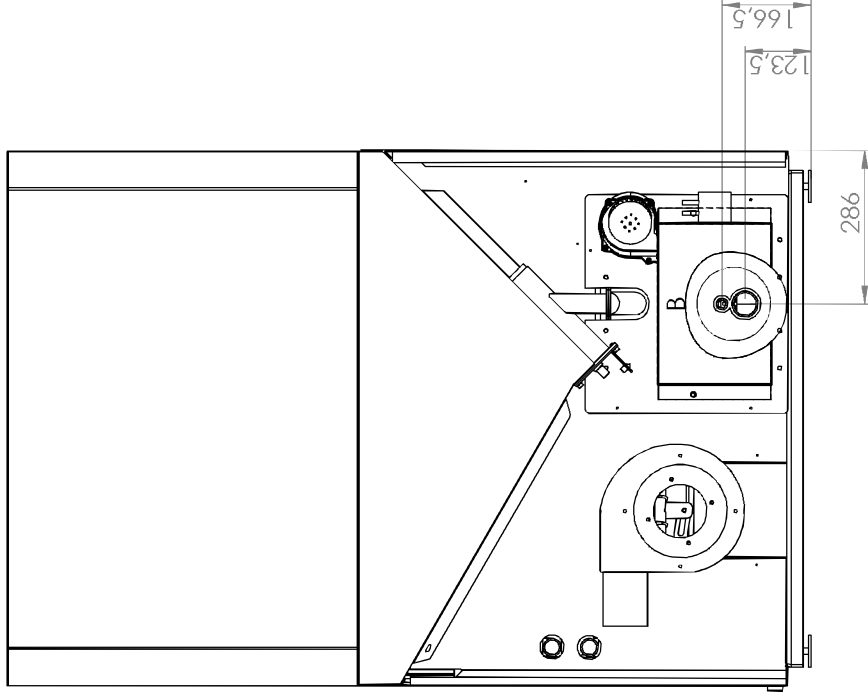
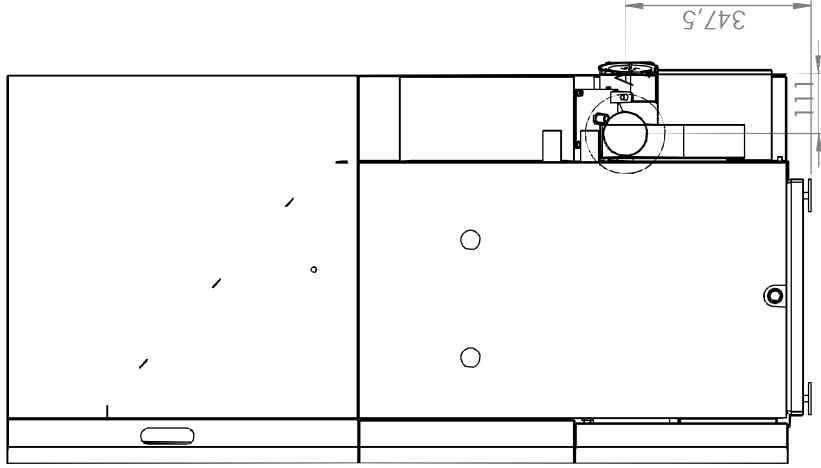
Naročnik:		Datum		Ime		Merilo	
BIODOM		Proj.				1:2	
		Risal.			Jernej Žerjal		
Objekt: Biodom		Material		Teža		Format	
Sklop: 27e		1.0601 (C60)		2433.96 g		A4	
Element:		Številka risbe/Program razrez				Index	
Bracere		LTZ_VLOZEK kurisca					

DIMENSIONI TOTALI MAGGIORATE



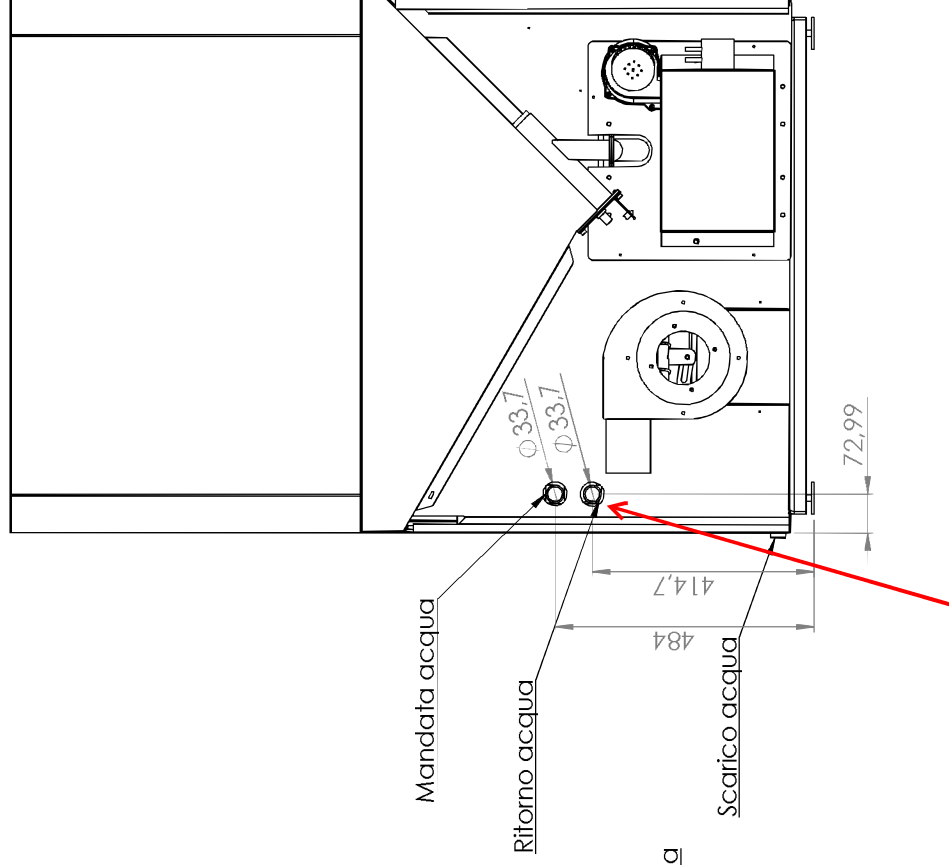
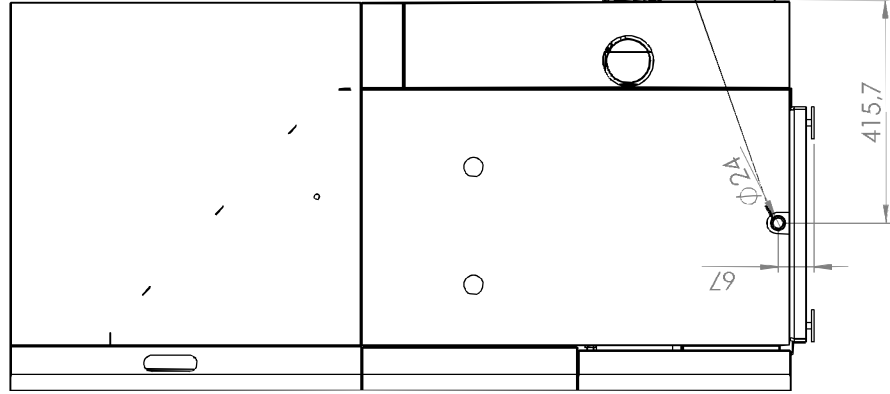
PORTA FOCOLARE E COPERCHIO REGISTRO COPERTI
DALLE PORTE ESTERNI

Biodom	Naročnik:	Datum		Ime		Merilo	
		Proj.				1:10	
		Riscl.	26.7.2013	Jernej Žefal			
Objekt:	Biodom 33	Material		Teža		Format	
Sklop:				335039,76 g		A3	
Element:	Biodom 33	Številka risbe/Program razrez					Index



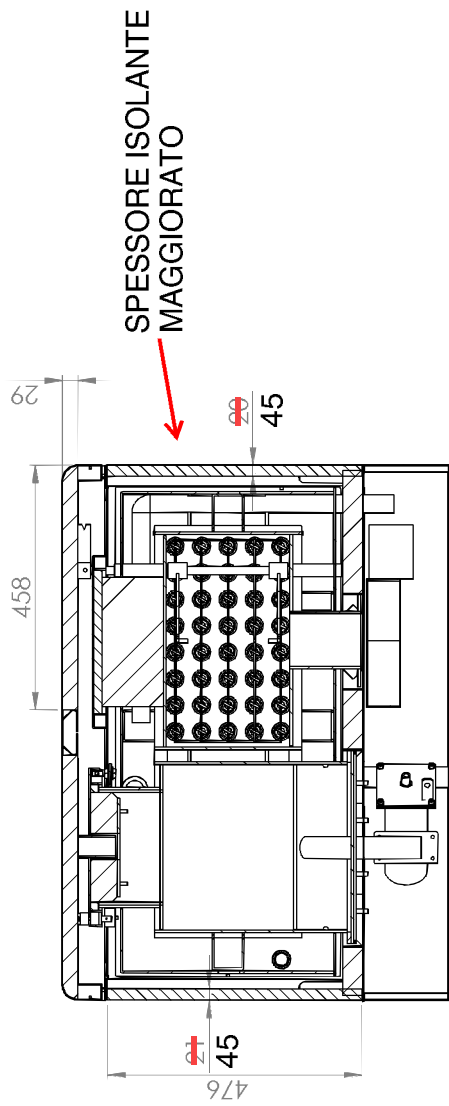
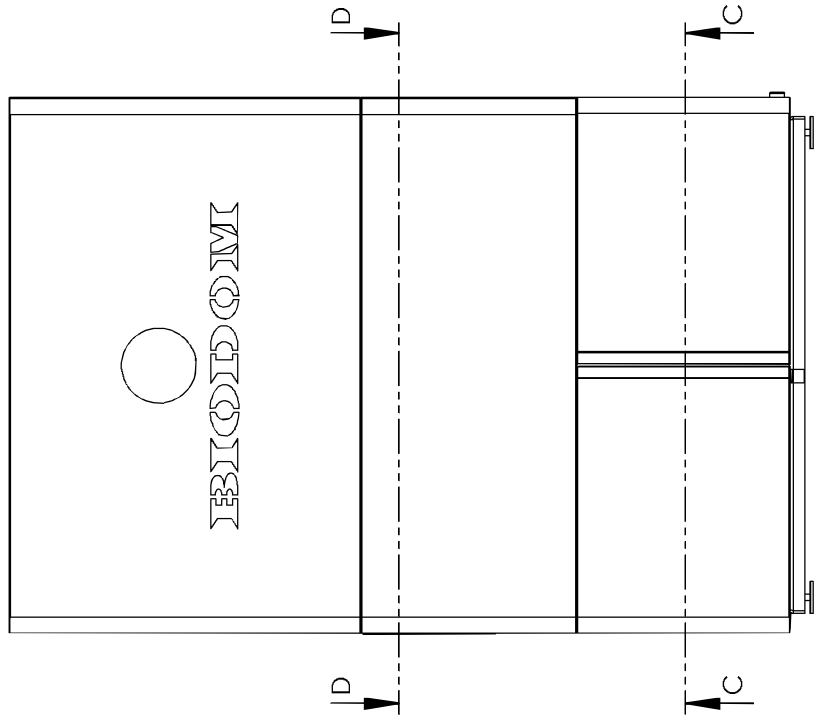
RIVELAZIONE DI FLUSSO D'ARIA

BIODOM		Naročnik:		Datum		Ime	Merilo
		Proj.	Risodl.	26.7.2013	Jernej Žerjal		1:10
Objekt:		Material		Teža		Format	
Sklop:				335039,76 g		A3	
Element:		Številka risbe/Program razrez		Index			
Entrata aria + uscita fumi							

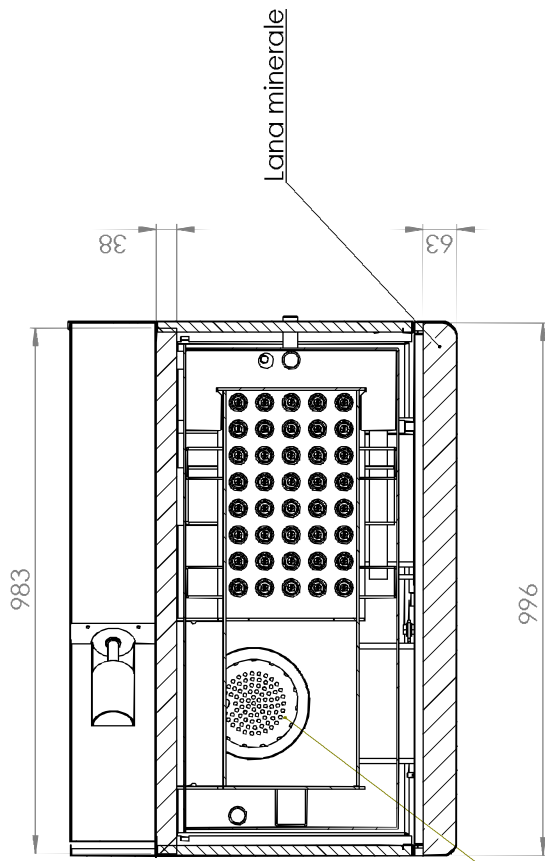


POSIZIONE E PERCORSO TUBI DI MANDATA E RITORNO ACQUA CAMBIATI

Biodom	Naročnik:		Datum		Ime		Merilo	
	Objekt:	Sklop:	Proj. Risl.	26.7.2013	Jernej Žerjal	Teža	1:10	Format
				Material		335039,76 g		A3
Elementi:			Številka risbe/Program razrez					
Attacchi acqua			Index					



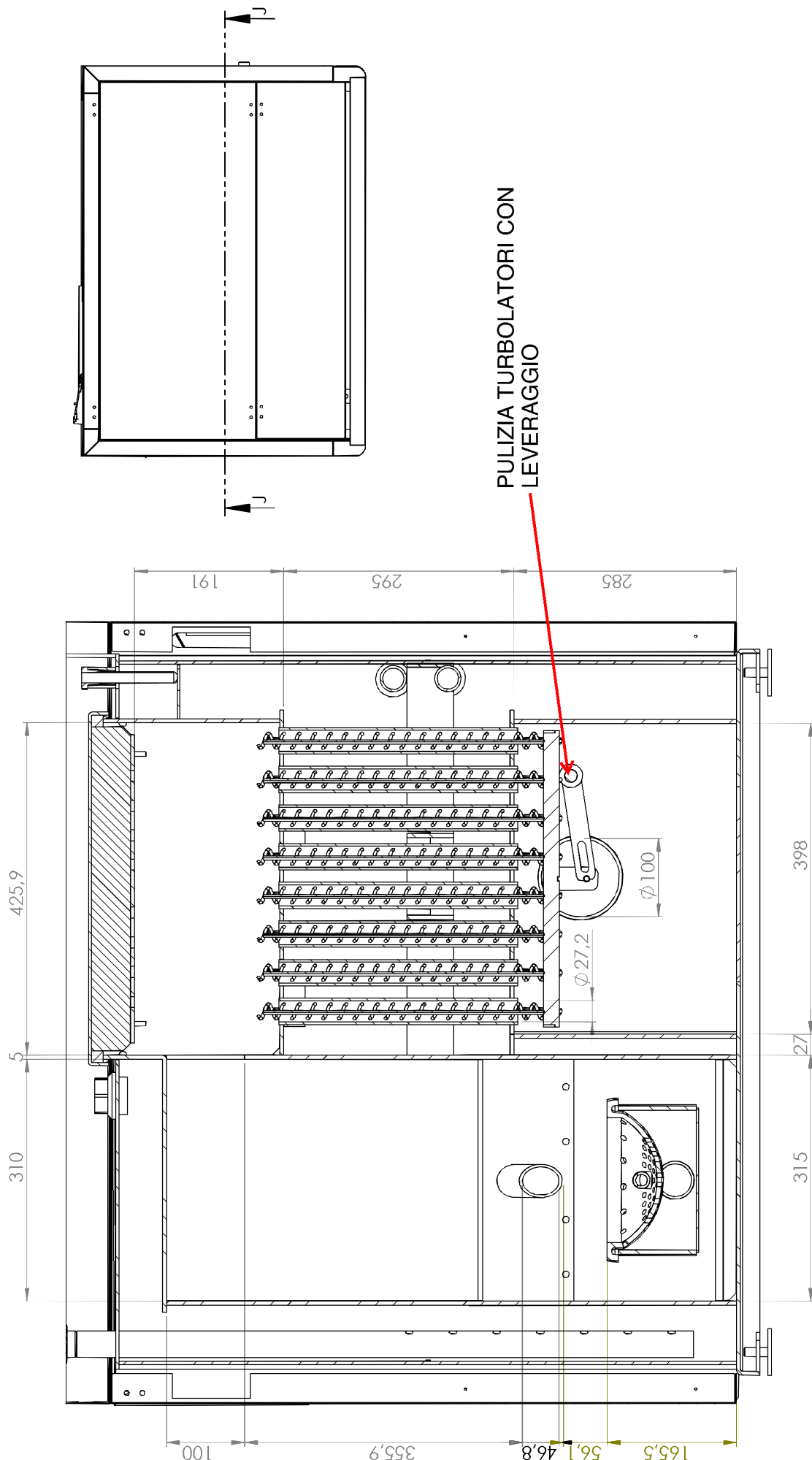
SECTION C-C



Braciare indicativo

SECTION D-D

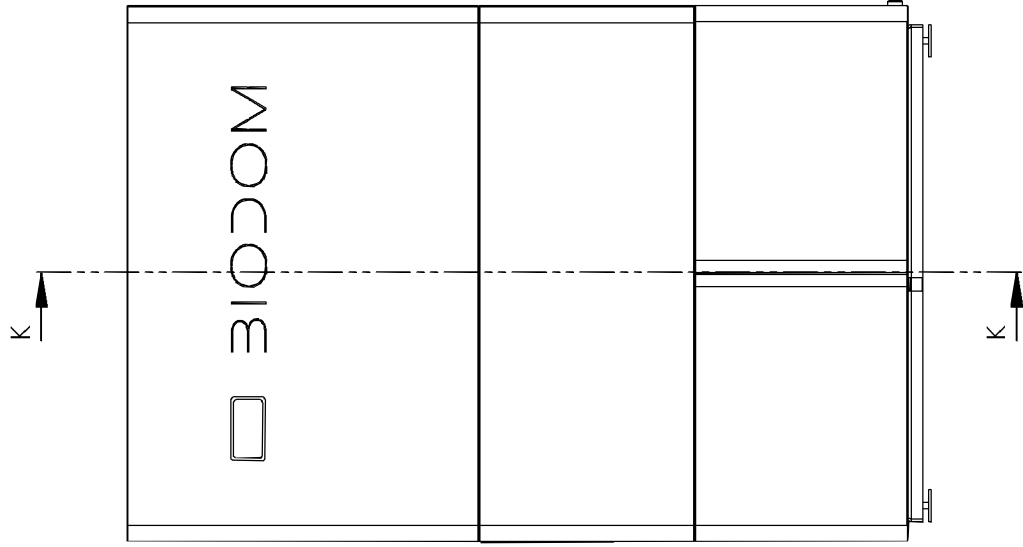
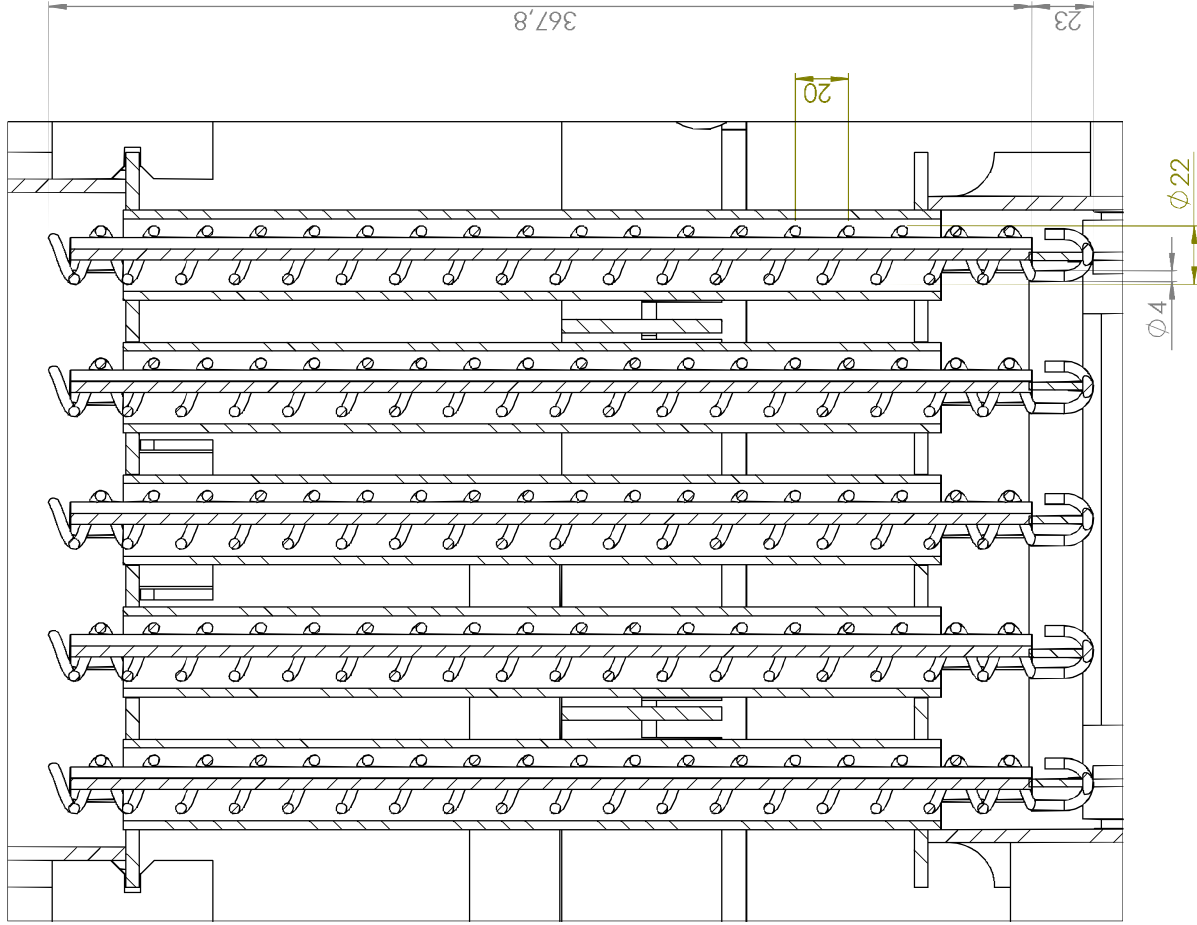
Biodom	Naročnik:		Datum	Ime	Merilo
			Proj.		1:10
			Risil.	Jernej Žefal	
Objekt:	Biodom 33		Material	Teža	Format
Sklop:				394238.39 g	A3
Element:	Isolazione laterale		Številka risbe/Program razrez		Index



PULIZIA TURBOLATORI CON
LEVERAGGIO

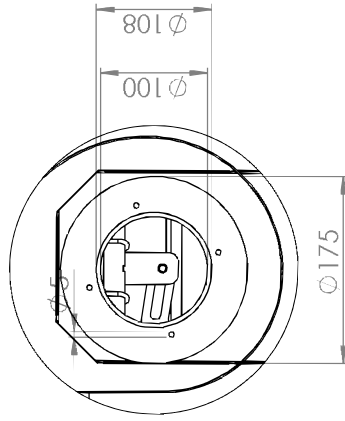
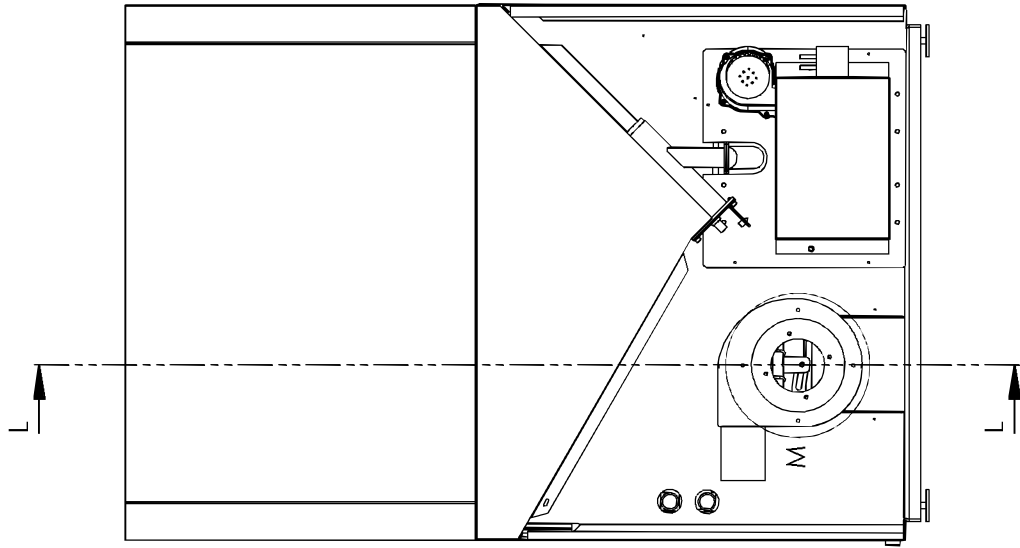
SECTION J-J
SCALE 1 : 5

Naročnik:		Datum		Ime		Merilo	
BIODOM		Proj.				1:10	
		Riscl.	26.7.2013		Jernej Žefal		
Objekt:		Material		Teža		Format	
Sklop:				335039,76 g		A3	
Element:		Številka risbe/Program razrez				Index	
Passaggio fumi							



SECTION K-K
SCALE 1 : 2

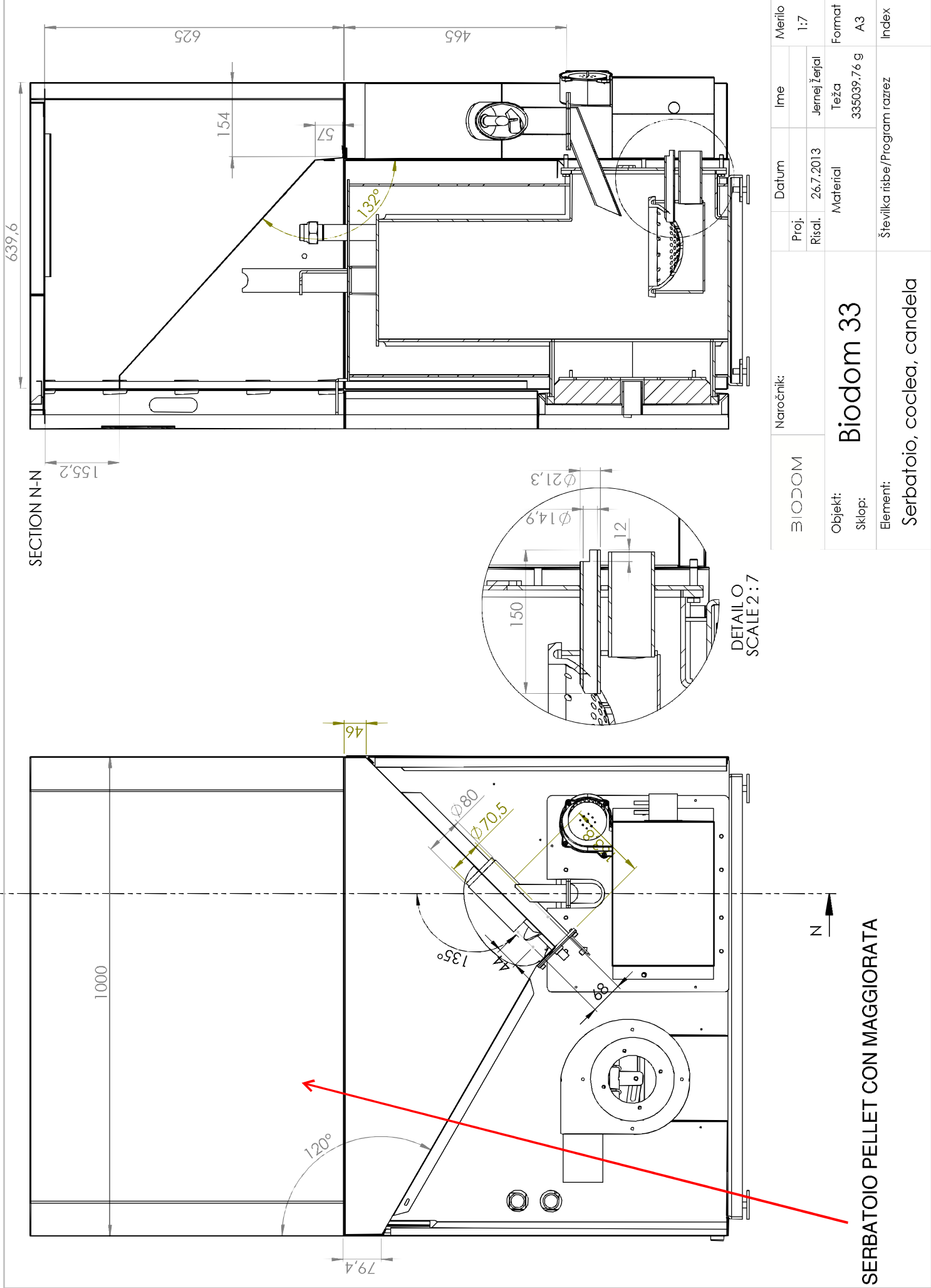
Biodom	Naročnik:		Datum		Ime		Merilo	
	Objekt:	Sklop:	Proj.	Riscl.	Jernej Žefar	Teža	1:10	Format
Biodom 33				26.7.2013		335039,76 g		A3
Element:			Številka risbe/Program razrez					
Turboloator								Index



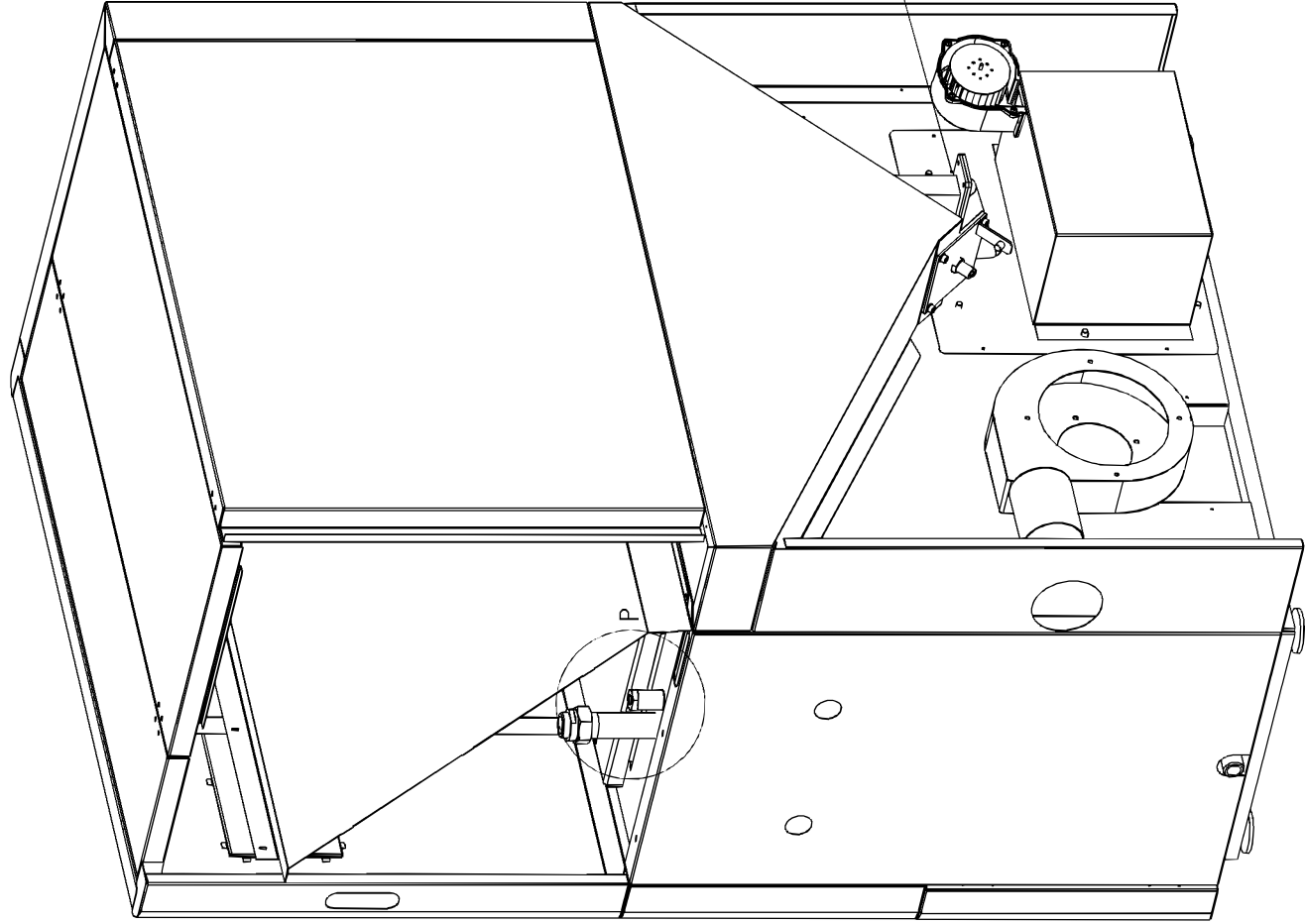
DETAIL M
SCALE 1 : 5

SECTION L-L
SCALE 1 : 5

BIODOM	Naročnik:		Datum		Ime		Merilo	
	Objekt:	Sklop:	Proj.	Riscl.	Jernej Žefal	Teža	1:10	Format
Biodom 33			26.7.2013	Material		335039,76 g		A3
Element:			Številka risbe/Program razrez					
Uscita fumi								Index



Naročnik:		Datum		Ime		Merilo	
BIODOM		Proj.				1:7	
Objekt:		Riscl.	26.7.2013	Jernej žerjal		Format	
Sklop:		Material		Teža		A3	
Element:		Številka risbe/Program razrez		335039.7/g		Index	
Biodom 33							
Serbatoio, coclea, candela							



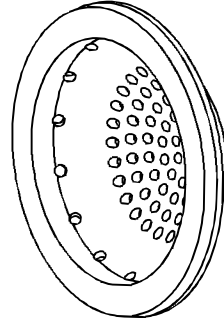
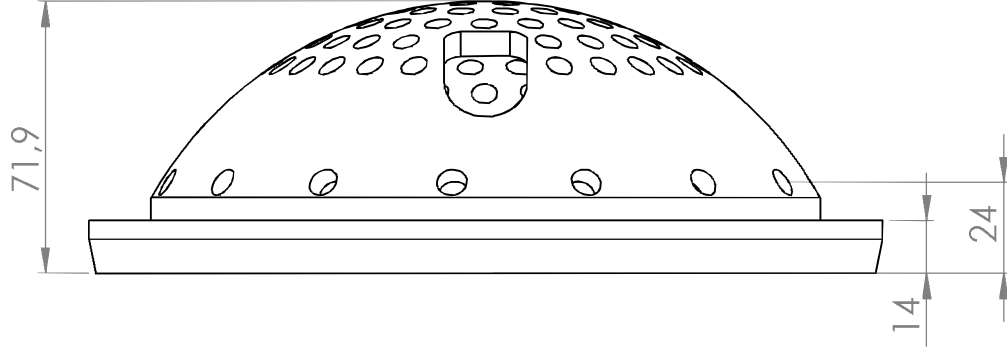
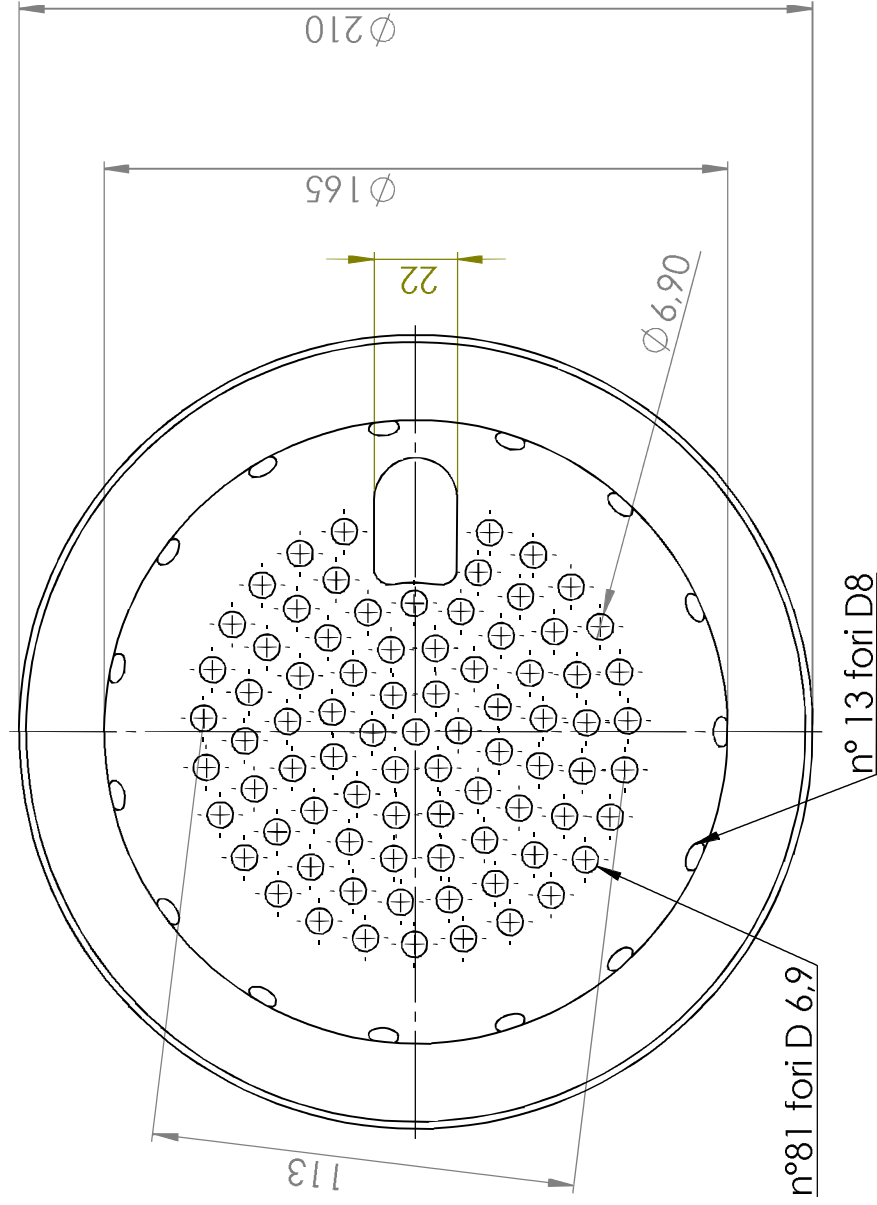
Posizione termostato di sicurezza acqua

DETAIL P
SCALE 2:7

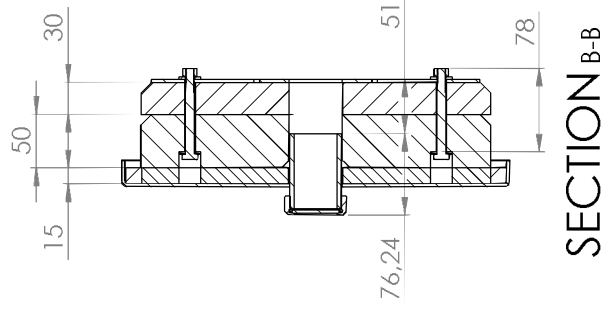
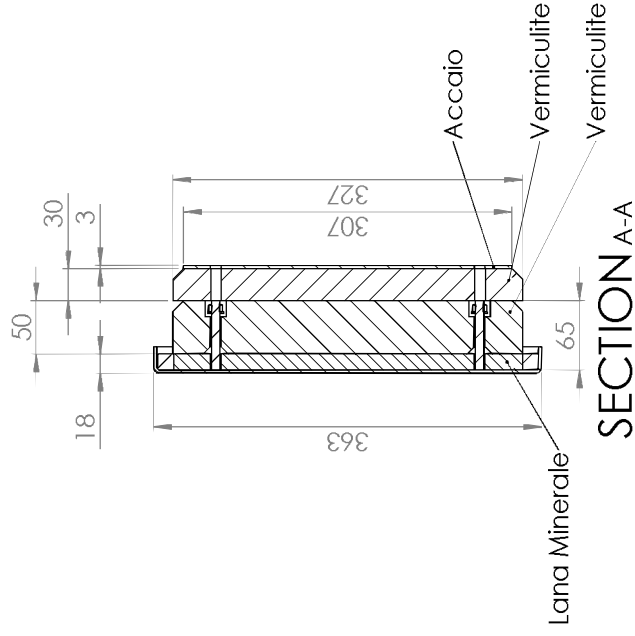
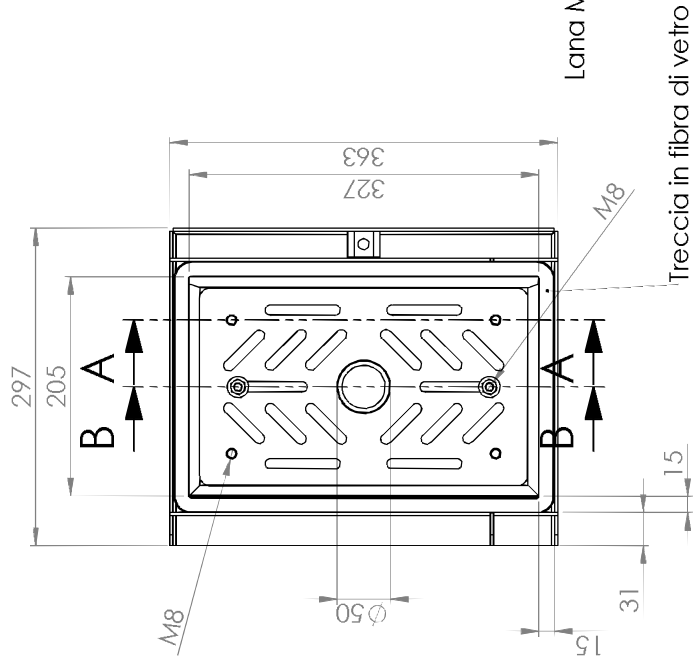
POSIZIONE DEL RILIEVO TEMPERATURA
ACQUA

Posizione termostato di sicurezza coclea

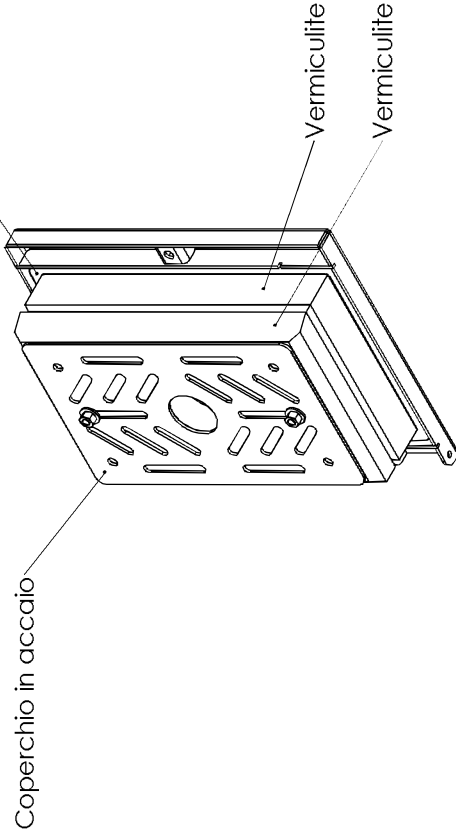
Biodom	Naročnik:		Datum		Ime		Merilo
	Objekt:	Biodom 33	Proj.	26.7.2013	Jernej Žefal	Teža	1:7
	Sklop:		Riscl.			335039,76 g	Format
	Element:	Termostati		Material		A3	Index
				Številka risbe/Program razrez			



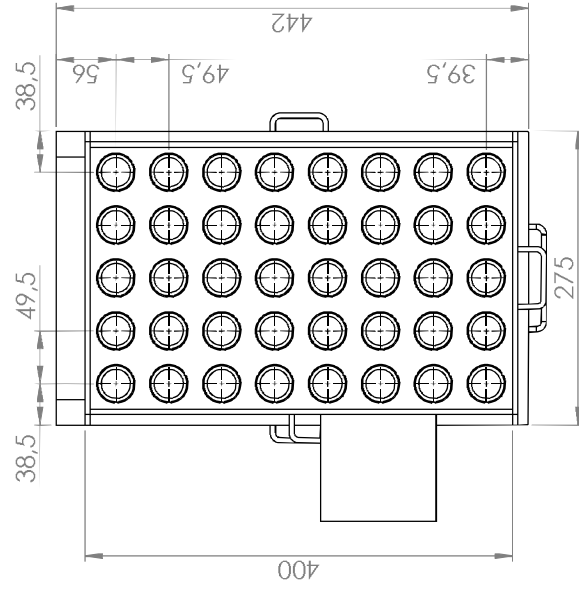
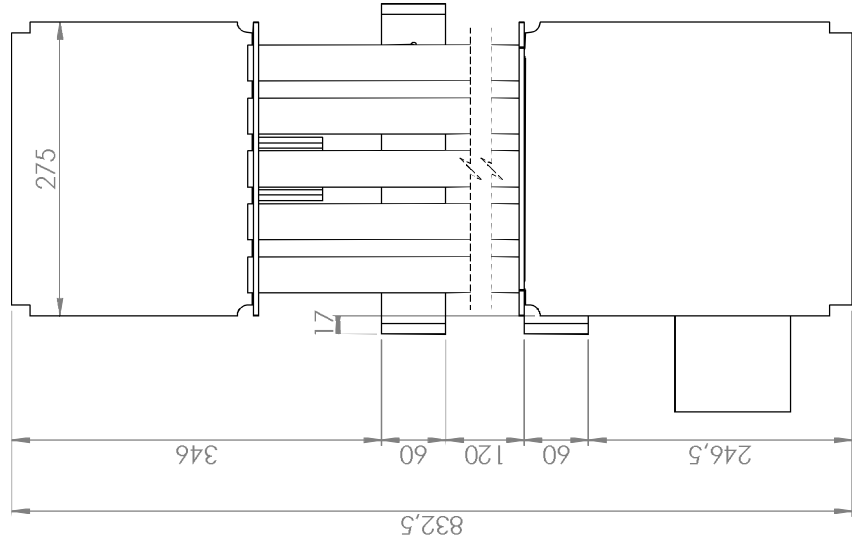
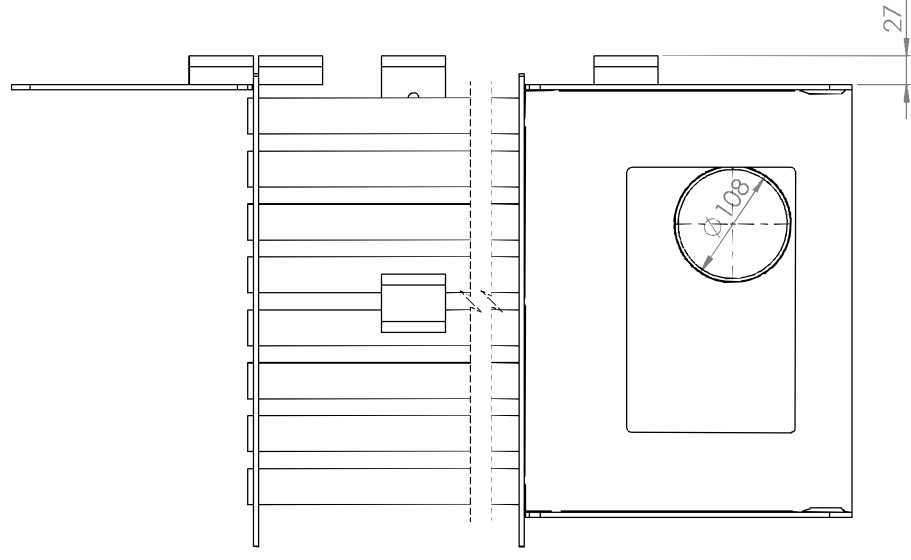
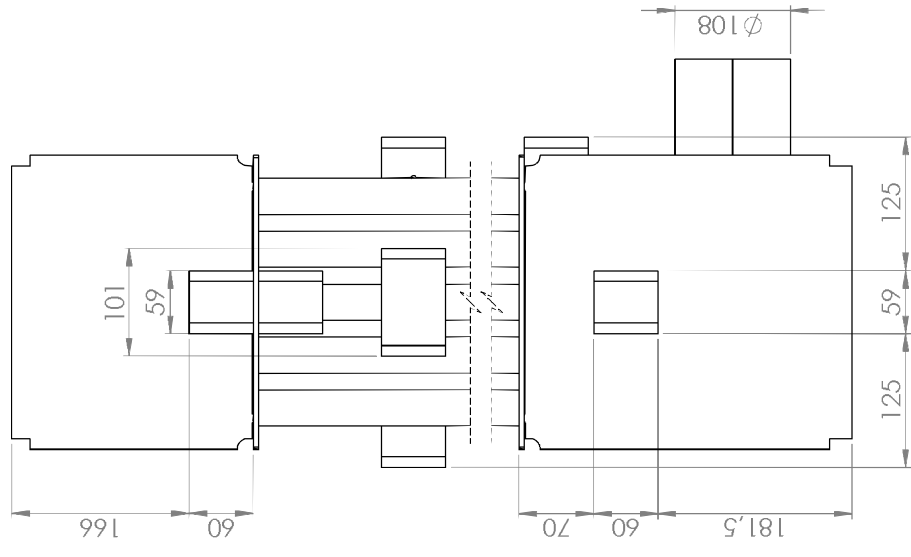
BIODOM	Naročnik:		Datum	Ime	Merilo
			Proj.		1:2
			Risal.	Jernej Žerjal	
Objekt:	Biodom 27c5, 27e, 33		Material	Teža	Format
Sklop:			1.0601 (C60)	2433.96 g	A4
Element:	Bracere		Številka risbe/Program razrez		Index
			LTZ_VLOZEK kurisca		



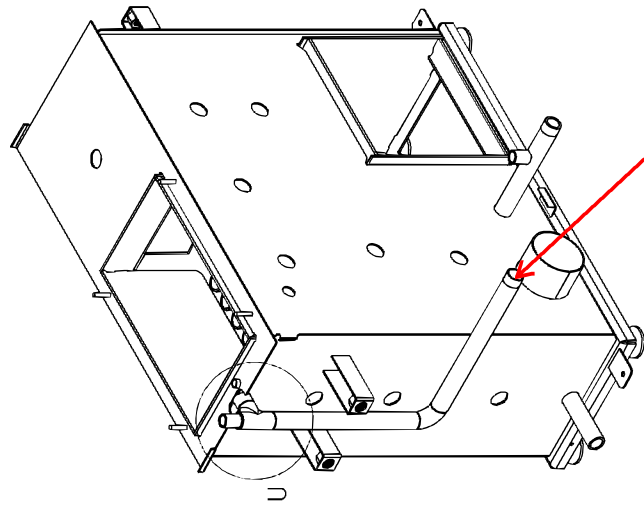
Treccia in fibra di vetro



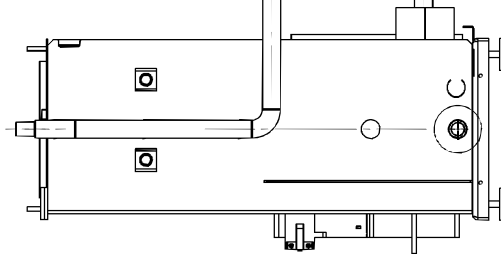
Biodom	Naročnik:				Merilo
	Proj.	Datum	Ime		1:5
	Riscl.	11.6.2013	Marko Ukola		
Objekt:	Biodom 33		Material	Teža kg	Format A3
Sklop:					
Element:	Številka risbe/Program razrez				
Index					
Porta focolare					



BIOCOM	Naročnik:		Datum	Ime	Merilo
	Proj.				1:5
	Risul.	17.5.2013	Marko Ukota		
Objekt: Laminox Hidra Five 31			Material	Teža	Format
Sklop:				55,2 kg	A3
Element:			Številka risbe/Program razrez		
Register					



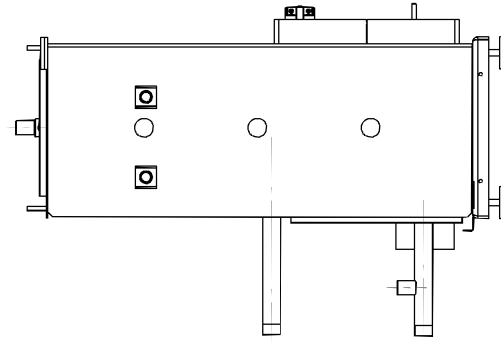
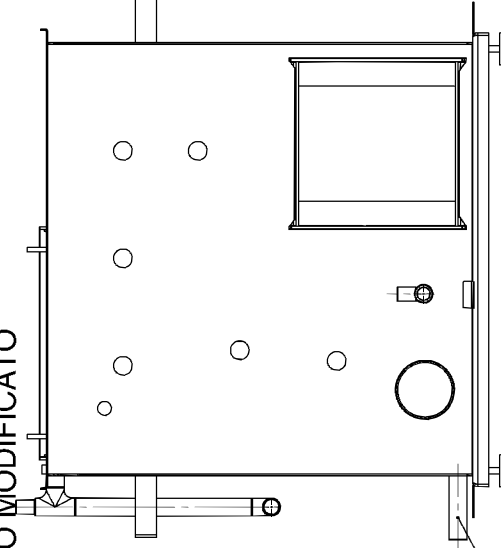
PERCORSO TUBO MODIFICATO



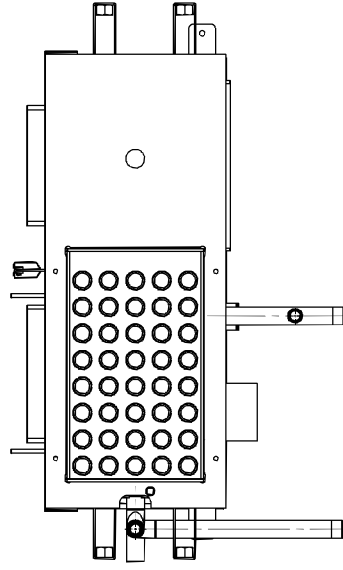
G1" zunanji

G1" zunanji

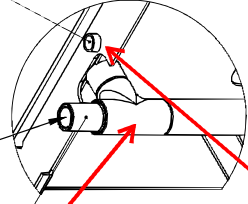
G1/2" notranji



POSIZIONE VALVOLA
SFIATO CAMBIATA



POSIZIONE TERMOSTATO
ACQUA CAMBIATA

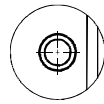


DETAIL U
SCALE 1:5

Odzračevalni ventil

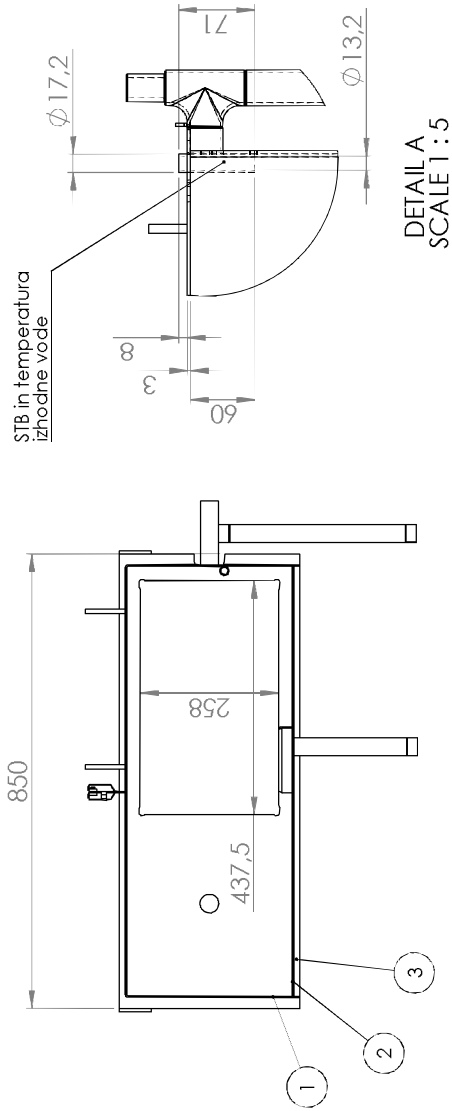
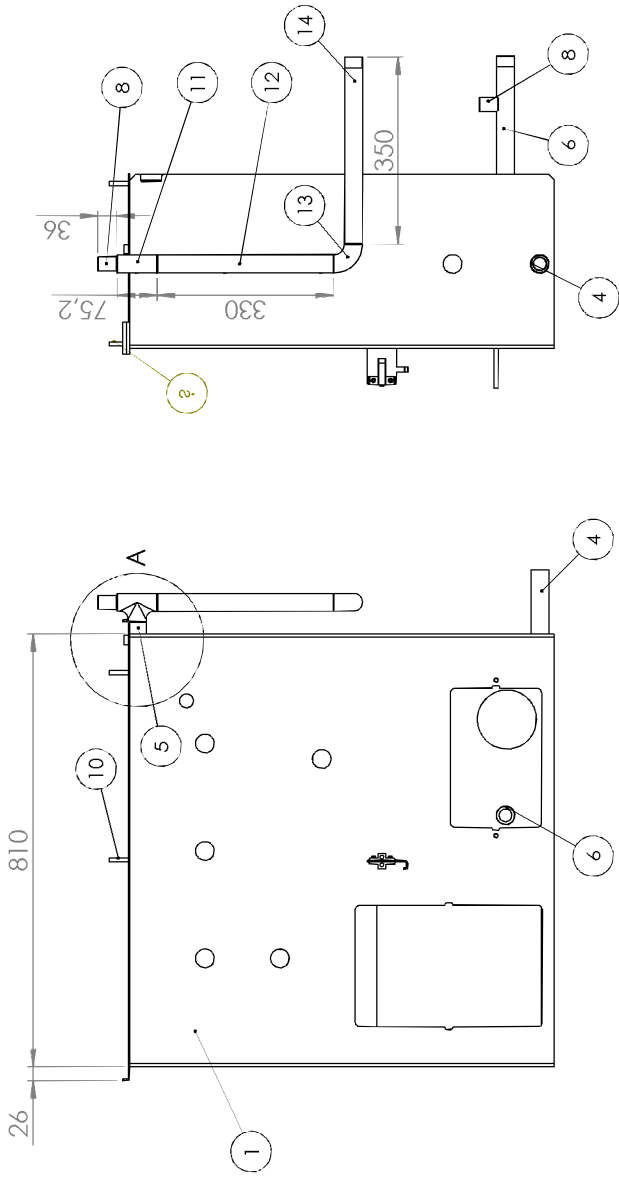
STB in temp. vode

G1/2" notranji



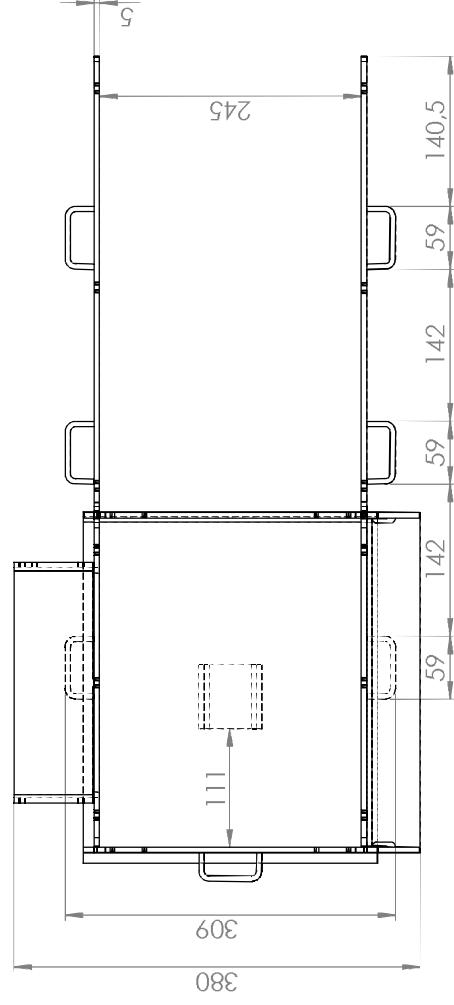
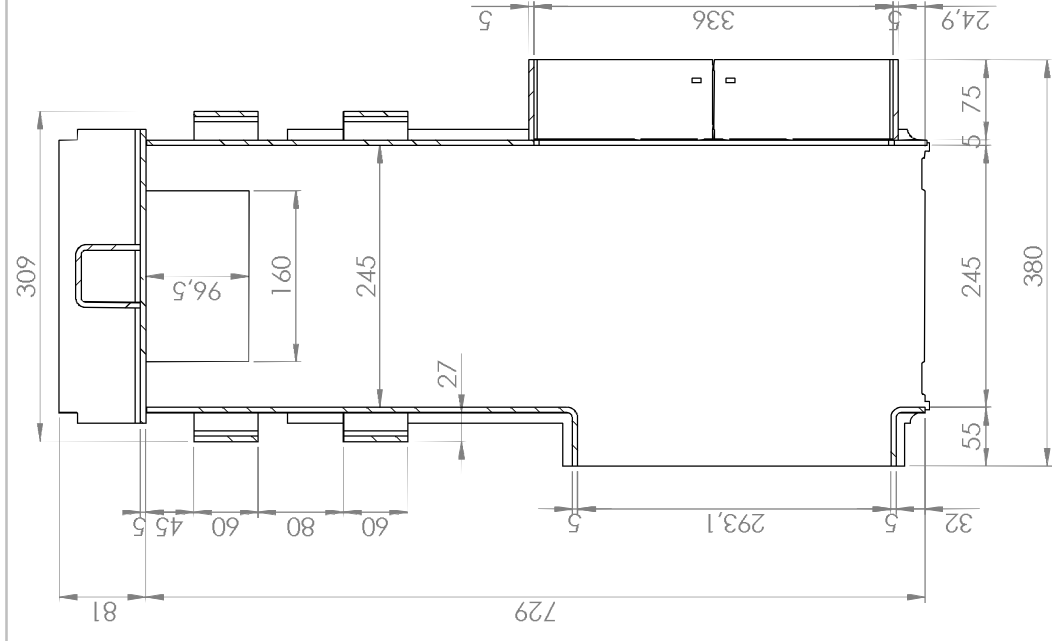
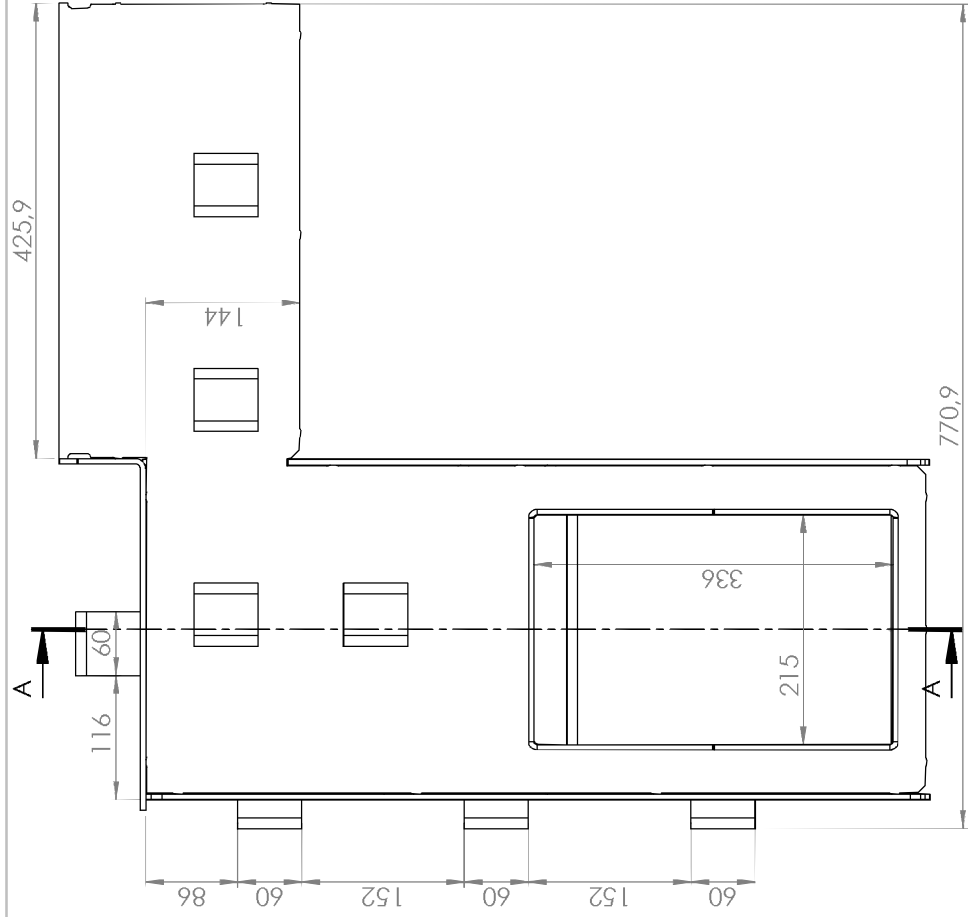
DETAIL C
SCALE 1:5

Naročnik:		Datum		Ime		Merilo	
BIODOM	Proj.	Riscl.	26.7.2013	Marko Ukola		1:10	
	Objekt: Laminox Hidra Five 31		Material		Teža		Format
Sklop:						117,3 kg	
Element:						A3	
BD27E za tlačni preizkus						Index	

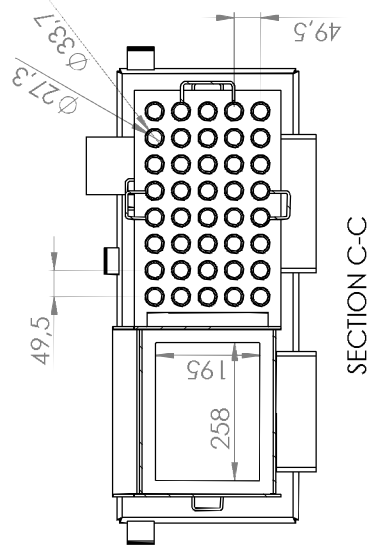
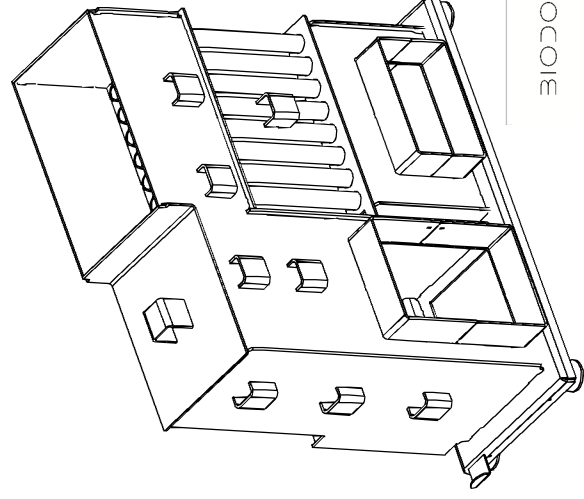
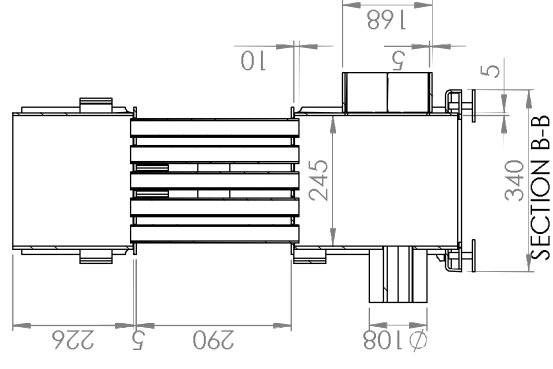
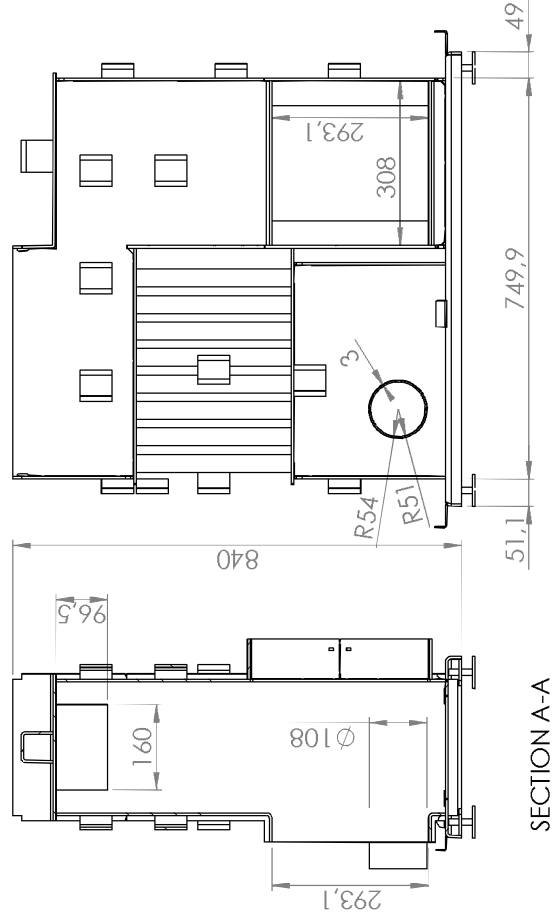
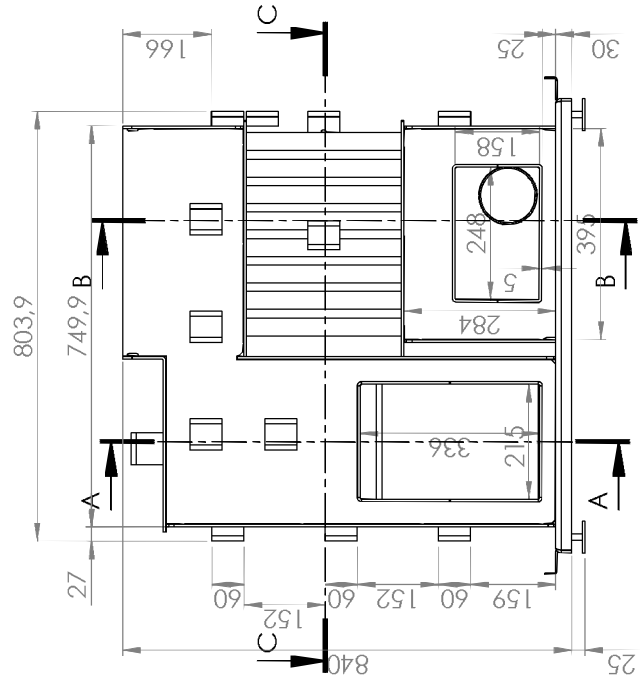


ITEM NO.	PART NUMBER	QTY.
1	BD27_Zunanja Sprednja V2.1	1
2	BD27_Zunanja Zadnja SLO	1
3	BD27_02_00_03_Zunanja Pokrov V2.1	1
4	Polnični priključek D33x55	1
5	Odvodni priključek colski 25mm	1
6	Dovodni priključek D33x85	1
8	Mufa - G1-2 - 26.4	2
9	Navojni nastavek M8 x 75	2
10	Navojni nastavek M8 x 50	4
11	T razdelilec colski	1
12	Cev colska 330mm	1
13	Koleno 90°colsko	1
14	Odvodni priključek colski 350mm	1
15	Nastavek za magnetke	1
24	Triosminska cev za sondo temp^BD27_Zunanja OBL. SLO_V2.1	1

BIODOM		Naročnik:						Merilo
			Proj.					1:10
			Risal.	26.7.2013	Marko Ukola			
Objekt: Laminox Hidra Five 31				Material	Teža		Format	
Sklop:					43,5 kg		A3	
Element:		Plasč kotla						Index
		Številka risbe/Program razrez						



Naročnik: BIOCOM	Datum		Ime		Merilo 1:5
	Proj.				
	Risdl.	17.5.2013	Marko Ukola		
Objekt: Laminox Hidra Five 31	Material		Teža		Format
Sklop:			46,4 kg		A3
Elementi:	Številka risbe/Program razrez		Index		
Kurišče					

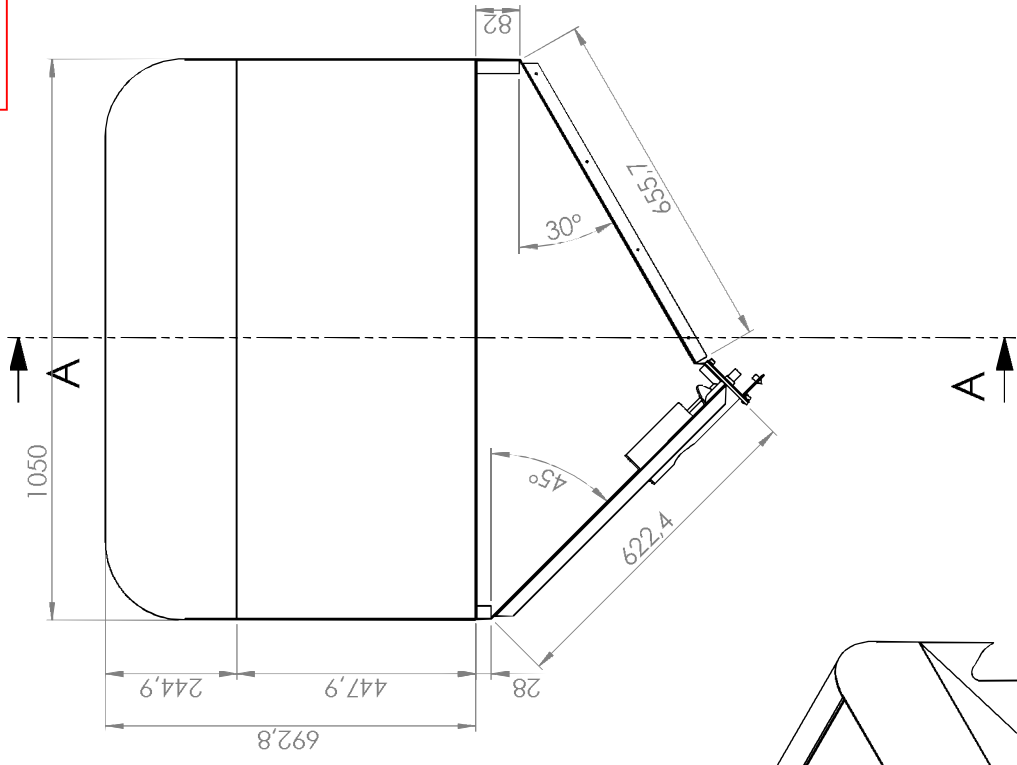


BIODOM	Naročnik:	Proj.	Datum	Ime	Merilo	
		Risid.	17.5.2013	Marko Ukola	1:10	
		Material			Teža	Format
Objekt: Laminex Hidra Five 31					111,5 kg	A3
Sklop:						
Element:		Številka risbe/Program razrez				Index
Kurišče in register						

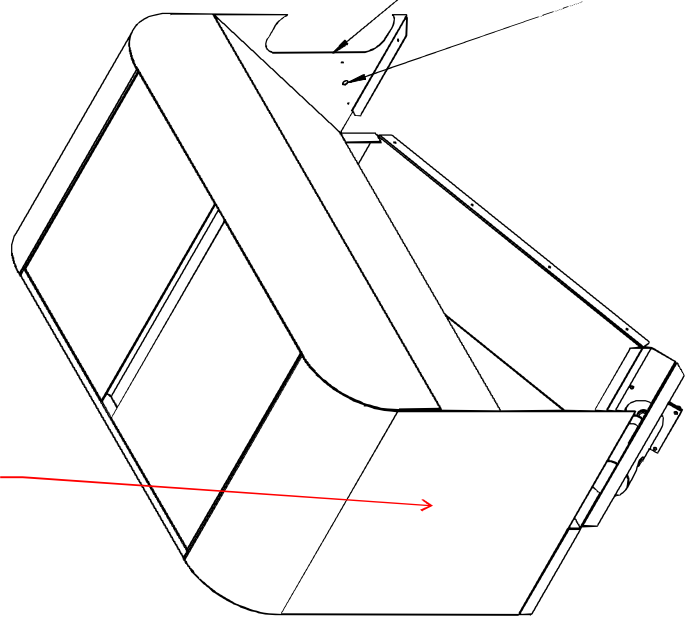
BIOCOM	Naročnik:	Datum		Ime	Merilo 1:5
		Proj.			
		Risal.	26.7.2013	Marko Ukola	
Objekt: Laminox Hidra Five 31	Sklop:	Material		Teža 23,7 kg	Format A3
Elementi:		Številka risbe/Program razrez		Index	

Doziranje

PORTA SERBATOIO CAMBIATA



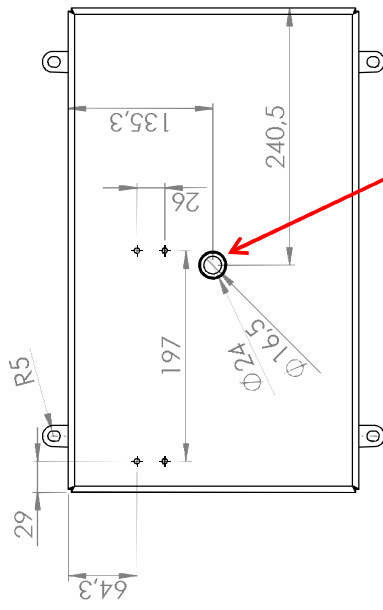
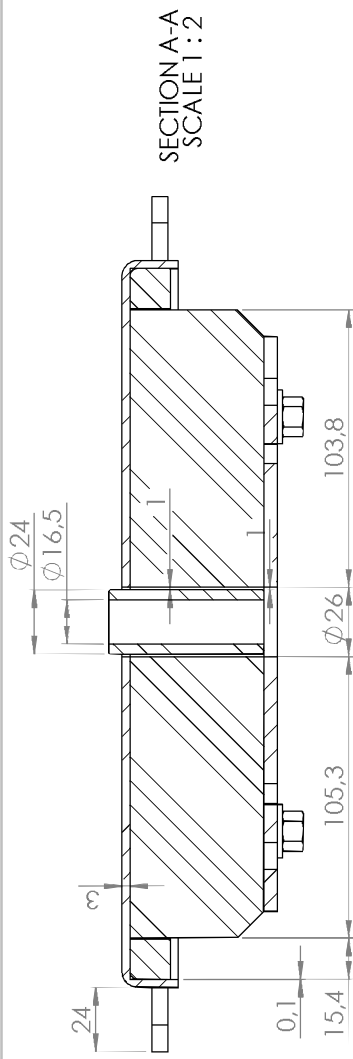
SERBATOIO PELLET
PIU GRANDE (275l)



Izrez za ročico za rešetanje

Luknja za termo varovalo

BIOCOM	Naročnik:			Datum	Ime	Merilo	
	Proj.					1:10	
	Risl.		6.8.2013	Marko Ukola			
Objekt: Laminox Hidra Five 31			Material	Teža kg		Format A3	
Sklop:							
Element:			Številka risbe/Program razrez				Index
Zalogovnik							



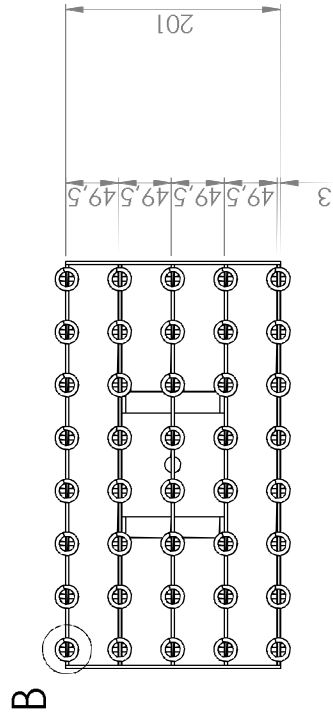
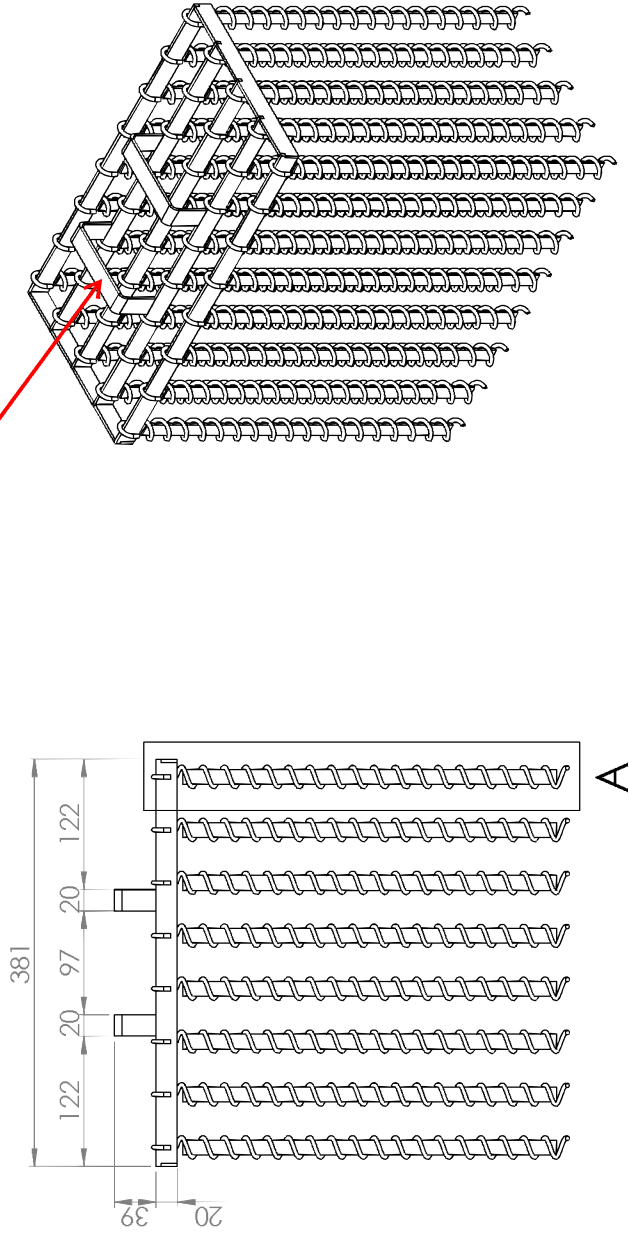
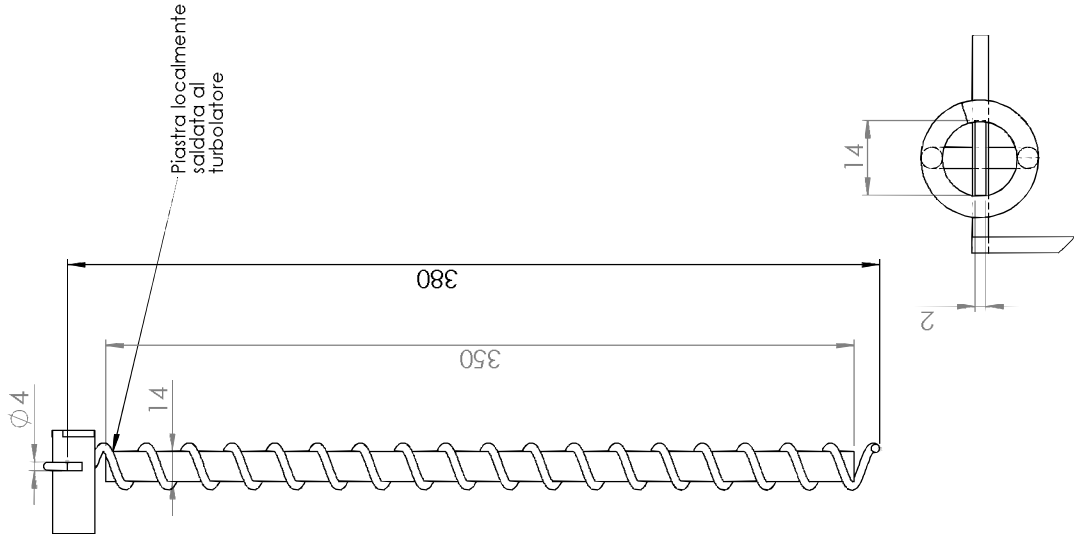
This diagram shows an exploded view of a rectangular tray assembly. The components are labeled with circled numbers 1 through 5:

- 1**: Points to the front edge of the main tray body.
- 2**: Points to the front edge of the bottom panel.
- 3**: Points to one of the numerous small, rectangular dividers inside the tray.
- 4**: Points to one of the circular fasteners (screws) that secure the bottom panel to the tray body.
- 5**: Points to one of the L-shaped corner brackets that attach the side walls to the front and back edges.

BIODOM	Naročnik:					Merilo
	Proj.	Datum	Ime			1:5
	Riscl.	26.7.2013	Marko Ukola			
Objekt: Laminox Hidra Five 31			Material	Teža	Format	
Sklop:				17,4 kg	A3	
Element:			Številka risbe/Program razrez			Index
Pokrov čist. odprtine						

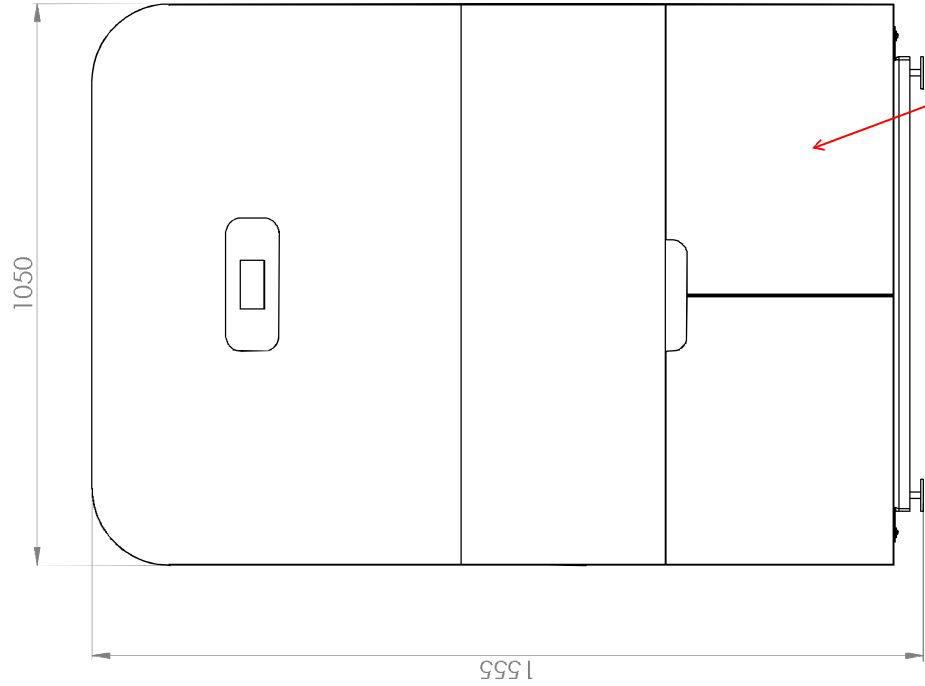
AGGANCIO CULLA
TURBOLATORI CAMBIATO

DETAIL A
SCALE 2 : 5

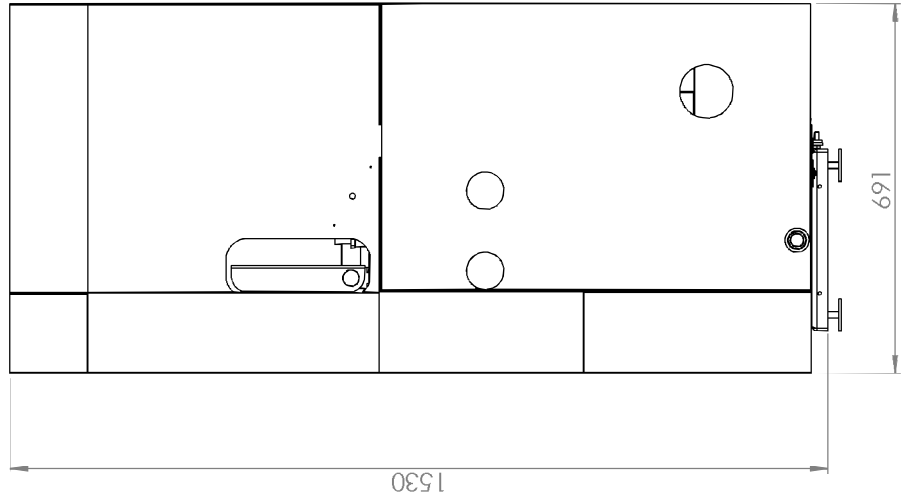


DETAIL B
SCALE 1 : 1

BIOCOM	Naročnik:	Datum		Ime		Merilo
		Proj.				1:5
		Risid.	26.7.2013	Marko Ukola		
Objekt: LaminoxHdra Five 31		Material		Teža		Format
Sklop:				5,5 kg		A3
Element:		Številka risbe/Program razrez				Index
Turbolatoriji						

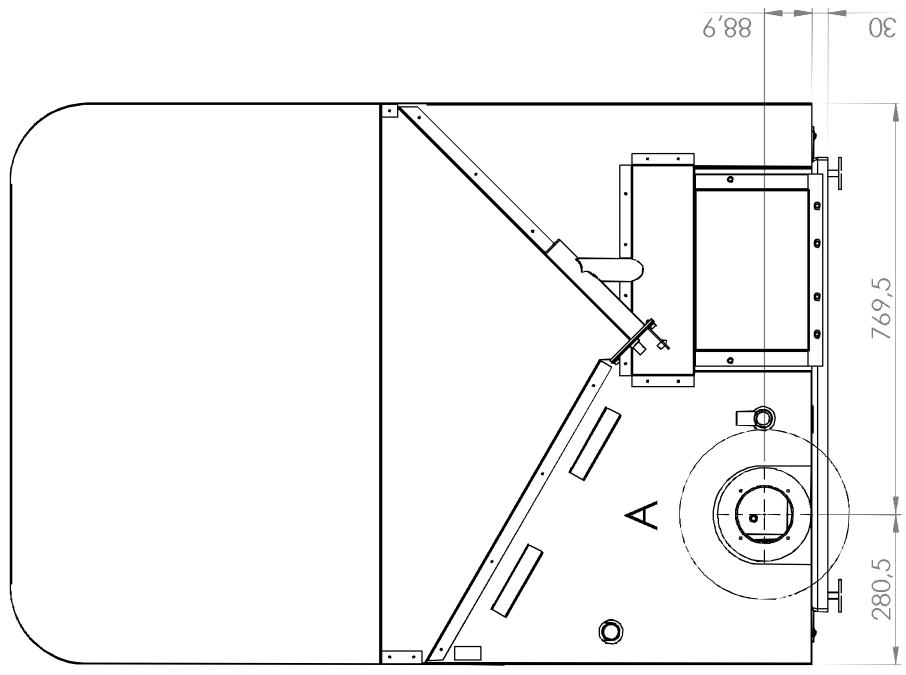
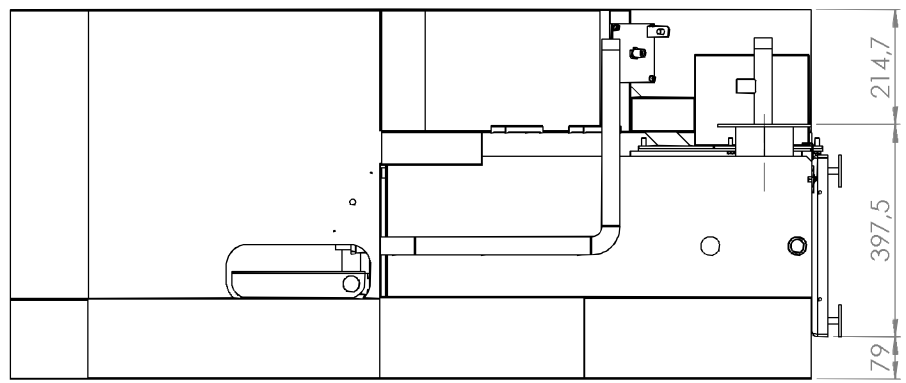
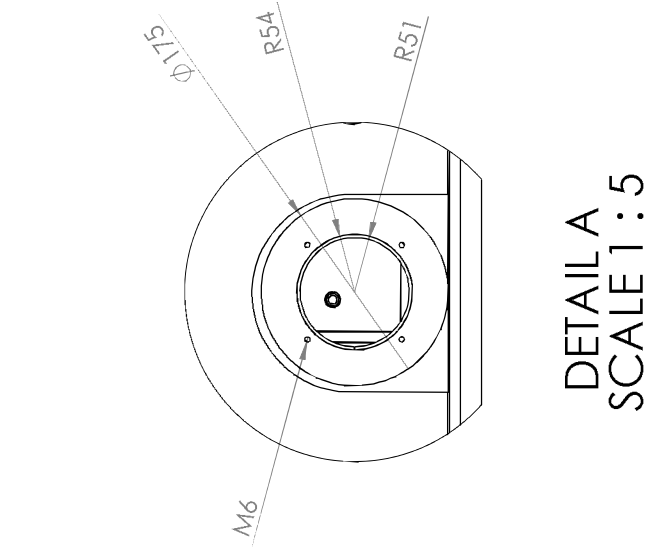


DIMENSIONI TOTALI MAGGIORATE

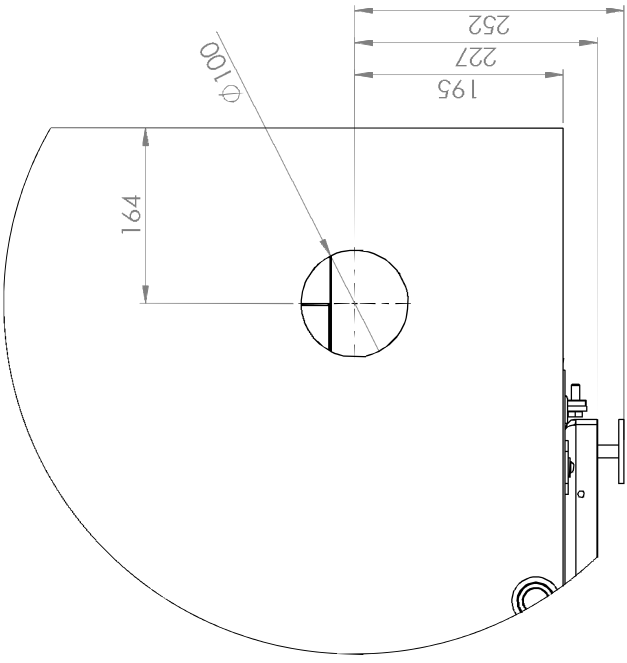
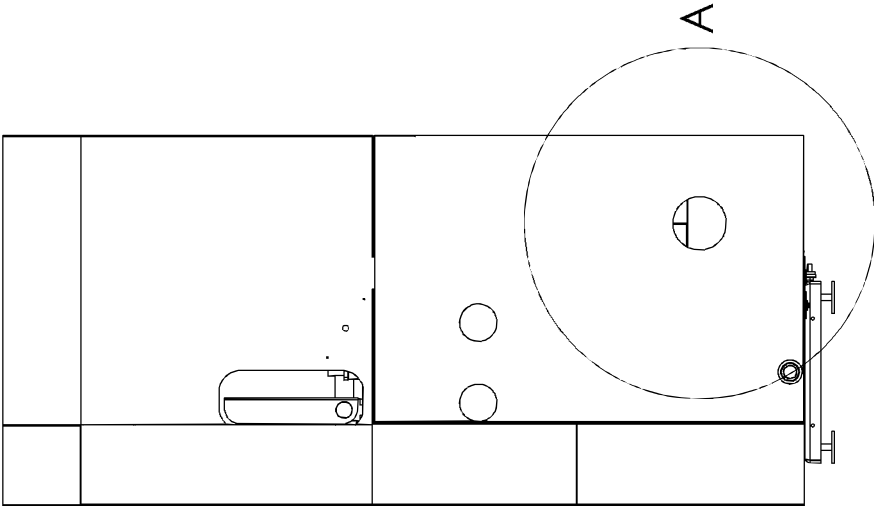


PORTA FOCOLARE E COPERCHIO
REGISTRO COPERTI DALLE PORTE ESTERNI

Naročnik:		Datum	Ime	Merilo	
BIODOM	Proj.			1:10	
	Risul.	6.8.2013	Marko Ukola		
Objekt: Laminox Hidra Five 31		Material	Teža	Format	
Sklop:			kg	A3	
Element:		Številka risbe/Program razrez			Index
Laminox Hidra Five 31					

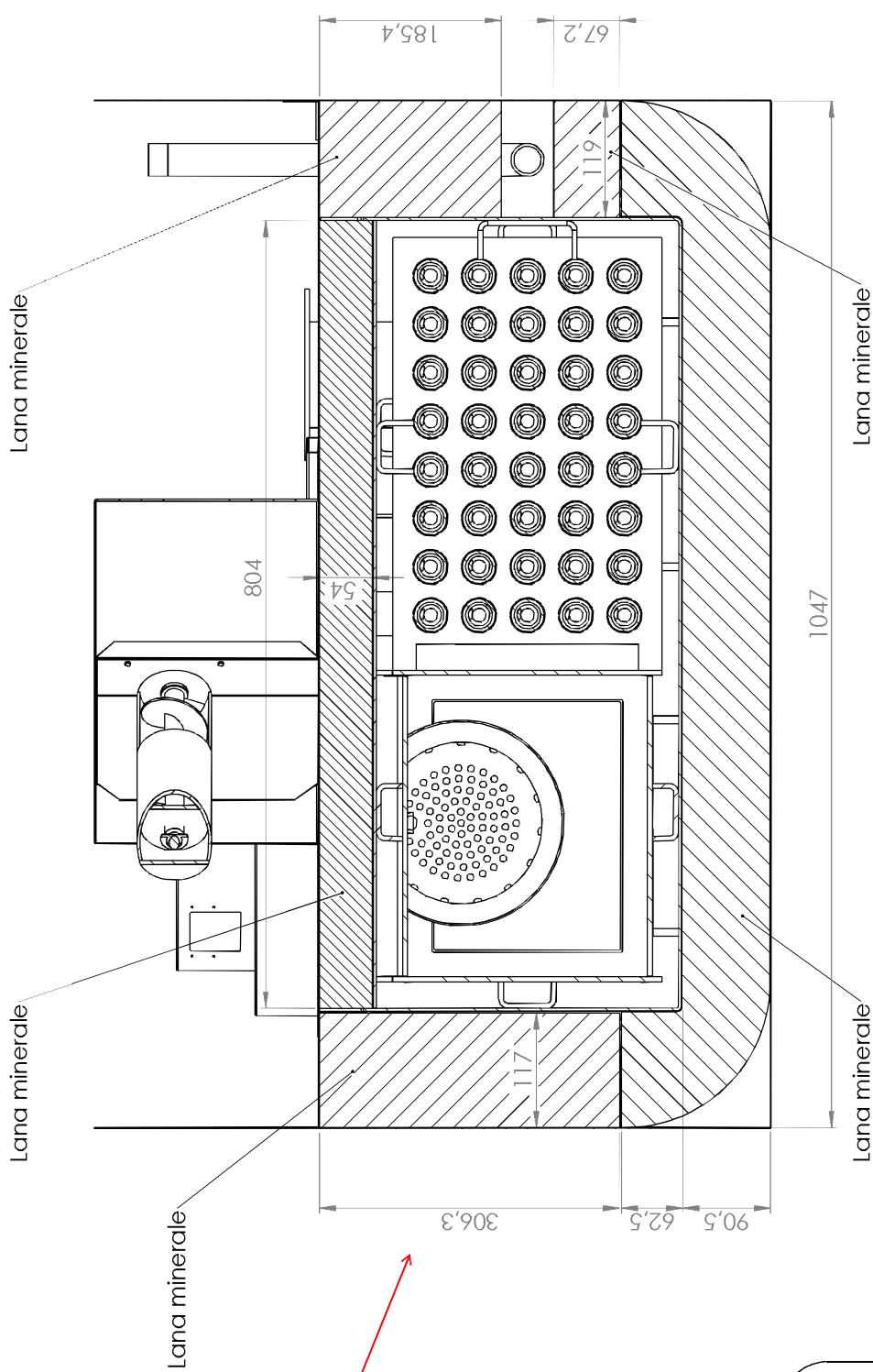


BIODOM	Naročnik:			Datum	Ime		Merilo	
			Proj.				1:10	
			Risal.	6.8.2013	Marko Ukola			
Objekt: Laminox Hidra Five 31			Material		Teža kg		Format A3	
Sklop:								
Element:			Številka risbe/Program razrez					Index
Priroba dimne cevi								

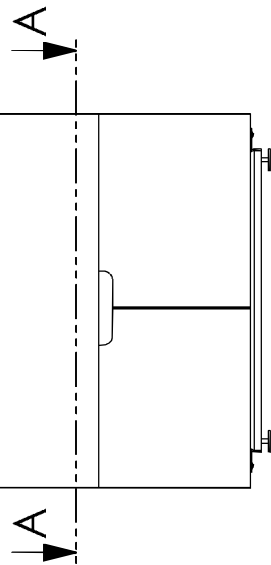


DETAIL A
SCALE 1 : 5

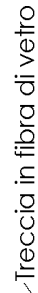
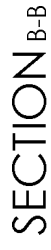
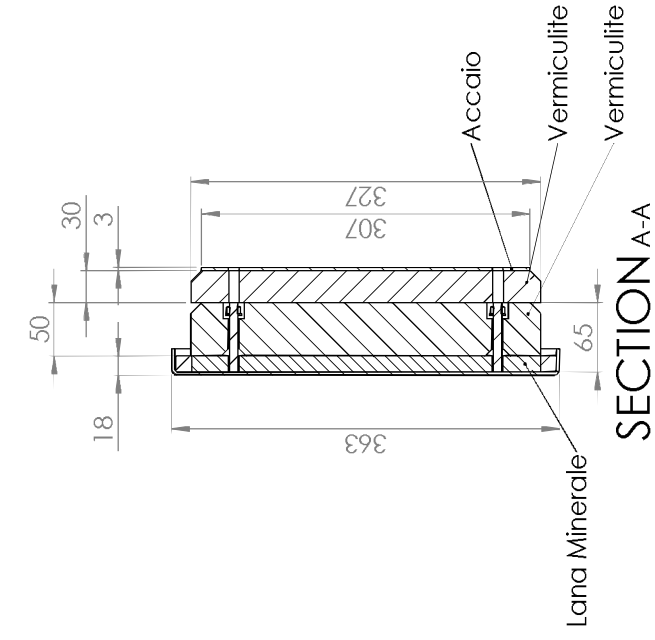
BIODOM	Naročnik:			Datum	Ime	Merilo	
			Proj.			1:10	
			Risal.	6.8.2013	Marko Ukola		
Objekt: Laminox Hidra Five 31			Material		Teža kg	Format A3	
Sklop:							
Element:			Številka risbe/Program razrez				Index
Izhod dimnih plinov							



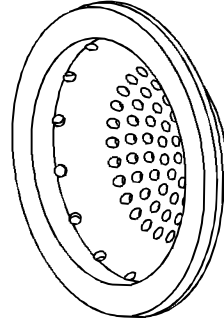
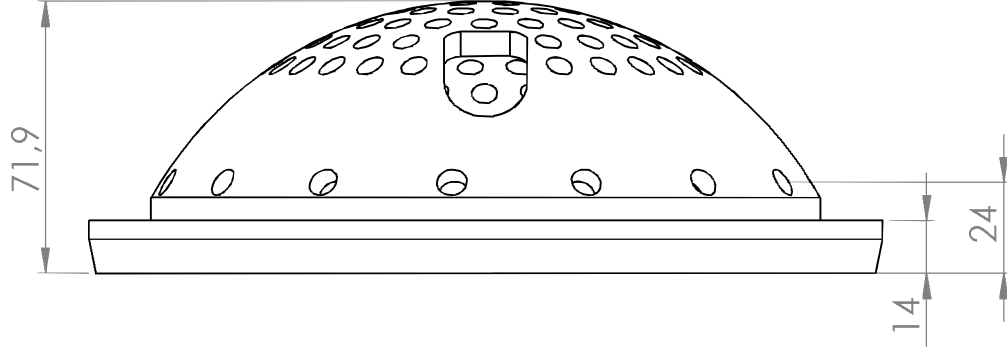
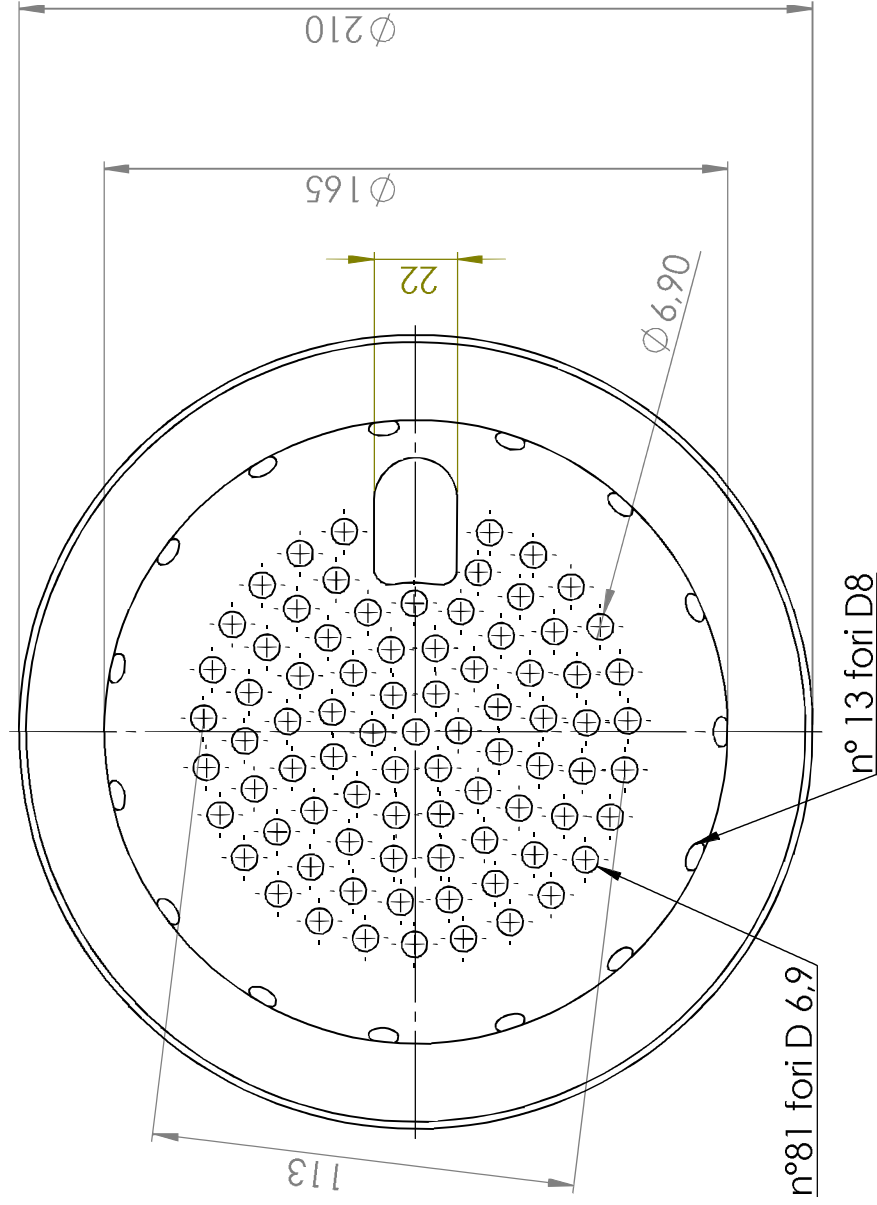
SECTION A-A
SCALE 1 : 5



BIOCOM	Naročnik:		Datum		Ime		Merilo	
	Proj.	Riscl.	6.8.2013	Material	Marko Ukola	Teža	1:15	Format
Objekt: Laminox Hidra Five 31		Sklop:		kg		A3		Index
Element:		Številka risbe/Program razrez		Laminox Hidra Five 31		Index		



	Naročnik:	Datum	Ime	Merilo
		Proj.		
	Risid.	11.6.2013	Marko Ukola	1:5
Objekt: Laminohidra Five 3l		Material	Teža	Format
Sklop:			kg	A3
Element:		Številka risbe/Program razrez		
Porta focolare				



BIODOM	Naročnik:		Datum		Merilo	
			Proj.	Ime	1:2	
			Risal.	Jernej Žerjaj		
Objekt:	LaminoxHidra Five 31		Material	Teža	Format	
Sklop:			1.0601 (C60)	2433.96 g	A4	
Element:	Bracere		Številka risbe/Program razrez		Index	
			LTZ_VLOZEK kurisca			